1920

Precision LCR Meter User and Service Manual



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1920 im/February 2014



PRECISION INSTRUMENTS FOR TEST AND MEASUREMENT



WARRANTY

We warrant that this product is free from defects in material and workmanship and, when properly used, will perform in accordance with applicable IET specifications. If within one year after original shipment, it is found not to meet this standard, it will be repaired or, at the option of IET, replaced at no charge when returned to IET. Changes in this product not approved by IET or application of voltages or currents greater than those allowed by the specifications shall void this warranty. IET shall not be liable for any indirect, special, or consequential damages, even if notice has been given to the possibility of such damages.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.



OBSERVE ALL SAFETY RULES WHEN WORKING WITH HIGH VOLTAGES OR LINE VOLTAGES.

Dangerous voltages may be present inside this instrument. Do not open the case Refer servicing to qualified personnel

HIGH VOLTAGES MAY BE PRESENT AT THE TERMINALS OF THIS INSTRUMENT

WHENEVER HAZARDOUS VOLTAGES (> 45 V) ARE USED, TAKE ALL MEASURES TO AVOID ACCIDENTAL CONTACT WITH ANY LIVE COMPONENTS.

USE MAXIMUM INSULATION AND MINIMIZE THE USE OF BARE CONDUCTORS WHEN USING THIS INSTRUMENT.

Use extreme caution when working with bare conductors or bus bars.

WHEN WORKING WITH HIGH VOLTAGES, POST WARNING SIGNS AND KEEP UNREQUIRED PERSONNEL SAFELY AWAY.



DO NOT APPLY ANY VOLTAGES OR CURRENTS TO THE TERMINALS OF THIS INSTRUMENT IN EXCESS OF THE MAXIMUM LIMITS INDICATED ON THE FRONT PANEL OR THE OPERATING GUIDE LABEL.

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IET Labs warrants that Products are free from defects in material and workmanship and, when properly used, will perform in accordance with IET Labs's applicable published specifications. If within one (1) year after original shipment it is found not to meet this standard, it will be repaired, or at the option of IET Labs, replaced at no charge when returned to a IET Labs service facility.

Changes in the Product not approved by IET Labs shall void this warranty.

IET Labs shall not be liable for any indirect, special or consequential damages, even if notice has been given of the possibility of such damages.

This warranty is in lieu of all other warranties, expressed or implied, including, but not limited to any implied warranty or merchantability or fitness for a particular purpose.

SERVICE POLICY

IET Labs policy is to maintain product repair capability for a period of at least five (5) years after original shipment and to make this capability available at the then prevailing schedule of charges.

Specifications

Measure Parameters:

Parameter	Display Range		Basic Accurac	<u>y</u> *
		Low	Medium	High
Ls, Lp	±0.001nH to 99.999kH	±0.5%	$\pm -0.25\%$	±0.1%
Cs, Cp	±0.01pF to 9.9999F	$\pm 0.5\%$	±0.25%	±0.1%
D	±.00001 to 99.999	± 0.005	±0.0025	±0.001
Q	±.00000 to 9999.9	± 0.005	± 0.0025	±0.001
Y, Gp, Bp	±10nS to 9999.9S	$\pm 0.5\%$	±0.25%	±0.1%
Z , Rs, Rp, Xs,ESR	$\pm 0.00001 \mathrm{m}\Omega$ to 99.999Mg	Ω±0.5%	±0.25%	±0.1%
Phase Angle	-180.00° to +179.99°	$\pm 1.8^{\circ}$	$\pm 0.9^{\circ}$	$\pm 0.18^{\circ}$
DCR	$0.1000 \mathrm{m}\Omega$ to $100.00 \mathrm{k}\Omega$	±0.5%	±0.25%	±0.2%
DUT AC Voltage	±20mV to 1.000V		±(2% +5mV) @ 1kHz	
DUT AC Current	$\pm .000 \mu A$ to $150.00 m A$		±(2% +5µA) @ 1kHz	
DUT DC Voltage	±20mV to 1.000V		±(2% +5mV)	
DUT DC Current	$\pm 1\mu A$ to 150mA		$\pm(2\% + 5\mu A)$	

* At optimum test signal levels, optimum DUT value and without calibration uncertainty error. Instrument accuracy reduced from nominal specifications when using fixtures and cables. Best accuracy requires geometric consistency between that used during open/short zeroing and that used on fixtures and cables during actual measurement. Consistency may be difficult when using unshielded Kelvin clip and Tweezer type connections. See Section 2.3.7 for formulas to calculate absolute accuracy.

Test Frequency:	Range: 20 Hz to 1 MHz Resolution: 1.0 Hz from 20 Hz to 1 kHz 4 digits > 1 kHz Accuracy: $\pm (0.02 \% + 0.02 \text{ Hz})$	
Measurement Speed:	Speed 40 meas/sec 25 meas/sec 10 meas/sec 1 meas/sec	Accuracy Setting Low, No Display Low Medium High May be longer, depending on test conditions & frequency DC measurements take 2x as long as AC measurements
Ranging:	Automatic, Range	Hold or Locked
Trigger:	Internal (automatic) External (via RS-232, IEEE-488 or Handler interfaces) Manual	
Source Impedance:	5 Ω, 25 Ω, 50 Ω, ο	or 100 Ω
AC Test Signal:	20 mV to 1.0 V (open circuit) in 5 mV steps	

DC Test Signal:	20 mV to 1.0 V (open circuit) in 5 mV steps, 5 Ω source impedance
DC Bias Voltage:	Internal: 0 to 2.0 V in 1 mV steps
Display:	LCD display with backlight

Specifications (continued)

Results Format:	Engineering Numeric Deviation from Nominal of Primary Parameter % Deviation from Nominal of Primary Parameter No Display (for maximum throughput)		
Interfaces:	IEEE-488, RS-232, Handler I/O		
Measurement Delay:	0 to 100 s, programmable in 10 ms steps		
Averaging:	1 to 1000, programmable		
Mechanical:	Bench Mount (optional rack mount flanges available, 2000-16)		
Dimensions:	(w x h x d): 432x133x406mm		
Weight:	8kg net, 9.9kg shipping		
Environmental:	MIL-T28800E, Type 3, Class 5, Style E & F Operating: 0 to +50°C Storage: -40 to +71°C Humidity: <75 for <+40°C operating Altitude: <2000 m, Installation Category 1 Pollution Degree 1		
Power:	100 to 240 VAC 50 – 60 Hz 100 W max		

Accessories

Accessories Included

Item	Quantity	IET Labs P/N
AC Power Cord	1	4200-0300
Power Line Fuse (installed in instrument)	1	520049
Instruction Manual	1	150566
Calibration Certificate	1	N/A

Accessories/Options Available

Item	Quantity	IET Labs P/N
Axial/Radial Remote Test Fixture	1	1689-9600
4 BNC Connectors to 2 Kelvin Clip Lead Set	1	1700-03
4 BNC Connectors to 4 Banana Plugs, w/alligator	1	7000-04
clips		
4 BNC Connectors to 2 Chip Component Tweezers	1	7000-05
4 BNC to 4 BNC Cable Set (1 meter)	1	1689-9602
4 BNC to 4 BNC Cable Set (2 meters)	1	1689-9602-2
Low Voltage Chip Component Test Fixture	1	7000-07
Rack Mount Flanges	1	2000-16



Figure A-1: 1689-9600 Axial/Radial Component Test Fixture

Accessories (Continued)

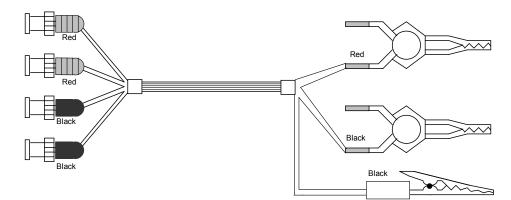


Figure A-3: 1700-03 BNC (4) Connectors to 2 Kelvin Clip Lead Set

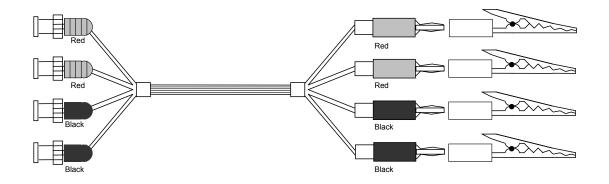
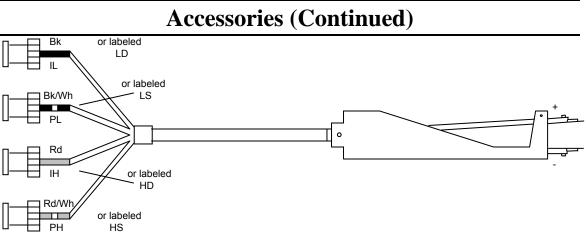


Figure A-4: 7000-04 BNC (4) Connectors to Banana Plugs (4)





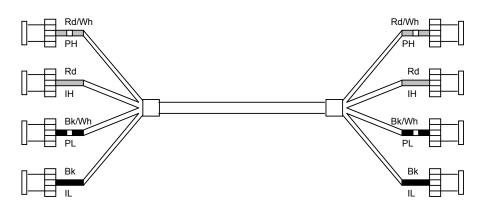


Figure A-6: 1689-9602 BNC (4) to BNC (4) Cable Set, 1 meter 1689-9602-2 BNC (4) to BNC (4) Cable Set, 2 meters



Figure A-7: 7000-07 Low Voltage Chip Component Test Fixture

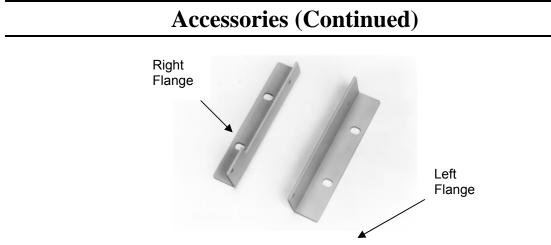


Figure A-8: 2000-16 Rack Mount Flanges

The 2000-16 Rack Mount Flanges (quantity 2, left and right) are used as dress panels to adapt the 1920 to the standard 482.6 mm (19 inch) rack width. **THESE FLANGES SHOULD NOT BE USED AS SOLE MOUNTING SUPPORT OF THE 1920** in rack mount applications. Chassis guides or other mechanical support is required to support the instrument. Chassis guides are available from:

Amco Engineering Company 3801 North Rose Street Schiller Park, Illinois 60176-2190 Telephone (847) 671-6670

Installation

WARNING MAKE SURE THE UNIT HAS BEEN DISCONNECTED FROM ITS AC POWER SOURCE FOR SEVERAL MINUTES BEFORE PROCEEDING.

- 1) Remove the 4 screws and washers, two each side on the front side cover.
- 2) Mount the two flanges using the screws and washers previously removed. Note that the flange with the cutout is to be mounted on the right so as not to cover up the side vent holes. Refer to the figure below.

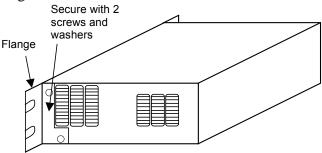


Figure A-9: Flange Mounting

Safety Precautions

The 1920 Precision LCR Meter can provide an output voltage to 1.0V AC and 2.0V DC to the device under test (DUT). Although the 1920 unit is designed with full attention to operator safety, serious hazards could occur if the instrument is used improperly and these safety instructions are not followed.

- 1. The 1920 Precision LCR Meter unit is designed to be operated with its chassis connected to earth ground. The instrument is shipped with a three-prong power cord to provide this connection to ground. This power cord should only be plugged in to a receptacle that provides earth ground. Serious injury can result if the 1920 Precision LCR Meter is not connected to earth ground.
- 2. Tightly connect the 4 BNC test cables or test fixture to the front panel connectors. If this is not done improper measurements are possible, or an electrical shock to the operator could result if the DUT is touched.
- 3. Never touch the test leads, test fixture or DUT in any manner (this includes insulation on all wires and clips) when the bias current is applied and the **BIAS ON** light is on.
- 4. Before turning on the 1920 Precision LCR Meter unit, make sure there is no device (DUT) or fixture connected to the test leads.
- 5. Before touching the test leads or device under test make sure:a) Any capacitive device has had enough discharge time.b) The green **BIAS ON** LED is NOT lit.
- 6. **In the case of an emergency**, turn OFF the POWER switch using a "hot stick" and disconnect the AC power cord from the wall. DO NOT TOUCH THE 1920 INSTRUMENT.

Position the equipment so it is easy to disconnect. Disconnect by means of the power plug or power connector.

7. When the 1920 Precision LCR Meter instrument is used in remote control mode, be extremely careful. Output voltage or current can be turned on and off with an external signal.

Safety Symbols

The product is marked with the following safety symbols.

 2^{1} Product will be marked with this symbol (ISO#3864) when it is necessary for the user to refer to the instruction manual in order to prevent injury or equipment damage.

-- Product marked with this symbol (IEC417) indicates presence of direct current.

Product will be marked with this symbol (ISO#3864) when voltages in excess of 1000V are present.



Indicates the grounding protect terminal, which is used to prevent electric shock from the leakage on chassis. The ground terminal must connect to earth before using the product.

Warning Procedure can cause hazard to human if the warning is neglected.

Caution Avoid product misuse. It may cause damage to the product itself and the DUT if the caution is neglected.

Note Important information or tips for the procedures and applications.

Warning Signal During Testing

"DANGER – HIGH VOLTAGE TEST IN PROGRESS, UNAUTHORIZED PERSONS KEEP AWAY"

Disposal

Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities. Contact your local government for information regarding the collection systems available. If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being. When replacing old appliances with new one, the retailer is legally obligated to take back your old appliances for disposal.



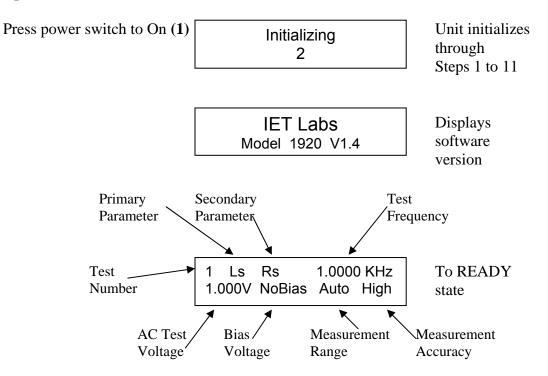
Start-Up

The 1920 Precision LCR Meter can be operated from a power source between 90 and 250 VAC at a power line frequency of 50 to 60 Hz. The unit is shipped with a 2.5A fuse in place for 90 to 250 V operation. Refer to paragraph 1.5.3 for fuse location and/or replacement.

The 1920 Precision LCR Meter is designed to be operated with its chassis connected to earth ground, a 3-prong power cored is provided with the unit to make this connection. Connect one end of the power cord to the instrument's rear panel power receptacle and the other end to the proper ac power source.

Press the Power button on the front panel to the (1) position to apply power. The power can be switched off at any time by pressing the this front panel switch to the (0) position.

Power Up



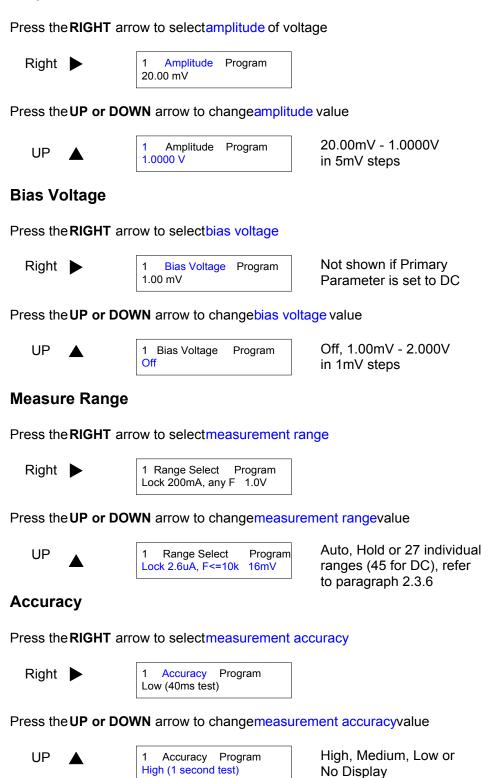
Programming Test Conditions

Press the UP or DOWN arrow to selecttest # (location where test conditions are stored).

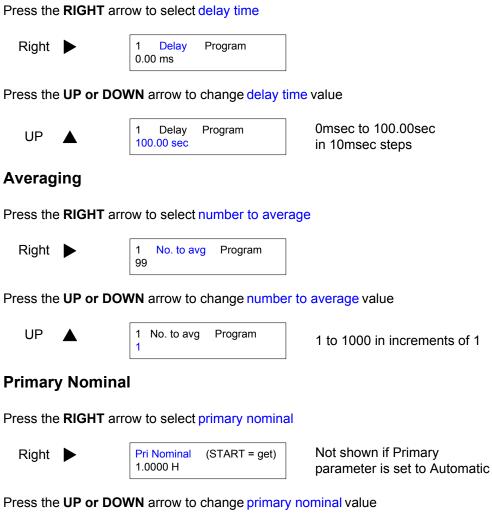
Test # (1 - 30) Rs 1.000kHz Ls UP 1.000V Sequence Test # (S1 - S10) No Bias Auto High Refer to paragraph 2.4 Press **PROGRAM** to enter programming mode Press [PROGRAM] at any 1 Prim Param Program time to exit programming [PROGRAM] Automatic mode. Measured Parameters Press the UP or DOWN arrow to selectmeasurement parameter Automatic, Ls, Lp, Rs, Rp, Cs, UP 1 Prim Param Program Cp, DF, Q, Z, Y, P, ESR, Gp, Ls Xs, Bp, V, I, DCV, DCR, DCI Press the **RIGHT** arrow to selectsecondary measurement parameter Not shown if Primary 1 Sec Param Right Program No Secondary param Parameter is set to Automatic Press the UP or DOWN arrow to enter secondary measurement parameter Ls, Lp, Rs, Rp, Cs, Cp, DF, Q, Sec Param UP 1 Program Z, Y, P, ESR, Gp, Xs, Bp, V, I, Q No secondary parameter Frequency Press the **RIGHT** arrow to selecttest frequency Not shown if Primary Frequency Program Right 1 Parameter is set to DCV, DCR 20.000 Hz or DCI Press the **UP or DOWN** arrow to entertest frequency parameter 20 Hz - 1.0 MHz, 15 steps or Frequency Program 1 UP 1.0000 kHz 20 Hz - 1.0 MHz, continuous

Refer to paragraph 2.3.3

Amplitude



Delay



UP **9**2

Range of values and units depend on primary parameter selected at first step

Binnin	g (Primary	/ Parameter)	
Press the	e RIGHT arro	ow to selectbin type	
Right		1 Bin Type Program Off	Not shown if Primary Parameter is set to Automatic
Press the	eUP or DOV	VN arrow to changebin type	
UP		1 Bin Type Program Absolute	Absolute, Percent Deviation or Off
Press the	e RIGHT arro	ow to selectbinning HIGH limit	itvalue
Right		1 Bin 1 HiLim Program 100.00 mH	Not shown if Binning is set to Off for all bins
Press the	eUP or DOV	VN arrow to changebinning H	IGH limit value
UP		1 Bin 1 HiLim Program 110.0 mH	Off, or limit in value and units for Absolute Limit, or value in % for % deviation (-100%-+200%)
Press the	e RIGHT arro	ow to selectbinning LOW limit	tvalue
Right		1 Bin 1 LoLim Program 100.00 mH	
Press the	e RIGHT arro	ow to changebinning LOW lim	nit value
UP		1 Bin 1 LoLim Program 90.00 mH	Off, or limit in value and units for Absolute Limit, or value in % for % deviation (-100%-+200%)
		Bins 2 through 10	Limits can be set to Off at the point where Hi and Lo values converge
Press the	e RIGHT arro	bw to selectHi and Lo limits fo	or Bins 2 - 10
Right		1 Bin 10 LoLim Program 100.00 mH	
Press the	eUP or DOV	VN arrow to changeHi and Lo	limits for Bins 2-10
UP		1 Bin 10 LoLim Program 50.00 mH	Off, or limit in value and units for Absolute Limit, or value in % for % deviation (-100%-+200%)

Secondary Nominal

Press the RIGHT arrow to select secondary nominal value Not shown if Primary Sec Nominal Program Right 1 Off Parameter is set to Automatic Press the UP or DOWN arrow to changesecondary nominal value Off, or range of values and Sec Nominal Program 1 UP units that depend on 10.000 secondary parameter **Binning (Secondary Parameter)** Press the **RIGHT** arrow to select secondary HIGH limit value Not shown if Primary Parameter is Sec HiDev Right Program 1 set to Auto or Binning is set to Off 1.0000 for all bins Press the UP or DOWN arrow to changesecondary HIGH limit value Off, or range of value and units Program 1 Sec HiDev UP dependent on the secondary 12.000 parameter Press the RIGHT arrow to select secondary LOW limit value 1 Sec LoLim Program Right 1.0000 Press the RIGHT arrow to changesecondary LOW limit value Off, or range of value and units UP Bin 1 LoLim 1 Program dependent on the secondary 8.0000 parameter

Load Correction

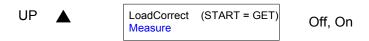
Press the RIGHT arrow to selectload correction



LoadCorrect (START = GET) Off

Not shown if Primary parameter is set to Automatic

Press the UP or DOWN arrow to changeload correction value



Press [START] to measure Load Correction based on primary and secondary nominals with device connectedOR

Program

Press the RIGHT arrow to select primary load correction

Right

Pri Load Corr Program 1 8.0000 mH

Press the UP or DOWN arrow to changeprimary load correction value





range of values and units that depend on primary parameter

Press the RIGHT arrow to select secondary load correction

50.000

Right

1 Sec LoadCorr Program

Press the UP or DOWN arrow to changesecondary load correctionvalue

UP

1 Sec LoadCorr	Program
1.100	

Range of values and units depend on primary parameter selected at first step

Press the **RIGHT** arrow to return display to Ready Mode

```
Right
```

1 Ls Rs 1.0000 kHz 1.0000V No Bias Auto High

Ready Mode showing first parameter

Programming Tester Utility Functions

Tester functions are accessed through the UTILITY mode.

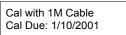
[UTILITY]

Cal with 1M Cable Cal Due: 1/10/2001 Press [UTILITY] at any time to exit programming mode.

Perform Calibration/Zeroing

Press the RIGHT arrow to skip Open/Short and go to Keypad Lockout with indicated cable length





Indicates due date of next annual calibration

Press the UP or DOWN arrow to selectOpen/Short Calibrationtype

UP

1 Prim Param Program Ls Quick Short Cal, Quick Open Cal, Quick Short/Open Cal, Short Cal, Open Cal, Short/Open Full Cal

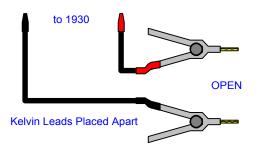
NOTE: "Quick Cal is not an option if test is a sequence test (S1-S9). **NOTE:** "Open Cal" and "Quick Open Cal" are not an option if test is a DC test (DCR, DCV, DCI)

To connect Test Leads refer to "Connection to Device Under Test" paragraph that follows.



Connect OPEN standard Press START to continue Press [STOP] at any time to exit Cal routine

Connect Test Leads in OPEN configuration



Press the [START] to initiate open calibration measurement

[START]

C: 1 9: F1 I5 V2 Open correction

Open Correction factor

Remove Open. Connect SHORT standard. Press START to continue. Connect Test Leads in SHORT configuration to 1930 SHORT Kelvin Leads Clipped Together Press the [START] to initiate short calibration measurement [START] C: 1 9: F1 I5 V2 Short Correction factor Short correction Calibration Complete Press START to continue [START] 1 Ls Rs 1.0000 kHz Ready Mode 1.000V No Bias Auto High OR To program other Tester Cal with 1M Cable [UTILITY] Cal Due: 1/10/2001 **Utility Functions** Press the **RIGHT** arrow to program other UTILITY functions Keypad Lockout Press the UP or DOWN arrow to changekeypad lockouttype Off, Lock Password or Lock Keypad Lockout Util UP Lock Password Cycle Tests Password Press the **RIGHT** arrow to selectlockout value Right Keypad Lockout Util 000000 Press the UP or DOWN arrow to changelockout value

UP Keypad Lockout Util 888888

0 through 9 for all six digits Use Right Arrow to select (move to) next digit

RS-232 Baud Rate

Press the **RIGHT** arrow to select RS-232 baud rate

Right	
-------	--

RS232 Baud Rate Util 9600

Press the UP or DOWN arrow to change RS-232 baud rate value

UP	RS232 Baud Rate 19200	Util
	19200	

9600, 19200, 9600Auto, 19200Auto, or Disabled

IEEE-488 Address

Press the **RIGHT** arrow to select IEEE-488 address

1



IEEE-488 Address Util

Shown only if RS-232 Baud Rate is Disabled

Press the UP or DOWN arrow to change IEEE-488 address value



IEEE-488 Address Util 16

1 through 16

Clear All Tests

Press the **RIGHT** arrow to select clear all tests

Right

Clear All Tests Util No

Press the UP or DOWN arrow to change clear all tests

UP **Clear All Tests** Util Yes

No or Yes

NOTE: If YES is selected, press Right arrow, Up arrow and Right arrow again to clear all tests.

Leveling

Press the **RIGHT** arrow to select leveling

Right	Leveling Off	Util
	Off	

Press the UP or DOWN arrow to change leveling value

UP	Leveling On	Util	Off or On

Cable Compensation

Press the **RIGHT** arrow to select cable compensation

Right

Cable Comp. Util Front Panel Connect

Press the UP or DOWN arrow to change cable compensation type



Cable Comp. Util 1M Cable

1M, 2M or No Cable

Frequency Edit Type

Press the **RIGHT** arrow to select frequency edit type

Right

Freq. Edit Type Util Discrete

Press the UP or DOWN arrow to change frequency edit type

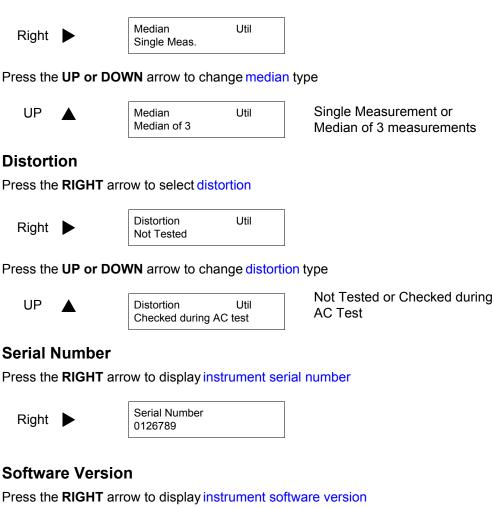


Freq. Edit Type Continuous	Util	
Continuous		

Continuous or Discrete Refer to paragraph 2.5.12

Median

Press the **RIGHT** arrow to select median



Right

Software Version Util V1.32

Press [UTILITY] to exit Utility Mode and return to Ready Mode

Connection to Device Under Test (DUT)

Figure COI-1 illustrates the connection of the 1920 LCR Meter to a device under test using the 4-BNC to 2-Kelvin Clip lead set (QT P/N 1700-03).

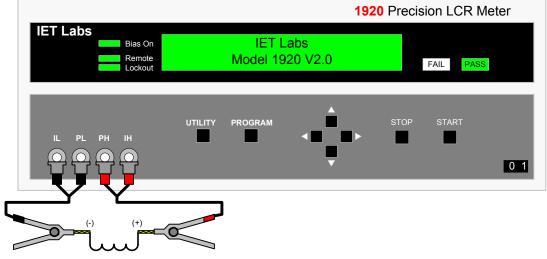


Figure COI-1: Connection to DUT using 1700-03 Kelvin Leads

U	onnection to the Device u	luci lest (ILI Luss Cusi	(6)
Connection as labeled on 1920 front panel	Connections with cables labeled	Connections with cables color coded	Connections with cables color coded
PH connects to	PH or HS	red/white	red
IH connects to	IH or HD	red	red
PL connects to	PL or LS	black/white	black
IL connects to	IL or LD	black	black

Connection to the Device under Test (IET Labs Cables)

Initiating Measurements

1) The instrument must be in the READY mode, or displaying the results from a previous measurement before initiating a test

1	Ls	Rs	1.0000) KHz
1.(V000	NoBias	Auto	High

2) Test conditions and Utility functions should be programmed as previously described in this section.

OR

Select the test number by pressing the **Up or Down** arrow key, if known test conditions are already stored in internal memory.

6 Prim Param Ready Automatic

- 3) Make sure the device under test (DUT) is connected to the instrument as previously described.
- 4) To initiate a test on the device press the **START** key.
- 5) The LCD display shows the measured results depending on the operator programming of **Display Type** and **Numeric Format**. Typical display is shown below.

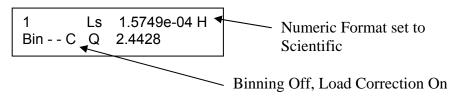
22.25%

1 Bin 1	Ls Q	158.460 μH 2.4890		1 Bir	dev າ 1	Ls Q	8.460 μH 0.4890
Mea	sured F	arameters	-		Devi	ation f	rom Nominal
1 %de	ev Ls	5.46%					

% Deviation from Nominal, Binning On, Load Correction On

Other variations of measurement results

Bin 1 C Q



If binning is enabled the Pass or Fail indicator will be lit at the completion of test. Even if binning is not enabled the Pass indicator will still light at the end of the test indicating the test has been completed.

Section 1: Introduction

1.1 Unpacking/Inspection

Inspect the shipping carton before opening. If damaged contact the carrier agent immediately. Inspect the 1920 Precision LCR Meter instrument for any damage. If the instrument appears damaged or fails to meet specifications notify IET Labs (refer to instruction manual front cover) or its local representative. Retain the shipping carton and packing material for future use such as returning for re-calibration or service.

1.2 Product Overview

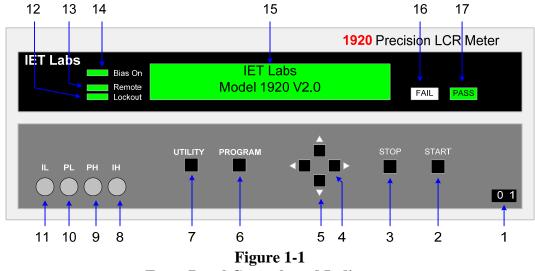
The 1920 Precision LCR Meter is designed to perform impedance measurements on a wide variety of electronic components and materials. The 1920 covers a frequency range from 20Hz to 1.0MHz with a basic accuracy of 0.1%. The user can select measurement and display two impedance or voltage parameters simultaneously and select engineering or numeric display of test results as well as deviation or % deviation from a programmed nominal value. The 1920's AC test signal is programmable from 20 mV to 1 V and DC bias voltage programmable from 0 to 2 V.

The 1920 Precision LCR Meter also provides the capability to run up to six different tests in sequence, each with uniquely programmed test conditions and displayed parameters. For pass/fail testing or sorting of parts, the instrument provides 14 programmable bins. For fast component handling or automated system applications the 1920 comes standard with a handler I/O port, RS-232 and IEEE-488 interfaces.

For measurement integrity the 1920 includes four-terminal Kelvin connections and a load correction feature, whereby a measurement is performed on a known standard and a correction applied to subsequent measurements.

1.3 Front Panel Description

Figure 1-1 illustrates the controls and indicators on the front panel of the 1920 Precision LCR Meter. Table 1-1 identifies them with description and function.



Front Panel Controls and Indicators

Table 1-1
Front Panel Controls and Indicators

Reference Number	Name	Туре	Function
Figure 1-1			
1	POWER	Rocker Switch	Applies AC power to unit: 1 (ON) 0 (OFF)
2	START	Push Button	Starts a measurement
3	STOP	Push Button	Stops any measurement in process
4		Left/Right arrows	In READY mode moves to the next or previous test parameter for viewing In PROGRAM or UTILITY mode moves to the next or previous parameter for programming
5		Up/Down arrows	In READY mode moves to the next or previous test for viewing In PROGRAM or UTILITY mode changes the condition of the selected parameter
6	PROGRAM	Push Button	To enter and exit the PROGRAM mode (for changing test conditions)
7	UTILITY.	Push Button	To enter or exit the UTILITY mode (for functional changes which affect all tests)

Table 1-1 (continued)Front Panel Controls and Indicators

8	IH	BNC female connector	Current high connection to DUT
9	PH	BNC female connector	Potential high connection to DUT
10	PL	BNC female connector	Potential low connection to DUT
11	IL	BNC female connector	Current low connection to DUT
12	LOCKOUT	Green LED Indicator	Indicates front panel keypad lockout is enabled
13	REMOTE	Green LED Indicator	Indicates instrument has been enabled for remote operation
14	BIAS ON	Green LED Indicator	Indicates internal DC bias voltage is applied
15		LCD Display	Indicates programmed test conditions and instrument function or measured test results
16	FAIL	Red LED Indicator	Indicates measured results failed based on programmed limits
17	PASS	Green LED Indicator	Indicates measured results passed based on programmed limits, or test is complete if no limits are programmed

1.4 Rear Panel Description

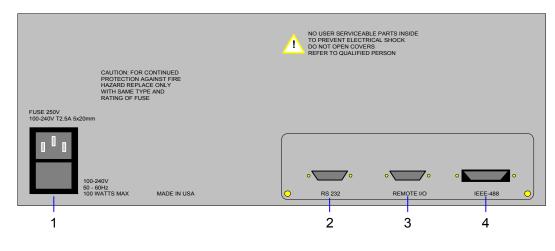


Figure 1-2 Rear Panel View

Table 1-2
1920 Rear Panel Controls and Indicators

Reference	Name	Туре	Function
Number			
Figure 1-2			
1	AC Inlet Module	3-prong receptacle and fuse	Fuse draw and 3-wire connection for AC power
		draw	Source. 2.5A, 250V fuse for 100-240 volt operation
2	RS-232	9 pin DB-Type connector	Input/Output connections for RS-232 interface
3	Remote I/O	37 pin DB-Type connector	Input/Output connections for handler interface
4	IEEE-488	24 pin connector	Input/Output connections for IEEE-488 interface

Note

User cable specifications for use with CE Mark 1920

RS-232	Shielded cable required
Remote I/O	Cable must be double shielded (inner braid and outer foil)
IEEE-488	Shielded cable required

1.5 Installation

1.5.1 Dimensions

The 1920 Precision LCR Meter is supplied in a bench configuration, i.e. in a cabinet with resilient feet for placement on a table or bench. Figure 1.3 illustrates the 1920 instrument dimensions. The unit can be configured for rack mount applications using the 2000-16 optional Rack Mount Flanges.

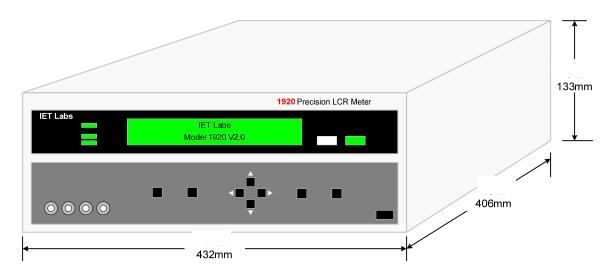


Figure 1-3: Instrument Dimensions

1.5.2 Instrument Positioning

The front panel includes a high resolution back lit LCD display. A front bail is provided so that the unit can be tilted back for convenient operator viewing. The optimum angle for viewing is straight onto the display. This means that for bench or rack operation the instrument should be positioned at eye level.

1.5.3 Power Requirements

The 1920 can be operated from a power source between 100 and 240Vac at a power line frequency of 50 to 60Hz, no line voltage switching is necessary. Power connection to the rear panel is through an AC inlet module comprised of an AC connector and fuse drawer. Before connecting the 3-wire power cord between the unit and AC power the fuses should be in accordance with the power source, T2.5A, 250V, 5x20mm (IET Labs PN 520049) for 115 or 220V source. Always use an outlet which has a properly connected protection ground. The instrument is factory shipped with the 2.5A fuse in place. The instrument can be damaged if the wrong fuse is installed.

Procedure for changing fuse



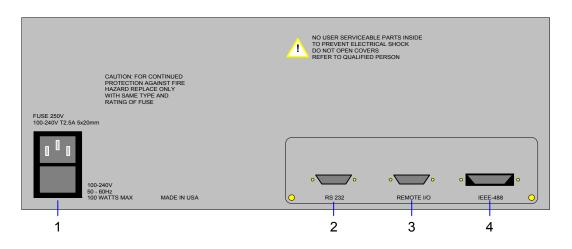


Figure 1-4: Fuse Drawer Location (#1)

Remove the **fuse drawer** by inserting a small flat head screwdriver behind the small tab to force the draw outward. Refer to Figure 1-4.

Once the fuse drawer has been completely removed from the instrument remove the **clear fuse tray** from the drawer by lifting upward slightly on the long narrow black locking tab. This will allow the fuse tray to be removed from the fuse drawer. This tray contains the active fuse, left side (secured by holder) and spare fuse on the right side (if present). Refer to Figure 1-5.

Remove the active fuse from the holder by prying upward using a small flat head screwdriver. Insert the replacement fuse into the fuse holder.

Once the fuse has been installed in the holder and spare fuse (if desired) installed in the right side of the tray insert the tray back into the fuse drawer, push in and lock. The two silver contacts on the fuse tray should be positioned towards the outside.

Once the fuse tray has been installed in the drawer, reinstall the fuse drawer back into the instrument AC inlet module, push in and lock.

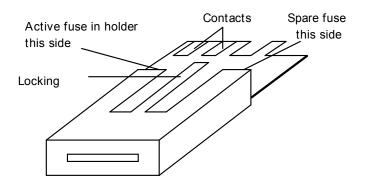


Figure 1-5: Fuse Drawer

1.5.4 Safety Inspection

 \angle Before operating the instrument, inspect the power inlet module or the rear panel to ensure that the **properly rated fuse is in place**, otherwise damage to the unit is possible. Refer to paragraph 1.5.3.

The instrument is shipped with a standard U.S. power cord, IET Labs P/N 4200-0300 (with Belden SPH-386 socket or equivalent, and 3-wire plug conforming to IEC 320). Make sure the instrument is only used with these cables (or other approved international cord set) which ensures that the instrument is provided with **connection to protective earth ground.**

The surrounding environment should be **free from excessive dust** to prevent contamination of electronic circuits. The surrounding environment should also be **free from excessive vibration**. The instrument should be positioned with consideration for ample air flow to the rear panel ventilation holes, an open space of at least 75mm (3 inches) is recommended behind the rear panel. Do not expose the instrument to direct sunlight, extreme temperature or humidity variations, or corrosive chemicals.

When the 1920 is used in a rack installation (using the IET Labs 2000-16 Rack Mount Flanges) make sure the unit is **secured using rack cabinet mounting rails**, and not secured solely by these front panel flanges.

Section 2: Operation/Programming

2.1 Terms and Conventions

Table 2-1 Measurement Unit Prefixes

Multiple	<u>Scientific</u>	Engineering	<u>Symbol</u>
100000000000000 10000000000 10000000 1000 1000 .001 .0000001 .00000000	$ \begin{array}{c} 10^{15}\\ 10^{12}\\ 10^{9}\\ 10^{6}\\ 10^{3}\\ 10^{-3}\\ 10^{-6}\\ 10^{-9}\\ 10^{-12}\\ 10^{-15}\\ \end{array} $	Peta Tera Giga Mega Kilo milli micro nano pico femto	P T G M k m u n p f
Frequency:	then back again com	rrent or voltage reverse pleting a Full cycle, me second. AC Line Frequ	easured in
Ground:	The base reference from which voltages are measured, nominally the same potential as the earth. Also the side of a circuit that is at the same potential as the base reference.		
Inductance:	Inductance is the property of a coil to oppose any change In current through it. The inductance of a coil varies as the number of turns squared (N^2). If the turns are stretched out, the field intensity will be less and the inductance will be less. The larger the radius or diameter of the coil, the longer the wire used and the greater the inductance.		
Inductive Reactance:	A measure of how much the counter electro-magnetic force (EMF) of the coil will oppose current variations. The amount of reactance is directly proportional to the frequency of the current variation. $X_L = 2\pi f L$		
Quality Factor:	inductor: how tight the higher the Q the better	easurement of the qual- the wire is wrapped (we er the inductor. Q is ea- resistance. $Q = X_S / R_S$	ound). The qual to

Capacitance:	The ratio of charge on either plate of a capacitor to the Potential difference (voltage) across the plates. When a voltage is applied, current flows immediately at a high rate then exponentially decays toward zero as the charge builds up. If an AC voltage is applied, an AC current appears to flow continuously because the polarity of the voltage is reversed at the frequency of the applied voltage. The waveform of this current however is displaced in time from the applied voltage by 90°.
Capacitive Reactance:	A measurement of the actual AC resistance of a capacitor. How effective a capacitor may be in allowing AC to flow depends upon its capacitance and the frequency used. $X_C = 1/2\pi fC$.
Dissipation Factor:	Dissipation factor is a measurement of the quality of a capacitor: how well it dissipates charge. The lower the D_f , the better the capacitor. Dissipation factor is equal to resistance divided by reactance. $D_f = R_S / X_S = 1/Q = \tan(90^\circ - \theta) = \tan\delta$.
Impedance:	In AC circuits, impedance is the "AC resistance" to the flow of current through a circuit when an AC voltage is applied across the terminals of that circuit. Impedance is composed of real (in phase with voltage) and reactive (out of phase by 90°) components. $Z = E/I = R + jX$ Impedance = resistance + reactance.
Series Circuit:	Designated with a subscript S in equations and Figure 2-2.
Parallel Circuit:	Designated with a subscript P in equations and Figure 2-2.
Nominal Value:	Value inputted by operator. The display will show deviation or % deviation of the DUT from the Nominal Value.
Dielectric Absorption:	The physical phenomenon in which insulation appears to Absorb and retain an electrical charge slowly over time. Apply a voltage to a capacitor for an extended period of time, then quickly discharge it to zero voltage. Leave the capacitor open circuited for a period of time then connect a voltmeter to it and measure the residual voltage. The residual voltage is caused by the dielectric absorption of the capacitor.

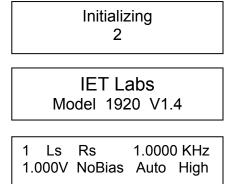
2.2 Power Up

Once the 1920 is powered up it is ready for immediate testing if test conditions have been previously stored in one of the internal memory locations (user tests 1 thru 30). Any of these test conditions and other instrument settings can be changed by easy-to-use menu functions. For use of the functions refer to the Condensed Operating Instructions in the front of this manual and for more detailed descriptions and uses of these functions refer to Program/Setup procedure which follows.

Connect the power cord (female end) to the AC inlet module on the rear panel of the instrument. Connect the other end (male end) to the power receptacle. **The instrument is to be used only with three wire grounded outlets,** 115 or 230V, no line voltage switching is required.

WARNING DO NOT TURN INSTRUMENT POWER ON OR OFF WITH TEST DEVICES CONNECTED.

Power is applied to the 1920 by pressing the front panel **POWER** switch to **ON** (1 position). The instrument sequences through a initialization routine, display of operating software version, and to the Ready mode of the test setup # in which a measurement was made before the unit was last powered down.



2.3 Program/Setup Procedure (Test 1-30)

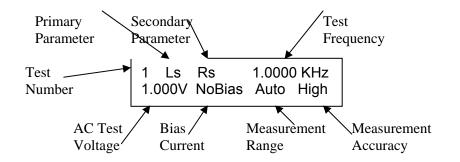


Figure 2-1: Typical Display

The above display is typical on power-up, with the programmed test conditions shown for setup # 1, in the <u>Ready state</u>.

To view programmed setups

To select any test setup number for viewing simply press the **Up or Down** arrow keys <u>while in the Ready state</u> (user test 1-30, or sequence S1-S9) and press **Right** arrow key to view individual test parameters. Sequence tests (S1–S9) can be any combination of user tests (up to a maximum of 6), these are discussed in paragraph 2.4.

To program setups

Select the desired test setup number by pressing the **Up or Down** arrow keys <u>while in the</u> <u>Ready state shown above</u>, then press the **PROGRAM** key to enter the program mode.

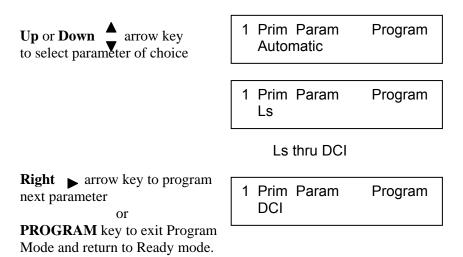
<u>Program mode can be exited at any time and instrument returned to Ready state by</u> pressing **PROGRAM** key or program mode is exited automatically after sequencing through all test parameters with **Right** arrow key.

Programmable functions are discussed below.



2.3.1 Primary Parameter

Any combination of two AC parameters, or two DC parameters, can be measured and displayed simultaneously on the 1920, one referred to as the **Primary** (displayed first) and the other the **Secondary** (see paragraph 2.3.2). The instrument can be set for a primary parameter selection of Auto, a feature which enables any passive component to be measured without knowing what type of component it is. The parameter selection can be chosen by the operator through menu selection as shown below.



The following selections are possible and discussed in more detail below.

s = series equivalent circuit p = parallel equivalent circuit

Ls - Inductance in henries P – Phase Angle in degrees |ESR|-Equivalent series resistance in ohms Lp - Inductance in henries Rs - Resistance in ohms Gp - Conductance in siemens Rp - Resistance in ohms Xs - Reactance in ohms Cs - Capacitance in farads **Bp** - Susceptance in siemens Cp - Capacitance in farads V - AC voltage across the DUT DF- Dissipation Factor (no units) I – AC current thru the DUT Q - Quality Factor (no units) DCV - DC voltage across the DUT DCR - DC resistance in ohms |Z| - Impedance in ohms |Y| - Admittance in siemens DCI – DC current thru the DUT

An impedance that is neither a pure resistance nor a pure reactance can be represented at any specific frequency by either a series or a parallel combination (s or p) of resistance and reactance. Such a representation is called an equivalent circuit. The value of the primary measurement of a device depends on which equivalent circuit, series or parallel, is chosen to represent it. The manufacturer or user of a device specifies how a device is to be measured (usually series) and at what frequency. If this is not known, be sure to specify if the results were series or parallel and what the measurement frequency was. Series and parallel equivalent circuits for a lossy inductor and lossy capacitor are shown

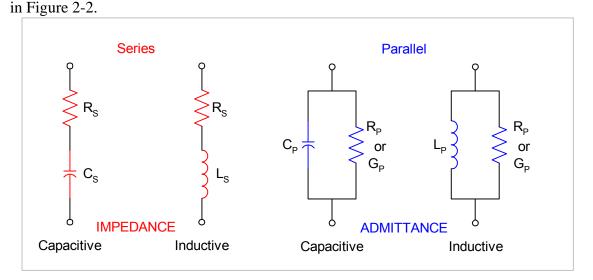


Figure 2-2 Series and Parallel Circuits for both Capacitive and Inductive Impedances

Impedance is the parameter used to characterize electronic components, materials and circuits. Impedance |Z| is defined as the opposition a device or circuit offers to the flow of ac current at a particular frequency and generally represented as a complex quantity consisting of a real part (resistance, R) and imaginary part (reactance, jX). Impedance can be expressed using the rectangular coordinate form (R + jX) or polar form as magnitude and phase angle ($|Z| \angle \theta$). Figure 2-3a shows the mathematical relationship between R, X, |Z|, and θ for both inductive and capacitive devices. In some cases it becomes mathematically practical to represent impedance using the reciprocal where 1/|Z| = |Y| = G + jB, where |Y| represents admittance, G conductance, and B susceptance. This mathematical relationship is shown in Figure 2-3b for inductive and capacitive devices.

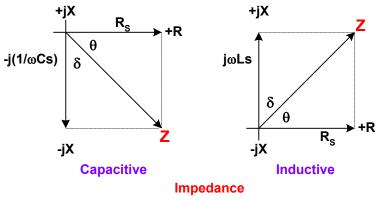
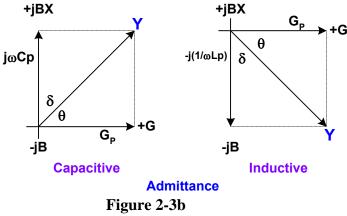


Figure 2-3a Phase Diagrams of Impedances



Phase Diagrams of Admittances

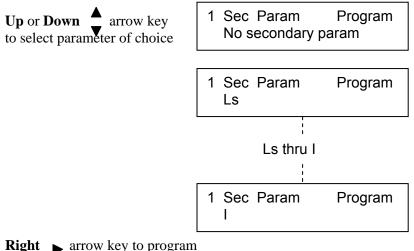
Quality factor (Q) is used as a measure of a reactance's purity (how close it is to being a pure reactance, i.e. no resistance) and defined as the ratio of the energy stored in a device to the energy dissipated by the device. Q is dimensionless and is expressed as Q = X/R = B/G. From Figure 2-3 one can see that Q is the tangent of the angle θ . Q is commonly applied to inductors and for capacitors the term generally used to express purity is Dissipation Factor (D), which is the reciprocal of Q.

2.3.2 Secondary Parameter

(not shown if Primary Parameter selected for Automatic)

As in the primary parameter selection the secondary parameter can be chosen by the operator for display. When the primary parameter is selected for Automatic the secondary is determined by it. For example, if the primary display is selected for capacitance (C) the secondary defaults to dissipation factor (D) or for a primary of inductance (L) the secondary defaults to quality factor (Q). The following secondary parameters may be chosen:

No Secondary Param, Ls, Lp, Rs, Rp, Cs, Cp, DF, Q, Z, Y, P, ESR, Gp, Xs, Bp, V, I



Right ► arrow key to program next parameter

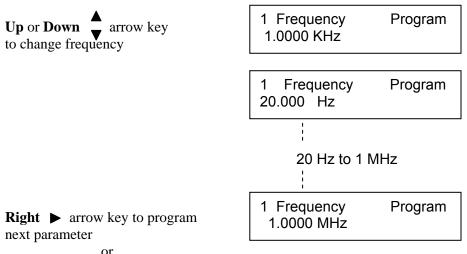
or **PROGRAM** key to exit Program Mode and return to Ready mode.

2.3.3 Frequency

(not shown if Primary Parameter selected for DCV, DCR or DCI)

This function allows the user to program the frequency of the AC test signal between 20Hz and 1MHz using two different methods. When the Utility function **Freq. Edit Type** is selected for **Discrete**, selection is made from 15 possible frequencies selections over this range, or when **Freq. Edit Type** is selected for Continuous, the frequency can be selected in increments of 1Hz below 100kHz and increments of 10Hz above 100kHz. Refer to Utility functions, paragraph 2.5 for information on the frequency edit type.

When discrete is selected the 16 possible frequencies are: 20, 50, 100, 200, 400, 500Hz, 1, 2, 5, 10, 20, 50, 100, 200, 500kHz, and 1MHz

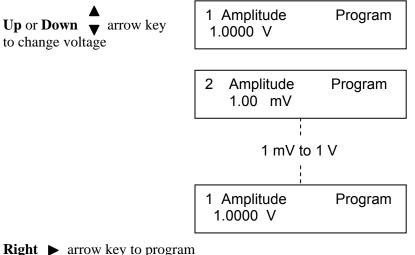


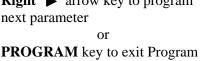
PROGRAM key to exit Program Mode and return to Ready mode.

2.3.4 Amplitude

This function allows the user to program the AC test voltage amplitude between 20mV and 1.0000 V in 5mV steps. The programmed voltage is maintained at the instrument terminals with the terminals open, but not necessarily at the DUT. The actual voltage across the DUT is never more than the programmed voltage, and depends on the DUT impedance and source resistance of the 1920, which can be 5Ω , 25Ω 50Ω or 100Ω . Refer to Utility functions, paragraph 2.5.6 for information on the source impedance. The instrument source resistance must be taken into consideration especially when measuring low values of impedance (low inductance or high capacitance).

For example, if the programmed amplitude voltage is 1V, the source resistance set for 50 Ω , and the impedance of the unknown DUT 50 Ω , the voltage across the DUT is not 1V but rather 0.5V.





Mode and return to Ready mode.

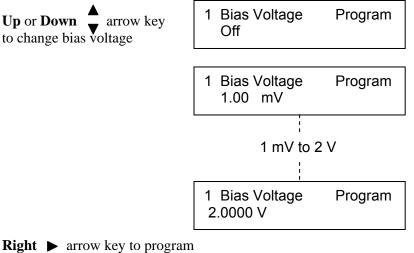
2.3.5 Bias Voltage

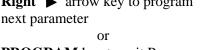
——— This function allows the user to program DC bias voltage to **Off**, from **1mV to 2V** in 1mV steps, or **AC Coupled**. When selected for Off no bias voltage is applied to the device under test, when programmed for a bias voltage this DC voltage is applied to the device under test. When selected for AC Coupled a large value blocking capacitor is switched in to protect the 1920 measurement circuit from DC voltages. This mode of operation is intended primarily for battery impedance measurement applications.

The **BIAS ON indicator**, serves to indicate if internal bias voltage has been programmed for a value.

When DC bias is to be applied to a device observe the correct polarity when connecting the bridge or inserting the device in a test fixture. **Bias POSITIVE polarity is applied to the high terminals (PH, IH)**, and **bias NEGATIVE polarity applied to the low terminals (PL, IL)**. It is good practice to wait approximately 1 second after initiating a measurement before taking a reading, this allows the device to stabilize after bias is applied. When the instrument is triggered remotely, a programmed delay is advisable to ensure that the device has stabilized.

When applying a bias voltage there are effects to be aware of in watching for stabilization of the DUT: voltage and capacitance. Besides charging to a final voltage, there is also the stabilization of capacitance value itself. For example, some electrolytic capacitors respond slowly to a change in applied voltage, therefore the capacitance can be changing well after the voltage is stable. In general DC bias should only be applied to capacitors, unreliable measurement results can occur if DC bias is applied to low impedance devices.





PROGRAM key to exit Program Mode and return to Ready mode.

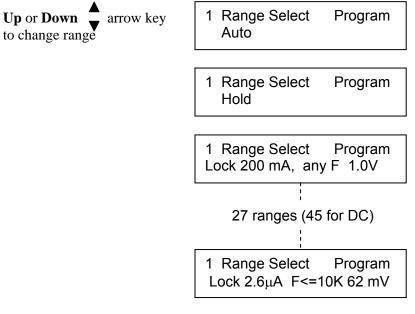
2.3.6 Range Select

This function allows the user to manually select a measurement range. There are 27 current/voltage range combinations (45 for DC), but the test frequency will determine which ranges are selectable. To eliminate operator errors in range setting and ensure specified instrument accuracy it is generally best to set the range for Auto. When Auto is selected the instrument automatically selects the optimum range for the impedance being measured at the selected test voltage and frequency.

<u>Range Hold</u>, when selected, will hold the optimum measurement range for the test conditions programmed and the device being measured. The unit determines the selection on the first measurement by measuring the device in Auto range mode and then holding it.

Range Lock, allows the operator to select one of the fixed ranges as listed below.

In either case, it is important to note that when a range is held or locked which is not the range that instrument's auto ranging would of selected (for DUT impedance and programmed test conditions) some accuracy may be sacrificed or the instrument may be unable to complete a test of a particular DUT.



Right ► arrow key to program next parameter

or **PROGRAM** key to exit Program Mode and return to Ready mode.

NOTE:

Special Command for 1900 Series LCR Meters:

OPTION 00 07	Shows Range information on the 1900 screen
OPTION 00 08	Removes Range information from the 1900 screen

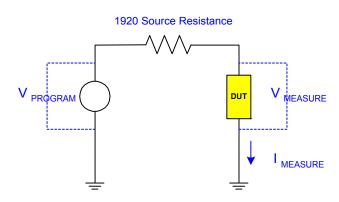
Refer to Table 3-4, "IEEE Commands"

AC Impedance Me	DCR & DCV Measurements	
Maximum Measurable AC	User Programmed	Maximum Measurable DC
Current to DUT	Test Frequency	Current to DUT
200mA	20Hz to 1MHz	200mA
40mA	20Hz to 1MHz	40mA
10mA	20Hz to 1MHz	10mA
2.67mA	20Hz to 1MHz	2.67mA
668µA	20Hz to 1MHz	668µA
167μΑ	20Hz to ≤250kHz	167µA
42µA	20Hz to ≤250kHz	42μΑ
11µA	20Hz to ≤10kHz	11µA
2.6µA	20Hz to ≤10kHz	2.6µА
9 ranges as listed above	9 ranges as listed above	9 ranges as listed above
9 ranges as listed above	9 ranges as listed	9 ranges as listed above
-	above	
		9 ranges as listed above
		9 ranges as listed above
	Maximum Measurable AC Current to DUT 200mA 40mA 10mA 2.67mA 668µA 167µA 42µA 11µA 2.6µA 9 ranges as listed above	Current to DUTTest Frequency200mA20Hz to 1MHz40mA20Hz to 1MHz10mA20Hz to 1MHz2.67mA20Hz to 1MHz668 μ A20Hz to 1MHz167 μ A20Hz to 250kHz42 μ A20Hz to 2250kHz11 μ A20Hz to 10kHz2.6 μ A20Hz to 10kHz9 ranges as listed above9 ranges as listed above9 ranges as listed above9 ranges as listed

Table 2-2Manual Range Selection

NOTE

The best way to determine the optimum range for a test device at programmed conditions is to change the primary parameter selection to V (AC voltage across the device), secondary parameter to I (current through the device), and initiate a test. The voltage and current measured can be compared to the previous table where the appropriate range is determined with the measured values falling below the maximums listed.



Note: 200mA range must use 5Ω source impedance (see paragraph 2.5.6)

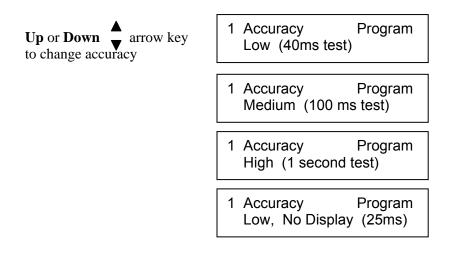
2.3.7 Accuracy

This function allows the user to program four possible setting for measurement accuracy, **Low, Medium, High or Low (No Display)**. Note, that when programmed for Low No Display, measurement data is not available via IEEE-488 or RS-232 interfaces, but only available as binning data through the Remote I/O interface. The instrument will make a more precise measurement when programmed for High, but there is a tradeoff in measurement speed as indicated below.

Accuracy Setting	Measure Time	Measure Speed	Nominal Accuracy
Low	40 ms	25 meas/sec	0.5%
Medium	100 ms	10 meas/sec	0.25%
High	1 s	1 meas/sec	0.1%
Low (No Display)	25 ms	40 meas/sec	0.5%

Table 2-3: 1920 Accuracy

NOTE	
Measurement times may be longer depending on frequency and other test conditions.	One complete cycle
of stimulus voltage is required for measurement.	



Right ► arrow key to program next parameter or

PROGRAM key to exit Program Mode and return to Ready mode.

The 1920 has three basic levels of accuracy

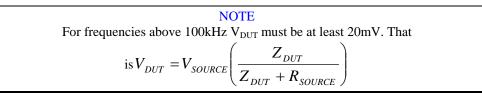
Basic For AC

High 0.10% Medium 0.25% Low & Low No Display 0.5%

The actual accuracy at a given test condition is defined by the following formula:

Accuracy = Acc_{Basic}
$$\sqrt[3]{2} \sqrt{\frac{1}{V}} \left[\left(1 + \frac{50}{\text{Freq}} + \frac{\text{Freq}}{200k} \right) \left[1 + \frac{|Z|}{Z_{\text{Max}}} + \frac{1}{|Z|} \right] \right]$$

 $V = Programmed test voltage (V_{SOURCE})$ Freq = Programmed test frequency |Z| = DUT impedance



 $\begin{array}{rl} Z_{Max} \text{ is } & 4*10^5 \text{ for Frequency less than 10kHz} \\ & 2.5*10^4 \text{ for Frequency less than 250kHz} \\ & 1.5*10^3 \text{ for Frequency above 250kHz} \end{array}$

$$DF_{ACCURACY} = \left[\frac{Accuracy\%}{100} + \frac{DF}{50}\right] \left[1 + \sqrt{\frac{Freq}{50000}}\right]$$
$$Q_{ACCURACY} = \left[\frac{Accuracy\%}{100}\right] + \left[|Q|\left[0.02 + \frac{Accuracy\%}{100}\right]\right] + \left[Q^{2}\left[\frac{Accuracy\%}{200}\right]\right]$$

Basic For DC

High 0.20% Medium 0.25% Low & Low No Display 0.5%

Accuracy =
$$\operatorname{Acc}_{\operatorname{Basic}} \sqrt[3]{\frac{1}{V}} \left(1 + \frac{0.3}{R} + \frac{R}{R_{\operatorname{Max}}}\right)$$

R = DC Resistance
R_{Max} = 400kΩ
For Capacitors If DF > .1
Accuracy:= Accuracy $\sqrt{1 + DF^2}$

For Inductors if Q < 10

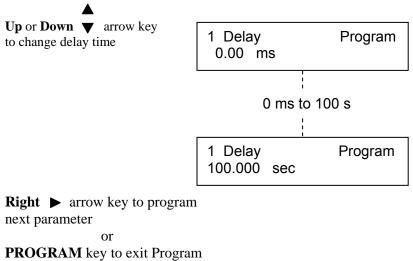
Accuracy:= Accuracy
$$\sqrt{1 + \left(\frac{1}{Q}\right)^2}$$

Note: Due to the large time constants involved in measurements of high value inductors, additional inaccuracies may result. This will be indicated by reduced display resolution.

Temperature: Error doubles for every 10°C from 23°C

2.3.8 Delay

This function allows the user to program a delay time between **0 and 100s** in 10ms steps. This is a programmable delay time from the internal or external trigger command to the start of the measurement. In many cases it is helpful to have a time delay before actually making measurements. Such a delay allows time for switching transients or mechanical handling to settle.

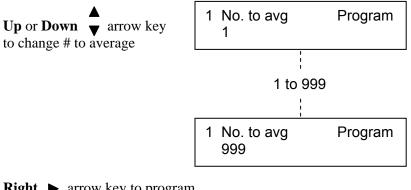


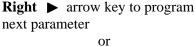
Mode and return to Ready mode.

2.3.9 No. to Average

This function allows the user to program the number of measurements to average between **1 and 999.** If the entered value is 1, averaging is disabled and the display is updated with each individual measurement. If the entered average is 10 the instrument will make 10 measurements and then display the average value. When the instrument is in a continuous measurement mode the display is retained until the next average of 10 is complete. Averaging improves the measurement accuracy over the single measurement accuracy by $\frac{1}{\sqrt{n}}$, but never less than 0.1% for the parameter and 0.1% or 0.001 for the

secondary. n = no. to average.





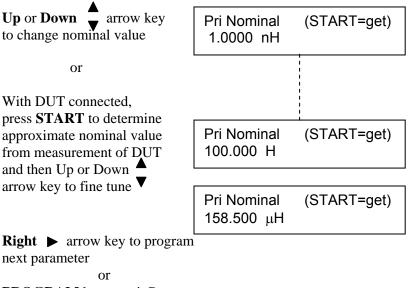
PROGRAM key to exit Program Mode and return to Ready mode.

2.3.10 Primary Nominal

The Primary Nominal value (programmable by the operator) can serve as a basis for three functions:

- 1) The nominal value for the primary binning functions. Refer to paragraph 2.3.11.
- 2) The nominal value for <u>calculating Deviation</u> or <u>% Deviation</u> when the measurement results are programmed to be display in this format. Refer to paragraph 2.5.3.
- 3) The nominal value (or actual known value) when <u>implementing the</u> <u>load correction</u> feature of the 1920. Refer to paragraph 2.3.13.

This function allows the user to select a nominal value for the primary displayed parameter, selection of nominal value for the secondary parameter is discussed in paragraph 2.3.12. One technique for determining the approximate nominal values (or starting point) is to first measure the DUT and then fine tune as indicated below. The units for the nominal value (Ω , mH, μ F, etc.) are determined by operator selection of the Primary Parameter.



PROGRAM key to exit Program Mode and return to Ready mode.

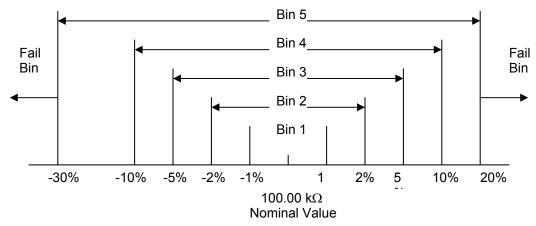
2.3.11 Bin Type

A group of similar components can be measured and categorized according to operator programmed limits. For example, the 1920 can be used to sort a group of nominally-valued 100 k Ω resistors into assigned bins of 1%, 2%, 5%, etc., around a nominal value, or sorted by absolute limits which are independent of any nominal value. The 1920 provides sorting capability into 14 bins (10 pass and 4 fail). These are assigned as follows:

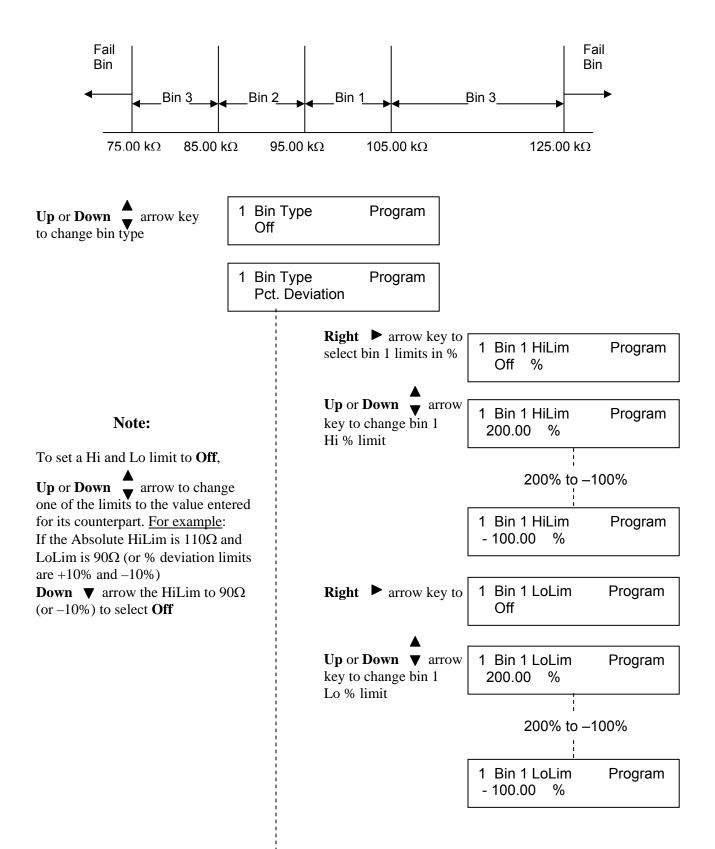
Bins 1 thru 10	Primary pass, secondary pass (if limit is entered)
Bin 11	Primary pass, secondary fail low
Bin 12	Primary pass, secondary fail high
Bin 13	Primary fail, secondary pass
Bin 14	Primary fail, secondary fail

If no limit is entered for the primary parameter but one is entered for the secondary, bin assignment will be Bin 1 for a pass and Bin 11 for a fail low and Bin 12 for a fail high.

Bin limits for the primary parameter can be entered in terms of absolute value or as a percent tolerance about a defined nominal. Two of the most common methods of sorting are **nested** limits and **sequential** limits. Nested limits are a natural choice for sorting by % tolerance around a single nominal value with the lower numbered bins narrower than the higher numbered ones. Nested limits for five bins are illustrated below, note that limits do not have to be symmetrical as shown for bin 5, which is +20% and -30%. When entering limits in percent, both can be positive, both can be negative, or one can be positive and one can be negative, but the Hi limit must be more positive than the Lo limit.



Sequential limits are a natural choice for sorting by absolute value. Sequential limits for four bins are illustrated below. It should be noted that the bins do not necessarily have to be adjacent. Depending on the specified limits for each they can be overlapping, adjacent or even isolated (gaps) from each other. Any overlap is assigned to the lower numbered bin and a gap would be assigned to the overall fail bin.



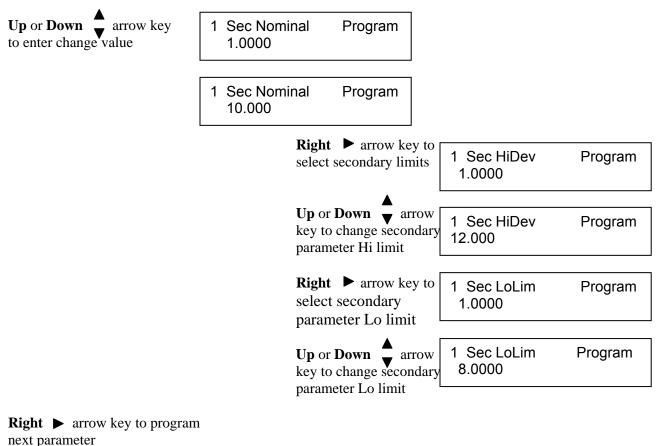
		Right ► arrow key to select bins 2 thru 10 Hi and Lo limits	1 Bin 2 HiLim Off	Program
		Up or Down ↓ arrow to change them	Bin 2 thru 10, Hi &	Lo limits
		PROGRAM key, at any time, to return to Ready mode	1 Bin 10 LoLim Off	Program
	1 Bin Type Absolute	Program		
		Right ► arrow key to select bin 1 limits in absolute	1 Bin 1 HiLim 100.00 mH	Program
		Up or Down ▼ arrow key to change bin 1 Hi absolute limit	1 Bin 1 HiLim 110.00 mH	Program
		Right ► arrow key to select bin 1 Lo limit in absolute	1 Bin 1 LoLim 90.000 mH	Program
		Up or Down arrow key to change bin 1 Lo absolute limit	1 Bin 1 LoLim 80.000 mH	Program
		Right ► arrow key to select bin 2 thru 10 Hi and Lo limits and	1 Bin 2 HiLim Off	Program
		Up Down ★ to change these limits	Bin 2 thru 10, Hi &	Lo limits
		PROGRAM key, at any time, to return to Ready mode	1 Bin 10 LoLim Off	Program
program				

Right ► arrow key to program next parameter or PROGRAM key to exit Program Mode and return to Ready mode.

2.3.12 Secondary Nominal

(not shown if Secondary Parameter is set to "No Secondary parameter")

This function allows the user to select a nominal value for the secondary displayed parameter and to program high and low limits around this nominal. These limits are selected in absolute value or % deviation about this nominal (determined by bin type selection, refer to paragraph 2.3.11). The limits do not have to be symmetrical; there is an independent limit for both the high and low values. The units for the nominal value (Ω , mH, μ F, or absolute value) are determined by operator selection of the Secondary Parameter.



or

PROGRAM key to exit Program Mode and return to Ready mode.

2.3.13 Load Correction

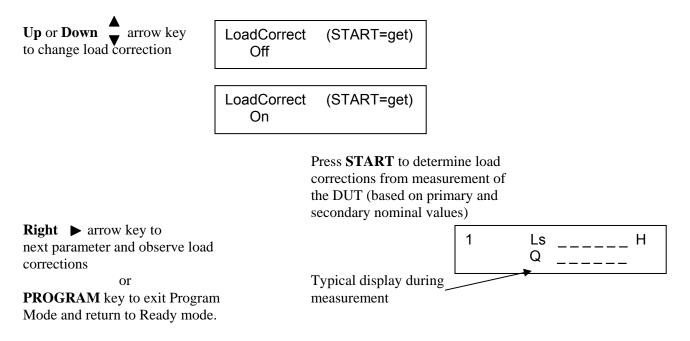
Load correction allows the user to specify the value of the component under test (user supplied standard) and apply a correction to subsequent measurements of similar components under the same test conditions. This feature corrects for instrument non-linearity and for fixture effects which can be dependent on the test frequency, test voltage level or impedance range.

Measurement accuracy is 0.25 x (normal accuracy) with Load Correction implemented and compared to user supplied standard and for the same measurement conditions (test voltage, test frequency, and 1920 measurement range).

This increased accuracy applies in a range of:

DUT's with impedance (Z) between 3Ω and $800k\Omega$, with programmed voltage from 100mV to 1V

Load correction can be set to **Off** or **On**. <u>Off</u> disables any load correction, <u>On</u> enables load correction with any currently stored values. Press <u>START</u> performs a measurement on a DUT to determine the load correction based on the primary and secondary nominal values previously entered. Refer to paragraph 2.3.10 and 2.3.12. After a correction measurement, load correction is turned on, and the values can be observed in Primary and Secondary Load Correction displays. Refer to paragraphs 2.3.14 and 2.3.15. With load correction turned <u>On</u> these corrections are applied to ongoing measurements and the final corrected value displayed.



2.3.14 Primary Load Correction

The value shown is the <u>measured load correction</u> for the primary parameter, which can be further altered by the operator as shown below.

Primary Load Correction = Load Correction Measured minus the Primary Nominal value)

For example, if the load correction measured is 148.000nH (para 2.3.13) and the primary nominal is 140.000nH, the primary load correction shown here would be -8.0000nH.

Up or **Down** arrow key to change load correction

1 Pri LoadCorr Program -8.0000 nH

Right ► arrow key to program next parameter or PROGRAM key to exit Program

Mode and return to Ready mode.

2.3.15 Secondary Load Correction

The value shown is the <u>measured load correction</u> for the secondary parameter, which can be further altered by the operator as shown below.

Secondary Load Correction = Load Correction Measured minus the Secondary Nominal value)

For example, if the load correction measured is a Q of 10.5670 (para 2.3.13) and the secondary nominal is 10.0000, the secondary load correction shown here would be -0.5670.

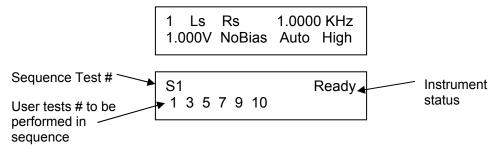
Up or Down arrow key to change load correction

1 Sec LoadCorr Program -0.5670

Right ► arrow key or **PROGRAM** key to exit Program Mode and return to Ready mode.

2.4 Program/Sequence (Test S1-S9)

Sequence tests (S1 through S9) are selected by pressing **Up or Down** arrow key when instrument status is in the **Ready** or power up mode.



The above display is typical showing **S1** is the sequence test setup #, the sequence programmed to perform user tests **1,3,5,7,9,and 10** in succession, and **Ready** the instrument status. To select any other sequence test number simply press the **Up or Down** arrow keys while in the Ready state.

Programming Sequence Test Ready S1 2 4 6 8 10 12 To enter programming mode S1:1 Program Press PROGRAM Test: 2 Sequence 1, Test 1 **Up or Down ▼** arrow key Tests 1 – 30, skip or S1:1 Program to change test # for test 1 none Test: 3 Sequence 1, Test 2 **Right •** arrow key to select S1:2 Program test # 2 in the sequence Test: 4 **Up or Down** arrow k to change test **#** for test 2 S1:2 Program arrow key Tests 1 - 30, skip or Test: 5 none Sequence 1, Test 3 **Right •** arrow key to select S1:3 Program test # 3 in the sequence Test: 6 S1:3 Program **Up or Down ▼** arrow key Tests 1 – 30, skip or Test: 7 to change test # for test 3 none

Sequence 1, Test 4

Right ► arrow key to select test # 4 in the sequence	S1:4 Test: 8	Program	
Up or Down arrow key to change test # for test 4	S1:4 Test: 9	Program	Tests 1 – 30, skip or none
<u>Sequence 1, Test 5</u>			
Right arrow key to select test # 5 in the sequence	S1 : 5 Test : 10	Program	
Up or Down ▼ arrow key to change test # for test 5	S1 : 5 Test : 11	Program	Tests 1 – 30, skip or none
<u>Sequence 1, Test 6</u>			
Right ► arrow key to select test # 6 in the sequence	S1 : 6 Test : 12	Program	
Up or Down \bigvee arrow key to change test # for test 6	S1 : 6 Test : 13	Program	Tests 1 – 30, skip or none

PROGRAM key to exit Program Mode and return to Ready mode.

Binning Function During Sequence Tests

During a sequence test, each single step user test within the sequence (1 to 6) will be assigned to a bin according to the limits programmed for that single test, in other words, the bin assignment will be to bin 1 thru 14, the same as if the test was run as a single test. This is the bin assignment that will be shown when the results of a sequence is reviewed (using UP or DOWN arrow) on the display or output remotely with a FETCH command. The bin assignment output through the Remote I/O output will be somewhat different. The bin outputs will not be asserted until all tests in a sequence have been completed, and the assignment will be bin 1 if all tests (1 to 6) pass or will be (N + 1), where N is the number of the first test that fails. One of these 7 bin outputs will always be asserted during a sequence test, even if all binning is turned Off, bin 1 is asserted as a Pass.

2.5 Utility Functions

The Utility functions allow the user to set instrument functions that affect all tests. When the **UTILITY** key is pressed the first function, Cal, and other functions (as list below) are accessed by pressing the **Right** arrow key. **BOLD** settings are the default settings.

Programmable	Settings
Functions	5
Cal with X M Cable	Cal Due: 1/ 1/2001
	Quick Short Cal
	Quick Open Cal
	Quick Short/Open Cal
	Short Cal
	Open Cal
	Short/Open Cal
	Full Cal
Keypad Lockout	Lock Password, Off
	Lock Cycle Tests Passwd
Display Type	Measured Parameters
	Dev. from Nominal
	% Dev. from Nominal
Numeric Format	Engineering, Scientific
Trigger Source	Internal, External
Source Impedance	5Ω, 25Ω, 50Ω, 100Ω,
RS232 Baud Rate	9600, 19200, 9600AutoReport
	19200AutoReport, Disabled
IEEE-488 Address	1 to 16 (factory default set for 3)
Clear All Tests	No, Yes
Leveling	Off , On
Cable Compensation	No Cable
-	1 M Cable
	2 M Cable
Freq. Edit Type	Discrete
	Continuous
Median	Single Meas.
	Median of 3
Distortion	Not tested
	Check during AC test
Serial Number	XXXXXXX
Software Version	VX.XX

Keypad Lockout:	Off	Clear All Tests:	No
Display Type:	Measured Parameters	Leveling:	Off
Numeric Format:	Engineering	Cable Compensation	: 1M Cable
Trigger Source:	External	Frequency Edit Type	: Continuous
Source Impedance:	25 ohms	Median:	Single Meas
RS-232 Baud Rate:	9600	Distortion:	Not tested
IEEE-488 Address:	3		

The Utility Function, factory shipped conditions, are as follows:

2.5.1 Perform Calibration

This selection indicates the instruments expected calibration date and can be used to enter an open/short routine or to perform instrument calibration. The open/short (or zeroing process) automatically measures stray parameters and retains the data which are used to correct measurements so that the results represent parameters of the DUT alone without test lead or fixture effects. The cal routines, and when they should be used, are discussed in more detail below. The Quick cal routines can be performed much faster but are only applicable to the single test in which they are performed. Open/short data is deleted by going in and out of PROGRAM mode or programming any parameter of the current single test via remote. The operator is prompted by the 1920 display when performing the cal procedures.

Parameter Selections:

Quick Short Cal	Short zeroing at the currently programmed frequency only, used if measurements are to be low impedance.
Quick Open Cal	Open zeroing at the currently programmed frequency only, used if measurements are to be high impedance.
Quick Short/Open Cal	Both short and open zeroing at the currently programmed frequency only, used if measurements are to be over a wide range of impedance.
Short Cal	Short zeroing at all frequencies, used if measurements are to be low impedance.
Open Cal	Short zeroing at all frequencies, used if measurements are to be high impedance.
Short/Open Cal	Both short and open zeroing at all frequencies, used if measurements are to be over a wide range of impedance.
Full Cal	This procedure will alter the calibration of the instrument and should only be used by qualified calibration personnel (with password entry). The proper calibration equipment is required to perform this procedure, see the Service and Calibration section of this manual for addition information.

The example below performs a quick open/short, other routines are similar with user prompting displayed on the instrument display.

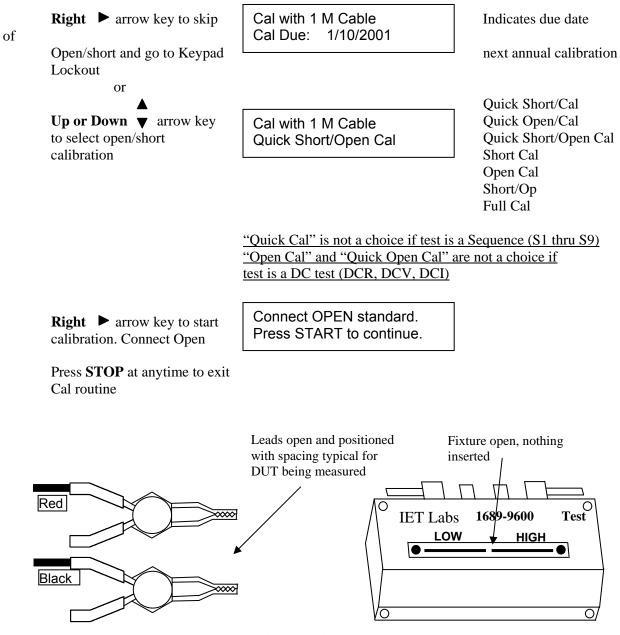


Figure 2-4 Open Circuit Configuration (Kelvin Clip Lead Set or Test Fixture)

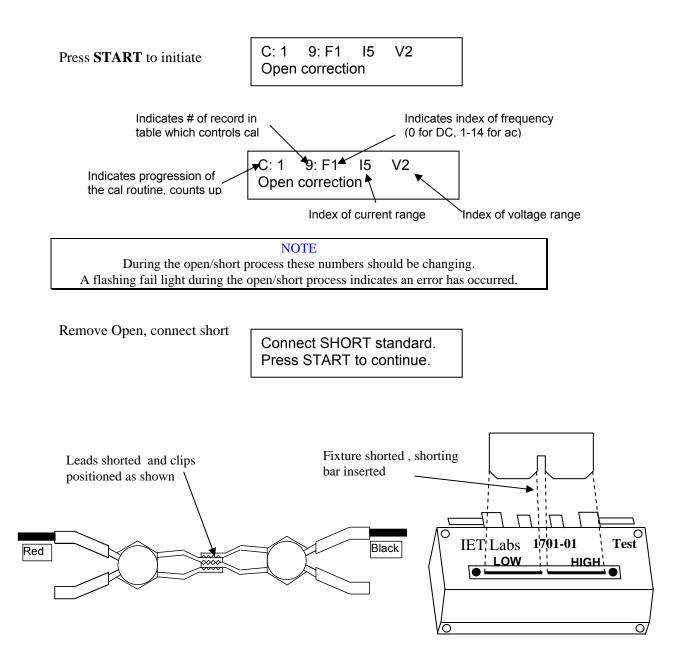
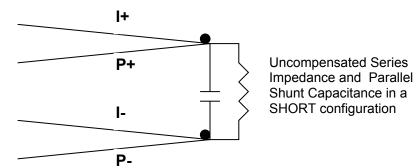


Figure 2-5 Short Circuit Configuration (Kelvin Clip Lead Set or Test Fixture)

Press START to initiate (DC Short Correction)	C: 1 9: F1 I5 V2 Short correction
	Connect SHORT standard. Press START to continue.
Press START to initiate (AC Short Correction)	C: 1 9: F1 I5 V2 Short correction
	Calibration Complete. Press START to continue.
Press START , unit returns to READY mode for testing or	1 Ls Rs 1.0000 KHz 1.000V NoBias Auto High
Press UTILITY key, then Right ► arrow key to program other Utility functions	

Quick short and open data are deleted by going in and out of PROGRAM mode or by programming any	
parameter of the current single test via remote.	

The procedure for measuring the OPEN and SHORT corrections is optimized for fixtures and lead sets having a maximum uncompensated series impedance no greater than 50m Ω and a parallel (shunt) capacitance no greater than 5pF. If a SHORT calibration is performed with a fixture having higher uncompensated resistance, the applied voltage will be automatically reduced during the calibration to keep the voltage across the fixture within range. The FAIL light will be lit to indicate that this is happening. Similarly, the applied voltage will be reduced as necessary during an OPEN calibration to keep the current within range for each frequency/range combination. However, measurement accuracy will be degraded on some ranges if the uncompensated series impedance is greater than 250m Ω or the parallel capacitance is greater than 25pF.

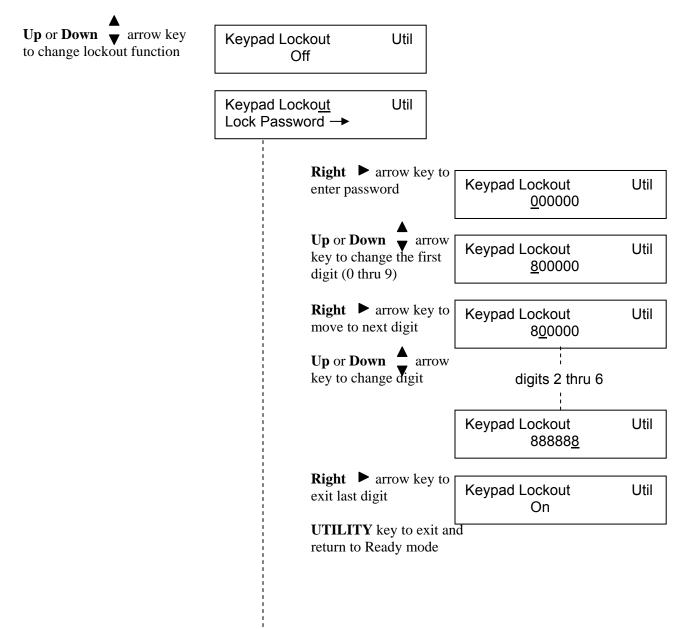


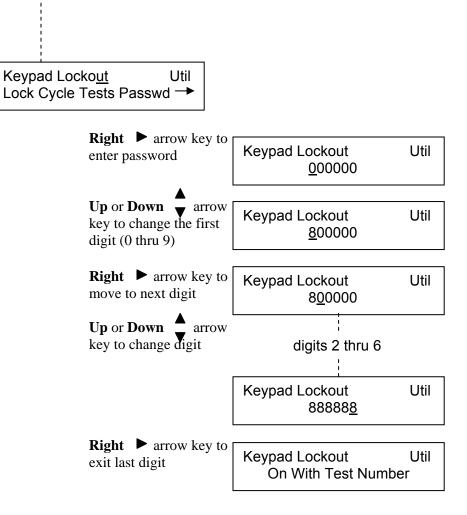
2.5.2 Keypad Lockout

Selection of **Off** allows the operator to modify any stored test conditions and use all functions of the instrument, with no restrictions. When a password is entered for **Lock Password** only, the currently selected test conditions, along with the instrument START and STOP functions are active. This prevents an operator from modifying test conditions. When a password is entered for **Lock Cycle Tests** the test number selection (1 thru 30) is active using the Up or Down arrow keys allowing selection of any of the stored setups, however none can be modified.

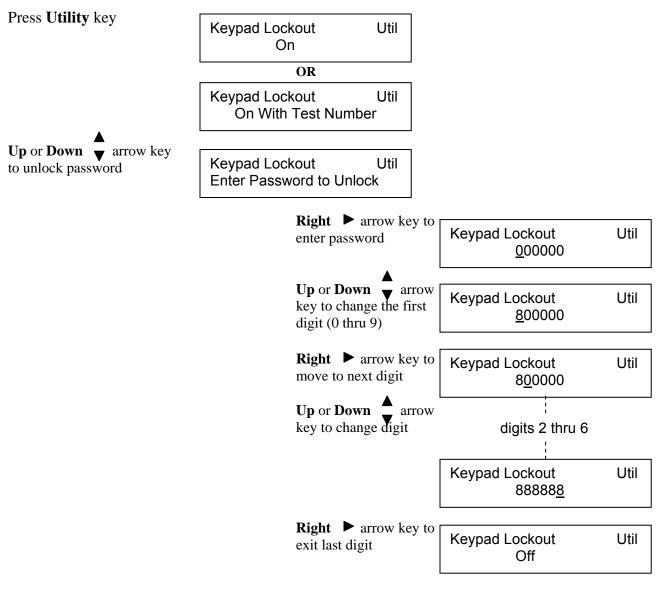
Passwords consist of 6 digits, where the Left or Right arrow key is used to select one of six digits and the Up and Down arrow key is used to increase or decrease the digit. In the event of an unintentional lockout the password override is 242671.

To Enable Lockout





To unlock Password



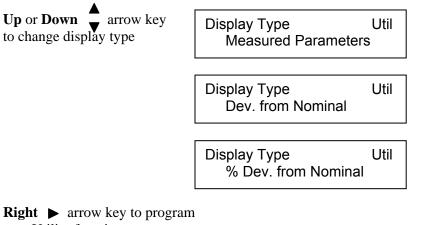
Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

2.5.3 Display Type

<u>Measured Parameters</u>, Display is the measured values of both the primary and secondary, displayed with decimal point and units.

Deviation from Nominal, Display is the difference in measured value above or below (-) a programmed nominal value for the primary and secondary parameters. Refer to paragraph 2.3.10, programming the primary nominal and paragraph 2.3.12, programming the secondary display.

<u>% Deviation from Nominal</u>, Display is the measurement in terms of a percent difference above or below (-) a programmed nominal value for the primary and secondary parameters. Refer to paragraph 2.3.10, programming the primary nominal and paragraph 2.3.12, programming the secondary nominal.



next Utility function or UTILITY key to exit and return to Ready mode.

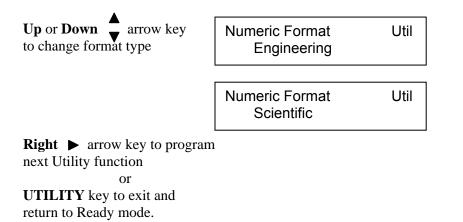
Sample displays of measurement results are shown below for these three selections:

1 Bin 1	Ls Q	158.460 μH 2.4890	1 dev Bin 1	Ls Q	158.460 μH 2.4890	1 %dev Ls Bin 1 Q	1.10% -0.25%
Measured Parameters Deviation from Nominal % Deviation from Nominal							Nominal
NOTE It should be noted that if the parameter names are ever displayed as lower case, i.e. Is instead of Ls and df instead of DF, etc., it implies that the instrument does not have the proper calibration data stored for the cable compensation length being used (1, 2 meters or no cable). To put this another way, the instrument is likely lacking some calibration data and is using "default" information rather than "real" calibration data.							

2.5.4 Numeric Format

Allows selection from two different measurement results formats, **Scientific** or **Engineering** units. Scientific units are expressed as an exponent and engineering units are expressed in ohms for resistance, farads for capacitance, henries for inductance, etc. For example e^3 in scientific units can be expressed as $k\Omega$ in engineering units or e^{-3} in scientific units can be expressed as $m\Omega$ in engineering units, this is strictly user preference and convenience.

When scientific is selected the results will be displayed as some number of digits with decimal, exponent and units. When engineering units are selected the results will be displayed as some number of digits with decimal and units. The exception to this is that Q, DF, Phase and %, are always displayed as fixed point numbers.



Engineering

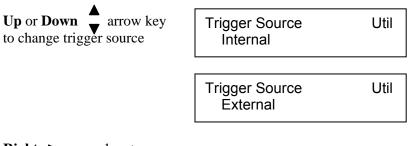
Format example:

Lingineering	Scientific		
1 Cs 6.504 Bin 1 DF .0005	Cs 6.5040 e - 09 f DF 5.2545 e - 04		

Scientific

2.5.5 Trigger Source

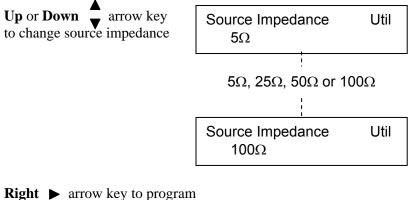
This function allows the operator to select the measurement trigger mode between **Internal** or **External**. With trigger set for internal, once a start command is initiated (from front panel or remotely) the measurements will be repetitive and continually updated until a stop command is initiated. With trigger set for external a single measurement will be made once a start command is initiated (from front panel or remotely).



Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

2.5.6 Source Impedance

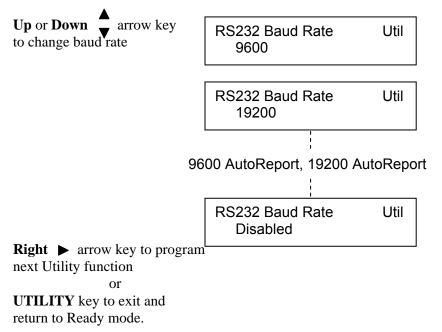
This function allows the operator to select the 1920's output source impedance, selections available are 5, 25, 50, and 100 Ω . In general the measuring instrument's source impedance will usually have a direct effect on the measured impedance of the device. This is especially important when measuring the Q of a device and comparing the results between two different testers; in a true comparison the source impedance of the measuring instruments would be expected to be the same.



Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

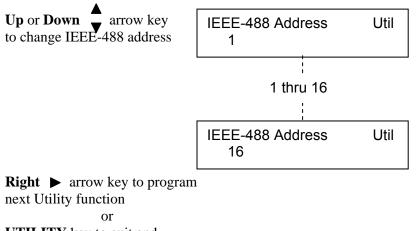
2.5.7 RS-232 Baud Rate

This function allows the operator to select the baud rate when communicating via the RS-232 interface, selections possible include **9600**, **19200**, **9600** AutoReport, **19200** AutoReport or Disabled. The Auto Report options are used to log test results and error messages on a receive-only serial device, such as a serial printer. When set to Disabled the I/O port is non-functional, and the IEEE-488 port is functional.



2.5.8 IEEE-488 Address

This function allows the operator to select the IEEE-488 address, selections possible are **1** thru **16.** The RS-232 interface must be set to Disable for the IEEE-488 interface to function.



2.5.9 Clear All Tests

This selection allows the operator to clear all stored test setups in instrument memory (1 thru 30 for single tests or S1 thru S10 for sequential tests). After this operation, all tests are programmed to defaults coded by instrument software, which is generally as follows:

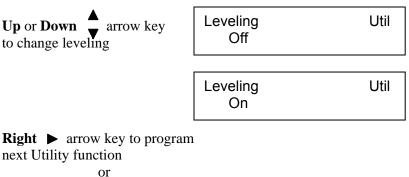
Primary:	Ls	Range:	Automatic
Secondary:	Rs	Delay:	0
Frequency:	1kHz	No to Average:	1
Amplitude:	1V	Bin Type:	OFF
Accuracy:	High	Load Corr:	OFF

Up or Down arrow key to select clear all tests	Clear All Tests No	Util
	Clear All Tests Yes	Util

Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

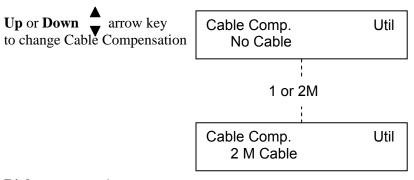
2.5.10 Leveling

This function provides a constant voltage mode where the DUT is measured at an AC test voltage as determined by the programmable test parameter, Amplitude (refer to paragraph 2.3.4) When leveling is set for On, the instrument will adjust its output voltage to make the voltage across the DUT equal to the programmed test voltage. This will not be possible in all cases because the source impedance and DUT impedance form a voltage divider.



2.5.11 Cable Comp.

This function allows the operator to select the type connection made to the device under test, a direct connection to the front panel, **No Cable**, **1 M Cable** or **2 M Cable**. The 1920 is factory calibrated to compensate for the various lengths of test cables, choosing the correct cable length is important to assure accurate measurements. In addition to this, an open short circuit should be conducted any time the cable length is changed, refer to paragraph 2.5.1.



Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

2.5.12 Freq. Edit Type

This function allows the operator to choose the test frequencies that will be available for selection, (refer to paragraph 2.3.3). **Discrete**, giving 16 possible frequencies and **Continuous** covering the entire frequency range from 20Hz to 1MHz.

When discrete is selected the 16 possible frequencies are: 20, 50, 100, 200, 400, 500Hz, 1, 2, 5, 10, 20, 50, 100, 200, 500kHz, and 1MHz

Up or Down arrow key to change frequency type	Freq. Edit Type Discrete	Util
	Freq. Edit Type Continuous	Util
Right ► arrow key to program next Utility function or	1	

2.5.13 Median

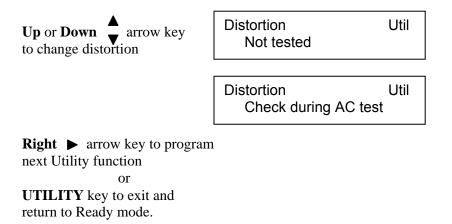
This function allows the operator to choose single or median measurement mode. When median of 3 is selected three individual measurements are made, the lowest and highest values are discarded and the median value displayed. Median mode can improve instrument accuracy by: specified accuracy/divided by $\sqrt{3}$; but never less than 0.1%.

Up or Down \checkmark arrow key to change median	Median Single Meas.	Util
Right ► arrow key to program next Utility function	Median Median of 3	Util
or UTILITY key to exit and return to Ready mode.		

2.5.14 Distortion

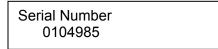
This function allows the operator to choose a distortion check during AC testing. When set to **Check during AC test**, the unit will detect distortion during a measurement and indicates the message "Signal Distorted" if this condition occurs. When set to **Not tested**, distortion will not be detected during a measurement.

Distortion is dependent on programmed test conditions, connection to the device, device impedance and is indicated when the current or voltage on the DUT at frequencies other than the test frequency is more than 2% of the signal at the test frequency. Distortion checking is generally the recommended test condition and is particularly important for high precision measurements where test leads could resonate with the device under test. Distortion may be best unchecked in a "noisy" environment or if the test voltage is below 100mV.



2.5.15 Serial Number

This function allows the operator to view the instrument serial number. This serial number can also be returned when the unit is under remote control but there is no command for changing this number.



Right ► arrow key to program next Utility function or UTILITY key to exit and return to Ready mode.

2.5.16 Software Version

This function allows the operator to view version of software installed in the instrument.

Software Version	Util
V1.32	

UTILITY key to exit and return to Ready mode.

2.6 Error Messages

Operator Help messages

Error in calibration

Watchdog timeout Consult factory Measurement timed out Consult factory Test voltage out of range; check for short Calibration incomplete, Stopped by user Out of range parameter value rcvd from remote Invalid command received from the remote Only the arrow keys are valid Only the arrow and utility keys are valid Only the arrow and program keys are valid Invalid test set to default Only the up and down arrow keys are valid Only the start and stop keys are valid Only up, down, and right arrow keys are valid Only up, down, start and test keys are valid Quick short/open valid only for single test

Operator Help messages (continued)

DSP appears busy. Press STOP to clear DSP did not take enough samples Test is disabled program sequence test DSP reported invalid params; check setup Frequency and locked range incompatible Locked range invalid for AC; set to HOLD Primary nominal invalid Set to default Secondary nominal invalid; set to default Load correction invalid, for AUTO meas: disabled Bin limits reset to defaults Test restored from defaults correctly Eeprom calibration defaults being set Saving cal coefficients. Please wait IEEE488 hardware not detected Eeprom test/step data defaults being set Eeprom misc data defaults being set Eeprom cal kit data defaults being set Eeprom lockout state default being set Calibration measurement failed Invalid calibration code Cal kit data invalid. Please re-enter Invalid cal state Contact factory Invalid prog state Contact factory Current bias invalid Compliance V exceeded Current bias invalid Current source shutdown Signal distorted: DUT is nonlinear A/D current input ovrrng A/D voltage input ovrrng Unable to level applied voltage

Instrument Error Messages

FATAL UNABLE TO WRITE, EEPROM CURRENT TEST/STEP FATAL EEPROM CAL DATA, CANNOT BE INITIALIZED FATAL EEPROM TEST DATA, CANNOT BE INITIALIZED FATAL EEPROM MISC DATA, CANNOT BE INITIALIZED EEPROM MISC CAL DATA, CANNOT BE INITIALIZED FATAL INVALID MEAS, STATE HANDLER RETURN DSP/HOST CODE MISMATCH, NEEDS DSP VERSION FIRMWARE CRC ERROR, CONSULT FACTORY FATEAL UNABLE TO WRITE, CALIBRATION DATA GENERAL INTERNAL ERROR, CONSULT FACTORY

Section 3: Interface

3.1 General

The 1920 Precision LCR Meter includes three interfaces standard with the unit, the Remote I/O, RS-232 and IEEE-488. Connection for these are located on the instrument's rear panel and discussed in detail below.

3.2 Remote I/O

The 1920 comes standard with an automatic component remote I/O interface port available through a 37 pin DB type connector located on the rear panel of the instrument. This port outputs signals to indicate a measurement in process and bin sorting judgments. It also has inputs for an external start and stop. All output lines are negative true from open-collector drivers that pull each signal line to a low voltage when that signal is active and let float when inactive. Each external line must be powered by a positive voltage between 5 and 24V (max), with sufficient impedance (pull-up resistors implemented externally) to limit the active-signal (logic low) current to 20mA (max).

The input signals are also active low and also requires a positive external voltage which must pull the signal down below 0.4V (but not negative). For the inactive state (logic high), the external circuit must allow the signal line with its internal 3.3kohms to float above +2.5V, but not above 5V.

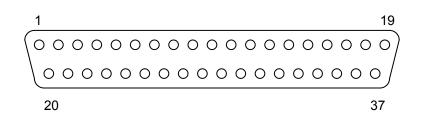


Figure 3-1 RS232 Remote I/O Pin Configuration

Signal Name	Pin Number	Function
	Out	puts:
Busy	1	Measurement in process
Bin 1	2	Primary Pass
		or Secondary Pass if binning is enabled and all Primary bin limits are set to Off or All steps in a Sequence test are Pass
Bin 2	3	Primary Pass or step 1 in a Sequence test
Fails	C	
Bin 3	4	Primary Pass or step 2 in a Sequence test
Fails		y 1 1
Bin 4	5	Primary Pass or step 3 in a Sequence test
Fails		
Bin 5	6	Primary Pass or step 4 in a Sequence test
Fails		
Bin 6	7	Primary Pass or step 5 in a Sequence test
Fails		
Bin 7	8	Primary Pass or step 6 in a Sequence test
Fails	<u>_</u>	
Bin 8	9	Primary Pass
Bin 9	10	Primary Pass
Bin 10	11	Primary Pass
Bin 11	12	Primary Pass, Secondary Fail Low
Bin 12	13	Primary Pass, Secondary Fail High
Bin 13	14	Primary Fail, Secondary Pass
Bin 14	15	Primary Fail, Secondary Fail
EOT	16 20 25	End of Test, goes low at end of measurement
Gnd	20 - 35	Signal ground
	Inpu	its:
Stop	18	Stops the measurement in process
Start	17	Starts the measurement
	-	

Table 3-1Remote I/O Interface Connections

3.3 RS-232 Interface

An RS232 serial port interface is available on the 1920 through a 9 pin DIN connector on the rear panel of the instrument. The RS232 standard defines electrical specifications for the transmission of bit serial information. The use of the RS232 port requires three lines, receive data, transmit data, and signal ground. Refer to Figure 3-3 for null modem cable configuration to the standard db9 or db25 connector. Refer to Table 3-4 for the command set which also applies to the RS232 interface. Each command line must be terminated with a carriage return (CR) and line feed (LF) and multiple commands separated by a semicolon. Baud rate for the RS-232 interface is programmed through the UTILITY menu, refer to paragraph 2.5.7. Serial port parameters are comprised of 8 data bits, 1 stop bit, and no parity.

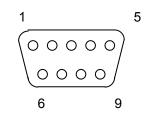


Figure 3-2 RS232 Interface Pin Configuration

Table 3-2				
RS232 Interface Connections				

Signal Name	Pin Number	Function
	Inputs	:
DCD	1	Data Carrier Detect
DSR	6	Data Set Ready
RXD	2	Receive Data
CTS	8	Clear to Send
RI	9	Ring Indicator
	Outpu	ts:
RTS	7	Request to Send
TXD	3	Transmit Data
DTR	4	Data Terminal Ready
GND	5	Signal Ground

1920			Controller	
Pin #	Function		Pin #	Function
2	Receive data	Connect	3	Transmit data
3	Transmit data	to	2	Receive data
4	Data terminal ready		6	Data set ready
5	Signal ground		5	Signal ground
6	Data set ready		4	Data terminal ready

db9 to db25 Cable Configuration

	1920		Controller	
Pin #	Function		Pin #	Function
2	Receive data	Connect	2	Transmit data
3	Transmit data	to	3	Receive data
4	Data terminal ready		6	Data set ready
5	Signal ground		7	Signal ground
6	Data set ready		20	Data terminal ready

Figure 3-3 RS-232 Cable Configurations

3.4 IEEE-488.2 Interface

3.4.1 General

An IEEE-488 interface is available standard on the 1920 through a connector (24 pin) on the rear panel. This interface can be used to connect to a system containing a number of instruments and a controller in which each meets IEEE Standard 488.2 (Standard Digital Interface for Programmable Instrumentation) Refer to Table 3-3 below for a full tabulation of connections and Table 3-4 for the command set.

The following functions have been implemented. Refer to the standard for an explanation of the function subsets, represented by the identifications below.

SH1	Source	Handshake
DIII	Dource	Tanashake

- AH1 Acceptor Handshake
- T5 Talker
- L3 Listener
- SR1 Service Request
- RL1 Remote Local

- PP1 Parallel Poll
- DC1 Device Clear
- DT1 Device Trigger
- C0 Controller
- E2 Electrical Interface

3.4.2 IEEE-488 Connections

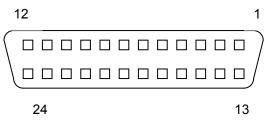


Figure 3-3 IEEE-488 Interface Pin Configuration

Table 3-3IEEE-488 Interface Connections

<u>Signal Name</u>	Pin Number	Function
DAV	6	Low state: "Data is Available" and valid on DI01
		through DI08
NRFD 7		Low state: At least one listener on the bus is "Not
		ready for Data".
NDAC	8	Low state: At least one listener on the bus is "Not
		Accepting Data".
ATN	11	"Attention" specifies 1 of 2 uses for the DI01
		through DI08 lines
		Low state - Controller command messages
		High state - Data bytes from the talker device
IFC	9	"Interface Clear"
		Low state - Returns portions of interface system to a
		known quiescent state.
SRQ	10	"Service Request"
		Low state - a talker or listener signals (to the
		controller) need for attention in the midst of the
		current sequence of events
REN	17	"Remote Enable"
		Low state - enables each device to enter remote
		mode when addressed to listen
		High state - all devices revert to local control
EOI	5	"End of Identify" if ATN is in high state, then low
		state of EOI indicates end of a multiple-byte data
		transfer sequence. If ATN is in low state, then
		low state of EOI activates a parallel poll.

Table 3-3 (Continued)IEEE-488 Interface Connections

<u>Signal Name</u>	Pin Number	Function
DI01	1	The 8-line data bus, which conveys interface
DI02	2	messages (ATN low state) or device-dependent
DI03	3	messages (ATN high state), such as remote-
DI04	4	control commands from the controller or from a
DI05	13	talker device
DI06	14	
DI07	15	
DI08	16	

3.4.3 IEEE-488 and RS-232 Commands

Table 3-4IEEE & RS-232 Commands

Command	Function	Parameter(s)		
SAVE SAVE	Save changes entered by	remote since power-up.		
NOTE Command must be entered twice. If not done, changes will be lost on power cycle.				

<u>TEST:</u>

TEST	Set test number	nn
STEP	Set step number	n
SEQuence	Set sequence test number	n

NOTE

CONFigure or SYSTem commands that follow should only be used with the commands for which they were intended. The 1920 commands are interpreted as numeric values but for convenience in programming they are not entered as numeric but rather as a more understandable command. For example; when programming the primary parameter for Lp it would appear as "CONF: PPAR LP", which is also equivalent to "CONF: PPAR 2". It is possible to create a command that appears wrong but will not generate any error message. If the command was "CONF: PPAR DPCT", the primary parameter would still be Lp because DPCT is interpreted as a numeric value of 2, even though it's a subset of an entirely different command (subset of DISPlay). To eliminate any confusion always use the subset commands in conjunction with those listed in this table.

Command	Function	Parameter(s)
CONFigure:		
PPARameter	Set primary parameter	AUTO LS LP RS RP
		CS CP DF Q Z Y P
		ESR GP XS BP V I
		DCV DCR DCI
SPARameter	Set secondary parameter	NONE LS LP RS
		RP CS CP DF Q Z Y
		P ESR GP XS BP V I
		DCV DCR DCI
FREQuency	Set test frequency in Hz	nnn
APPLV	Set test voltage in V (rms if AC)	n.nnn
BIAS	Set bias voltage in V	OFF n.nnn
RANGe	Select range	AUTO HOLD nn
MAC	Set measurement accuracy	LOW MEDIUM
		HIGH LND
	NOTE	

NOTE

When programmed for Low No Display (LND), measurement data is not available via IEEE-488 or RS-232 interfaces, but only available as binning data through the Remote I/O interface

TDElay AVERage PNOMinal	Set delay time in S Set count to average Set the nominal value of primary meas	nnn.n nnn MEAS n.nnn
BINning	Set binning type	NONE PCTdev ABSolute
HIGh	Set high limit in mA	nn.nnn
PHIDEV	Set primary bin## high limit to n.nnn	## n.nn
PLODEV	Set primary bin## low limit to n.nnn	## n.nn
SNOMinal	Set nominal value of secondary meas	n.nnn
SHIDEV	Set secondary parameter high limit	n.nnn
SLODEV	Set secondary parameter low limit	n.nnn
LOADcorr	Set load correction	OFF ON MEAS
PLOAD	Set primary load correction	n.nnn
SLOAD	Set secondary load correction	n.nnn

Command	Function	Parameter(s)
<u>SEQuence:</u> TEST	Set current step to test number	nn NONE SKIP
<u>SYSTEM:</u> LOCKout	Lockout knymed from the remote	OFF ON
DISPlay	Lockout keypad from the remote Set display type	DMEAS DDEV DPCT
FRESult TRIGger SRCImp LEVELing CABLecomp DISCrete DISTortion MEDIAN CALibrate DATE	Format result type Trigger type Set source impedance Set voltage leveling Set cable compensation Allows continuous frequencies Enable test for distorted AC All measurements use median of 3 tries Invoke calibration Set calibration date	SCI ENG EXT INT n(0-3) OFF ON n(0-3) OFF(discrete) ON(cont) OFF ON OFF ON FULL SHORt OPEN QUIckos nn nn nnnn
Step 1	View the test program parameters View the single-test's parameters View the sequence ormat of the returned data is as follows: : Test <tab.nn fn="" none="" or="" skip=""><cr> 2: Test<tab.nn fn="" none="" or="" skip=""><cr> Continued through Step 6</cr></tab.nn></cr></tab.nn>	nn n
<u>UTILity?</u> LOCKout?	View the utilities programmed View the lockout state	
<u>STOP</u>	Stops a measurement	

Command	Function			Parameter(s)
<u>MEASure</u>	enabled this c	command will t	• •	. If sequence is e of measurements pe parameter
<u>M?</u>	returns the an command is a *WAIT; FET good, Status If sequence is measurement	swer after the r faster way to is CH?". The resp 1 = no good s enabled this co s also. The resp y the measurem	neasurement is mplement the so ponse is status, I pommand will tri ult type is set by	, and automatically complete. This equence "MEAS; Pri, Sec. (Status 0 = gger those type of the display type CY setting, if LOW NO
<u>FETCh?</u>	 Fetches the most recent measurement results. The reply is a copy of the LCD screen, with the following exceptions: The ohms, degrees, and micro symbols are replaced by "ohm", "deg', or "u" Each group of one or more spaces is replaced with one tab character (ASCII 9) Each line of the display is followed by CRLF 			
	For a sequence test, the results of each test which has been performed are reported			
	If TRIGGER is set for INTERNAL the results of the last measurement are reported. For a sequence test, results from the later steps in the sequence may have been measured on the previous pass through the sequence			
		•	LOW, NO DIS the data will b	SPLAY, there is no e returned as
NOTE:	Response inc. <u>Accuracy</u> : High Medium Low	ludes load corre <u>Fetch?</u> : Yes Yes Yes	ection as noted f <u>M?</u> : Yes No No	for given accuracy

Command	Function	Parameter(s)
	If the secondary parameter is set to NONE, in n.nnnnEmmm <space>*<space> If the secondary parameters is set to anythin will be: n.nnnnEmmm<space> n.nnnnEmmn If the measurement is invalid for some real because normally the range will be locked to format will be: No<tab>Data</tab></space></space></space>	g other than NONE, the format n <space> ason (typically an A/D overrange,</space>
ERRMSG?	When error messages are presented on the finalso logged in a 16-deep queue, and the devisis set in the ESR. The response to this query each error message in the log, with each line <crlf>, and and additional <crlf> after queue is cleared by sending ERRMSG?, *R</crlf></crlf>	ice-dependent error bit consists of the text of followed by the last message. The
<u>SUMMary?</u>	When test is a single step test Read bin summary. If bin is enabled format nn <tab>h.hhhehh<tab>l.lllell<tab>c Where nn is the bin number, high and low limits, and c the (primary units for bins 1-10 a bin 11). Numeric limits for bin return 0, since these bins do n limits</tab></tab></tab>	ccc <crlf> h and l are digits of the e digits of the bin count and secondary units for ins 12-14 will always</crlf>
	If bin is disabled format will be: nn <tab>Disabled<tab><tab> If all primary bins are disabled, Bin 1 is used which pass secondary limits and will be retu 1<tab>Both Pass<tab><tab>cccc</tab></tab></tab></tab></tab></tab>	
	When test is a sequence test, format will be 1 <tab>PassAllSteps<tab><tab>cccc nn<tab>FailStepm<tab><tab>cccc Where nn is bin numbers 2 through 7 corresponding test number, which is</tab></tab></tab></tab></tab></tab>	

Command	Function	Parameter(s)
	NOTE	
	Bin limits are always returned as absolute devia	
	deviation. This is a convenient way to see what th setting up a test	e actual minits will be when
*IDN?	Returns instrument identification "IET La	bs, 1920,xxxx,
	software version". x denotes serial number	er up to 8 digits
*ECD9		
*ESR?	Returns the read of the event status register	
<u>*STB?</u>	Returns the read of the status byte register.	
<u>*ESE?</u>	Returns the read of the event status enable :	register.
<u>*SRE?</u>	Returns the read of the service request enab	ole register.
*ESE	Set the event status enable register	value
*SRE	Set the service request enable register.	value
*RST	Reset the common buffers	
* <u>TST</u>	Self test query	
*CLS	Clear standard event status register	
*OPC	Operation complete	
*OPC?	Is operation complete	
*WAIT	Wait until operation is complete before exe	ecuting next command

NOTE:

Special Command for 1900 Series LCR Meters:

OPTION 00 07	Shows Range information on the 1900 screen
OPTION 00 08	Removes Range information from the 1900 screen

3.4.4 Formats

IEEE 488.2 enable remote programming of all instrument functions, measurement conditions and comparator settings etc. Outputs include measurement conditions, open corrections, and measured values.

Data Formats

Data will be transmitted in ASCII NR3 format per IEEE488.2 sec. 8.7.4 and reproduced below.

Multiple results

All response messages will be terminated by the NL character together with the EOI line asserted.

Status Byte Register

	Decimal	
<u>Bit</u>	Value	Use
7	128	Measure completed
6	64	SRQ, SPOL Resets
5	32	Summary of Standard Event
		Status Register*
4	16	Message Available
3	8	Pass
2	4	None
1	2	None
0	1	None

*The Status Byte Register is readable via the standard *STB? as defined in paragraph. 11.2.2.2 of the IEEE spec. The 1920 will also implement an SRE register to enable each bit of the Status Byte Register per paragraph 11.3.2 of the IEEE spec. This register shall be readable by a SRE? command and writeable by a SRE <#> command.

Standard Event Status Register

	Decimal	
<u>Bit</u>	Value	Use
7	128	Power Up Since Last Query
6	64	None
5	32	Command Error (Syntax)
4	16	Execution Error (Over Range, etc.)
3	8	None
2	4	Query Error
1	2	None
0	1	Operation Complete

This register is read by executing an "*ESR?" command per paragraph 11.5.1.2.2 (except no *). Note that this is a destructive read. Reading the register clears it. Each bit of the Event register must be enabled in order to cause the ESB bit of the Status Register to be set. This enabling is done in the Standard Event Status Enable Register by issuing an ESE command per paragraph 11.5.1.3.

4.1 Introduction

The model 1920 Precision LCR Meter uses a principle of measurement which is based upon a technique developed by IET Labs for its 7000 Series of Precision LCR Meters. In particular, the model 1920 employs digital techniques for signal generation and detection, as well as for the more usual data processing, user input output and remote communications functions. The following section provides a general overview of the model 1920 measurement technique for one familiar with impedance measurement and modern instrumentation. Subsequent sections provide detailed descriptions of operation, circuit block diagrams and system level control signals.

4.1.1 Description of 1920 Precision LCR Meter

In the model 1920 Precision LCR Meter, the voltage across the device under test (DUT) is measured, and the current through the DUT is measured across a reference resistor Rs which carries substantially the same current. The voltage across the DUT is Ex and the voltage across Rs is Es. Both voltages are sampled many times per cycle of the applied sine wave excitation. Ex and Es are essentially simultaneously sampled. There are five reference resistors in the 1920; the one used for a particular measurement is the optimal resistor for the device under test, frequency and amplitude of excitation. These characteristics are stored in the 1920 in non-volatile memory.

For both Ex and Es a real and imaginary (in phase and quadrature) component are computed mathematically from the individual sample measurements. The real and imaginary components of Ex and Es are with respect to a reference of arbitrary phase, so that by themselves they are meaningless. Any differences in the voltage and current detection and measurement process, as well as non-idealities in the sampling and digitization process, are corrected via software using calibration data. The real and imaginary components of Ex (Ex_r and Ex_i) are combined with the real and imaginary components of Es (Es_r and Es_i) and the known characteristics of the reference resistor to determine the apparent complex impedance of the DUT using complex arithmetic.

Further calculations are made to remove the characteristics of the test fixture ("stray" capacitance and conductance and series resistance and inductance) if simple SHORT and OPEN calibration measurements have been made by the operator. These corrections are stored in non-volatile memory in the 1920 and are retained during power down and power up.

The detection and excitation circuitry is configured for each measurement by an embedded computer. For the excitation circuitry this includes frequency of excitation, DC bias current, and excitation level. Frequency is varied from 20Hz to 1MHz. Excitation level is between 20mV and 1V (open circuit).

For the detection circuitry this includes the reference resistor, the gain in the current and voltage detectors, and analog filtering optimized for the frequency of excitation. There are five reference resistors, each of which covers an impedance range of 15:1, and 5:1 at the lowest impedance. The reference resistor is normally chosen by the embedded computer to match the impedance of the unknown as closely as possible. However, the user may override this function, which can improve measurement speed in specialized applications. Gain in the voltage detector and current detector is normally chosen by the embedded computer to optimize the performance of the digitization process. The optimum gain in both detectors depends on excitation level, frequency and DUT impedance. As with the reference resistor, this can be overriden by the user.

The embedded computer also controls measurement speed. There are three settings for measurement accuracy: High (1 measurement per second), Medium (10 Measurements per second), and Low (40 measurements per second). These times can be lengthened somewhat depending on the frequency of excitation, averaging, median, and other conditions. The embedded computer also controls the local user interface (keyboard and display), and the remote interfaces (RS-232, IEEE-488 and handler interface).

A separate Digital Signal Processor (DSP) performs the high-speed calculations inherent in the measurement technique. The DSP computes the real and imaginary components of impedance, and converts these into Capacitance (Cs/Cp), Inductance (Ls/Lp), Resistance (Rs/Rp), Dissipation (DF) and Quality (Q) Factors, Impedance (|Z|), Admittance |Y|, Phase Angle (θ), Equivalent Series Resistance (|ESR|), Conductance (Gp), Reactance (Xs), Susceptance (Bp). Any two parameters can be measured and displayed simultaneously. In the above parameters the subscript s denotes series equivalent circuit, while subscript p denotes parallel equivalent circuit.

4.1.2 Block Diagram

The block diagram, Figure 4-1, shows the embedded computer connected via a CPU bus (B) composed of address, control and data lines to the other major functional blocks of the circuit.

The embedded computer includes the following types of memory: RAM for Program execution, FLASH for non-volatile program storage, EEROM for storage of calibration data, instrument configuration, and test setups.

The basic sine wave for excitation is generated in block (C). The embedded computer loads two values into block (C). The first value sets the basic frequency of the sine wave. The second value sets the frequency of the sampling pulse. The frequency of the sampling pulse is harmonically related to that of the sine wave. The generation process is described in section 4.2.2.

The sine wave is fed from block (C) to block (D), the power buffer. The embedded computer configures the power buffer to control the excitation level and voltage/current mode.

The final manipulation of the excitation signal is in block (E), bias control. The bias control block superimposes the AC excitation on a programmable DC bias current. The output of block (E) is connected to the IH terminal in section F for connection to the DUT.

Block (F), in addition to the IH line described above, contains three other coaxial connections to the DUT. PH and PL are the connections across the DUT that are used to measure the voltage across the DUT. IL is the connection that sinks the current sourced by IH. The current into IL is essentially exactly that in the DUT; the PH and PL connections are to high impedance circuitry and draw very little current. Any departure from ideal behavior is calibrated out digitally during the calibration process.

Block (G) is the circuitry which senses current and voltage and amplifies these signals for later processing. These signals are converted into digital streams of readings in block (H). In addition to the two analog signals from the voltage and current detectors, block (H) also has a sampling pulse signal that synchronizes the digitization process with the sine wave signal. The sampling pulse is generated in block (C). The digital stream of readings is fed into block (I) where they are combined to produce complex impedance, which is communicated to the embedded computer.

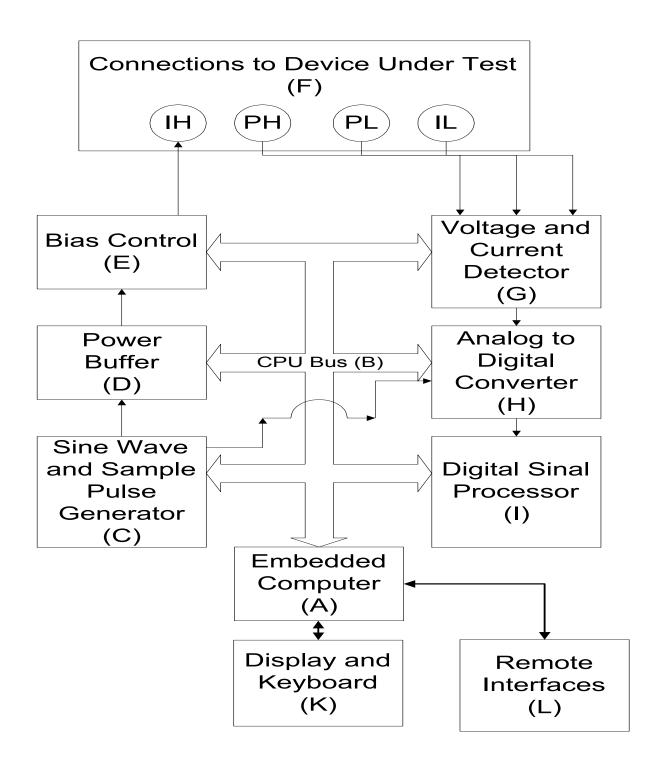


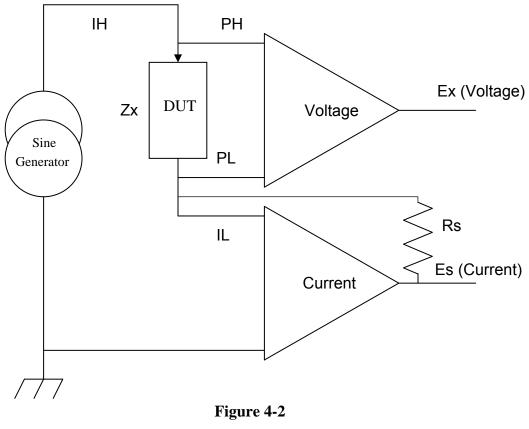
Figure 4-1 1920 Instrument Block Diagram

4.2 Principal Functions

4.2.1 Fundamental Measurement

The fundamental measurement technique is illustrated as a simplified diagram in Figure 4-2. A sine wave generator drives current IH through the DUT and a standard resistor in series. Two differential amplifiers with controlled gains produce voltages Ex and Es. Simple algebra results in an expression for the complex impedance.

Zx = Rs * (Ex/Es)



Fundamental Measurement

Notice that this ratio is complex. The embedded computer converts from the complex impedance Zx to any of the available parameters, for example C and DF, mathematically.

4.2.2 Sine Wave and Sampling Pulse Generation

The direct digital sine wave synthesizer chips increment the phase of two sine waves internally at each clock cycle. The two sine wave signals are output from the chips differential analog signals. One of the outputs is as the signal source. The other output is filtered (low-pass) and connected to the comparator input of the DDS to create a sampling clock. The two phase increments are chosen so that the sampling pulse is in proper relationship with the sine wave.

4.2.3 Digitization

The digitization section consists of a simultaneously sampling two-channel analog to digital converter. The two samples are taken very nearly at the same time. Any delay of one channel relative to the other is calibrated out digitally during the calibration process.

Figures 4-3, 4-4 and 4-5 further illustrate the signal flow and test points within the 1920 Precision LCR Meter.

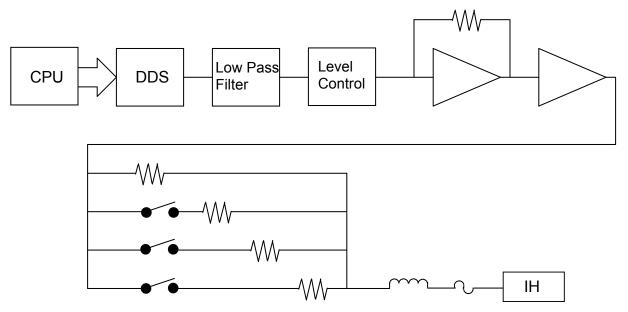
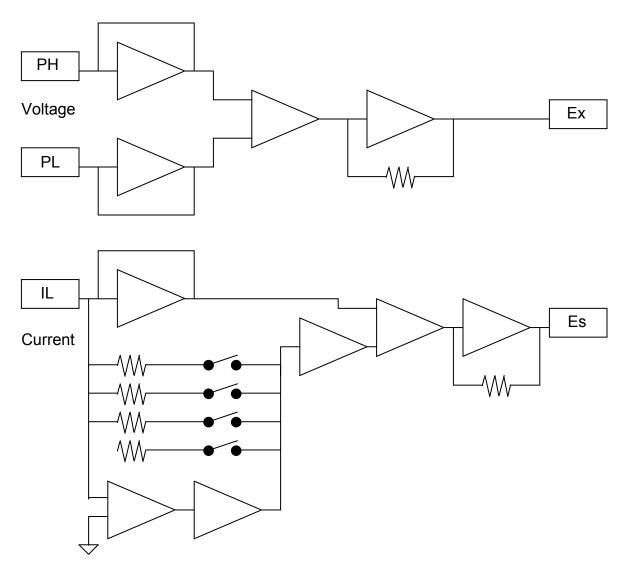
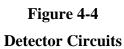
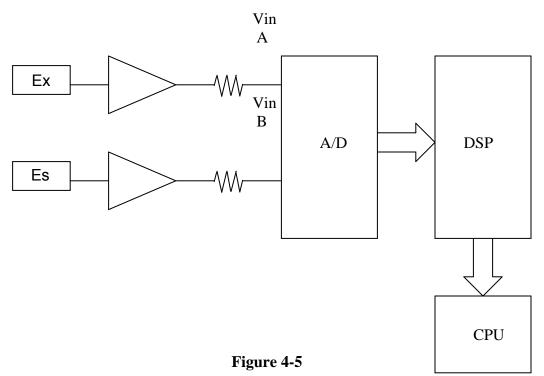


Figure 4-3 Signal Generation







Digital Signal Processor

5.1 General

Our warranty (at the front of this manual) attests to the quality of materials and workmanship in our products. If malfunction should be suspected or other information be desired, applications engineers are available for technical assistance. Application assistance is available in the U.S. by calling 800-253-1230 and asking for Applications Support. For support outside of the United States, please contact your local <u>IET Labs</u> <u>Distributor</u>.

5.2 Instrument Return

Before returning an instrument to IET Labs for <u>Service</u> please obtain an <u>online Return</u> <u>Materials Authorization Number (RMA#)</u>. This number, when placed on the outside of the shipping package, will speed processing at our Service Lab and will serve as a reference number for the time your unit is at IET Labs. Please contact our **Customer Care Center (CCC)** at **800-253-1230** for additional support. The CCC phone line is staffed from 8:00am to 5:00pm (EST).

It will be necessary to include a Purchase Order Number and credit card information to insure expedient processing, although units found to be in warranty will be repaired at no-charge. For any questions on repair costs or shipment instructions please contact our CCC Department at the above number. To safeguard an instrument during storage and shipping please use packaging that is adequate to protect it from damage, i.e., equivalent to the original packaging and mark the box "Delicate Electronic Instrument". Please follow online instructions for shipping materials back to IET Labs.

5.3 Calibration

Calibration of the 1920 LCR Meter is completed at the factory and includes a NIST calibration certificate. Verification of instrument operation and accuracy is recommended on an annual basis. Accurate operation of the 1920 instrument is confirmed using the following verification procedure.

5.3.1 1920 Verification Procedure

This section outlines the relevant information to verify performance of the 1920 LCR Meter. It is recommended that performance be performed at least once a year using this outline procedure.

Instrument should be warmed up for a minimum of 15 minutes prior to verification. Verification should be performed under the following conditions: Temperature equal to $23^{\circ}C \pm 1.2^{\circ}C$ and Relative Humidity (RH) between 35% and 55%.

Recommended standards are listed below. All standards should be traceable to a National Laboratory such as N.I.S.T. with calibrated values for primary and secondary parameters at the required test frequencies. IET Labs's verification conforms to ANSI Z540 and IET Labs recommends that the calibrated values for the primary and secondary standards have an uncertainty 4 times better than the primary and secondary accuracy specified in the Verification Data Sheet. If the calibrated values for the standards used do not have an uncertainty of 4 times better than the specified accuracy of the 1920 the uncertainty of the standard should be added to the specified accuracy of the 1920. For example: if the calibrated value of the 500m Ω standard is 495.0m $\Omega \pm 1.327\%$ (1% for the standard accuracy plus 0.327% for the 1920 accuracy). This also applies for secondary parameters as well.

Primary and secondary accuracy specifications given in the Verification Data Sheet are based upon the accuracy formulas in section 2.3.7 of this manual. Primary values are resistance, inductance and capacitance and secondary values are quality factor, quality factor and dissipation factor respectively.

Measurement Standards

Inductance Standards 4 Terminal

Inductor	10 μH (nominal value)
Inductor	100 μH (nominal value)
Inductor	1000 μH (nominal value)

Standard Open and Short

Resistance Standards 4 Terminal

Resistor	95K ohm (nominal value)
Resistor	6K ohm (nominal value)
Resistor	374 ohm (nominal value)
Resistor	25 ohm (nominal value)
Resistor	500m ohm (nominal value)

Capacitance Standards 2 or 4 Terminal

Capacitor	50pF (nominal value)
Capacitor	100pF (nominal value)
Capacitor	200pF (nominal value)
Capacitor	500pF (nominal value)
Capacitor	1000pF (nominal value)
Capacitor	0.1µF (nominal value)
Capacitor	0.05µF (nominal value)
Capacitor	0.02µF (nominal value)
Capacitor	0.01µF (nominal value)
Capacitor	0.002μ F (nominal value)

Measurement Procedure

The 1920 should be set to the following: [TEST CONDITIONS] Parameter = Automatic Frequency = Selected per data sheet below Amplitude = 1 Volt Bias Voltage = OffMeasure Range = AutoAccuracy = HighDelay = OffAveraging = 1Binning = Off[UTILITY FUNCTIONS] Trigger Source = External Source Impedance = 25 ohms Cable Compensation = 1MFrequency Edit Type = Continuous

Connections to all standards should be via a 1-meter cable.

A multiple frequency open and short correction should be performed prior to any measurements. See paragraph 2.5.1 for information on performing an open and short correction.

Connect each standard listed in the Verification Data Sheet and select the test frequency on the 1920 as listed, see paragraph 2.3.3. Record the results in the Verification Data Sheet.

5.3.2 1920 Verification Data Sheet

R500m Ω				1			
Freq Hz	Pri. Actual Ω	Sec. Actual	Voltage V	Primary Meas.Ω	Sec. Meas. Q	Pspec	Sspec
1000			1			0.327%	0.0033
10000			1			0.327%	0.0033
100000			1			0.460%	0.0047
R25 Ω							
Freq Hz	Pri. Actual Ω	Sec. Actual	Voltage V	Primary Meas.Ω	Sec. Meas. Q	Pspec	Sspec
1000			1			0.120%	0.0012
100000			1			0.166%	0.0017
1000000			1			0.644%	0.0065
R374 Ω							
Freq Hz	Pri. Actual Ω	Sec. Actual	Voltage V	Primary Meas.Ω	Sec. Meas. Q	Pspec	Sspec
1000			1			0.116%	0.0012
100000			1			0.163%	0.0016
1000000			1			0.761%	0.0076
R6K Ω							
Freq Hz	Pri. Actual Ω	Sec. Actual	Voltage V	Primary Meas.Ω	Sec. Meas. Q	Pspec	Sspec
1000			1			0.117%	
10000			1			0.117%	0.0012
100000			1			0.196%	0.0020
R95.3K Ω							
Freq Hz	Pri. Actual Ω	Sec. Actual	Voltage V	Primary Meas.H	Sec. Meas Q.	Pspec	Sspec
100			1			0.196%	0.0020
1000			1			0.141%	0.0014
10000			1			0.141%	0.0015
L10uH							
Freq Hz	Pri. Actual H	Sec. Actual	Voltage V	Primary Meas.H	Sec. Meas. Q	Pspec	Sspec
10000			1			0.384%	
100000			1			0.197%	37.8456
1000000			1			0.679%	5.8232
L100uH							
	Pri. Actual H	Sec. Actual	Voltage V	Primary Meas.H	Sec. Meas. Q	Pspec	Sspec
1000			1			0.335%	
100000			1			0.207%	
1000000			1			1.039%	
							20.200

L1000uH							
Freq Hz	Pri. Actual H	Sec. Actual	Voltage V	Primary Meas. H	Sec. Meas. Q	Pspec	Sspec
1000			1			0.477%	0.2389
10000			1			0.161%	5.0163
100000			1			0.177%	55.2771
C50pF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.959%	0.0109
100000			1			0.352%	0.0084
1000000			1			1.889%	0.1029
C100pF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.536%	0.0061
100000			1			0.256%	0.0060
1000000			1			1.248%	0.0678
C200pF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.326%	0.0037
100000			1			0.208%	0.0049
1000000			1			0.930%	0.0504
C500pF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.200%	0.0023
100000			1			0.179%	0.0042
1000000			1			0.739%	0.0400
C1000pF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.158%	0.0018
100000			1			0.170%	0.0040
1000000			1			0.677%	0.0366
C2nF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage V	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
. 1000			1			0.137%	
100000			1			0.165%	
1000000			1			0.649%	0.0351

C10nF

CIUNF	•						
Freq Hz	Pri. Actual F	Sec. Actual	Voltage	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.120%	0.0014
100000			1			0.162%	0.0038
1000000			1			0.654%	0.0354
C20nF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage	Primary Meas F.	Sec. Meas. Df	Pspec	Sspec
1000			1			0.118%	0.0013
100000			1			0.162%	0.0038
1000000			1			0.689%	0.0373
C50nF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.116%	0.0013
100000			1			0.165%	0.0038
1000000			1			0.802%	0.0436
C100nF							
Freq Hz	Pri. Actual F	Sec. Actual	Voltage	Primary Meas. F	Sec. Meas. Df	Pspec	Sspec
1000			1			0.116%	
100000			1			0.170%	0.0040
1000000			1			0.998%	0.0545

5.3 Diagnostics

5.3.1 Start-up Diagnostics

On start-up the unit displays step numbers during the initialization process. Should the display stop during this initialization the number displayed serves as a diagnostic tool. The numbers correspond to the following functions:

- (1) Verifies (initializes if necessary) cal data corresponding to No Cable (direction connection to the front panel.
- (2) Verifies (initializes if necessary) cal data corresponding to 1 M Cable.
- (3) Verifies (initializes if necessary) cal data corresponding to 2 M Cable.
- (4) Verifies (initializes if necessary) calibration kit data.
- (5) Verifies (initializes if necessary) test and step values.
- (6) Verifies (initializes if necessary) Utility setting and password.
- (7) Verifies (initializes if necessary) single tests.
- (8) Verifies (initializes if necessary) multi tests.
- (9) Booting the Digital Signal Processor (DSP)
- (10) Initialization complete

In case a problem should occur with the front panel display the Remote I/O bin outputs (1 thru 10) are also activated during this initialization process. Refer to paragraph 3.2 for the pin out of Bins 1 through 10.