

INSTRUCTION MANUAL



# **Variac<sup>®</sup>**

## **Automatic Voltage Regulators**

Types 1571-A, 1581-A, 1582-A

1571-A, 1581-A, 1582-A

1571-A, 1581-A, 1582-A

G E N E R A L   R A D I O   C O M P A N Y

INSTRUCTION MANUAL

**Variac<sup>®</sup>**  
**Automatic Voltage Regulators**

Types 1571-A, 1581-A, 1582-A

Form 1571-0100-A  
April 1966

Copyright, 1966, by General Radio Company, West Concord, Mass., USA

G E N E R A L   R A D I O   C O M P A N Y  
W E S T   C O N C O R D ,   M A S S A C H U S E T T S ,   U S A

## TABLE OF CONTENTS

<b>Section 1</b>	<b>INTRODUCTION</b> .....	<b>1</b>
	1.1 Purpose .....	1
	1.2 Description .....	1
<b>Section 2</b>	<b>INSTALLATION</b> .....	<b>2</b>
	2.1 Mounting .....	2
	2.2 Single-Phase Connections .....	3
	2.3 Three-Phase Connections .....	6
	2.4 Change of Correction Range .....	6
	2.5 Change of Frequency Range .....	7
	2.6 Remote Sensing .....	7
	2.7 Remote Programming .....	7
	2.8 Use of an External Detector .....	7
<b>Section 3</b>	<b>THEORY OF OPERATION</b> .....	<b>8</b>
	3.1 General .....	8
	3.2 Voltage-Adjusting System .....	8
	3.3 Control Circuit .....	8
<b>Section 4</b>	<b>SERVICE AND MAINTENANCE</b> .....	<b>9</b>
	4.1 Warranty .....	9
	4.2 Service .....	9
	4.3 Adjustments .....	9
	4.4 Access to Components .....	10
	4.5 Motor-Driven Variac® Autotransformer .....	10
	4.6 Trouble-Shooting .....	11
	Parts Lists and Schematics .....	12

## SPECIFICATIONS

### TYPE 1571-A

**Output Voltage:** Adjustable over a range of  $\pm 10\%$  from a base value of 115 V (for TYPE 1571-AL) or 230 V (for TYPE 1571-AH), set by a front-panel screwdriver adjustment.

**Frequency:** 60-cycle models operate from 57 to 63 c/s but can be modified by connection change to operate from 48 to 63 c/s; 400-cycle models operate from 350 to 450 c/s.

**Power Required:** No load, 25 W; full load, 115 W.

**Ambient Temperature:** Operating,  $-29^{\circ}$  to  $+52^{\circ}\text{C}$ ; in storage,  $-54^{\circ}$  to  $85^{\circ}\text{C}$ .

#### Mechanical Data:

Width		Height		Depth		Net Weight		Shipping Weight	
in	mm	in	mm	in	mm	lb	kg	lb	kg
19	485	7	180	12*	305	52½	24.5	103	47

\* Behind panel.

Output Voltage	Correction Range* %	Output Current (A)	KVA	Max Response Speed (V/s)	Accuracy (% of output V)	Mounting	60 c/s*		400 c/s	
							Type Number	Catalog Number	Type Number	Catalog Number
115 V Adjustable $\pm 10\%$	90 to 110	50	5.8	40	0.25	Rack	1571-AL	1571-9831	1571-ALJ	1571-9551
	82 to 124	25	2.9	80	0.5	Rack	1571-AL2	1571-9898	1571-AL2J	1571-9556
230 V Adjustable $\pm 10\%$	95 to 105	40	9.2	40	0.25	Rack	1571-AH5	1571-9516	1571-AH5J	1571-9530
	90 to 110	20	4.6	80	0.25	Rack	1571-AH	1571-9817	1571-AHJ	1571-9522
	82 to 124	10	2.3	160	0.5	Rack	1571-AH2	1571-9770	1571-AH2J	1571-9526

\* Ranges given are for 57- to 63-cycle operation. For 48- to 63-cycle operation, corresponding correction ranges are 95 to 105%, 91 to 109%, and 84 to 119%.

### TYPE 1581-A and TYPE 1582-A

**Frequency:** 60-cycle models operate from 57 to 63 c/s but can be modified by a connection change to operate from 48 to 63 c/s (50 to 60, nominal); 400-cycle models operate from 350 to 450 c/s.

**Response:** Rms. **Distortion:** None added. **Efficiency:**  $> 98\%$ .

#### Mechanical Data:

##### TYPE 1581

	Width		Height		Depth		Net Wt		Ship Wt	
	in	mm	in	mm	in	mm	lb	kg	lb	kg
Without case	19	485	7	180	10½	270	41½	19	92	42
Bench	19	485	7¾	190	12	305	51	23.5	100	46
Rack	19	485	7	180	11¾*	300	51	23.5	100	46
Wall	19½	495	8½	210	11¼	290	54	24.5	104	48

\* Behind panel.

**Power Required:** TYPE 1581-A — no load, 25 W; full load, 115 W. TYPE 1582-A — no load, 45 W; full load, 120 W.

**Ambient Temperature:** Operating,  $-20^{\circ}$  to  $+52^{\circ}\text{C}$ ; in storage,  $-54^{\circ}$  to  $85^{\circ}\text{C}$ .

##### TYPE 1582

	Width		Height		Depth		Net Wt		Ship Wt	
	in	mm	in	mm	in	mm	lb	kg	lb	kg
Without case	19	485	7	180	14¼	365	61	28	110	50
Bench	19	485	7¾	190	16	410	71	33	121	55
Rack	19	485	7	180	15¾*	400	71	33	121	55
Wall	19½	495	8½	210	16	410	77	35	126	58

\* Behind panel.

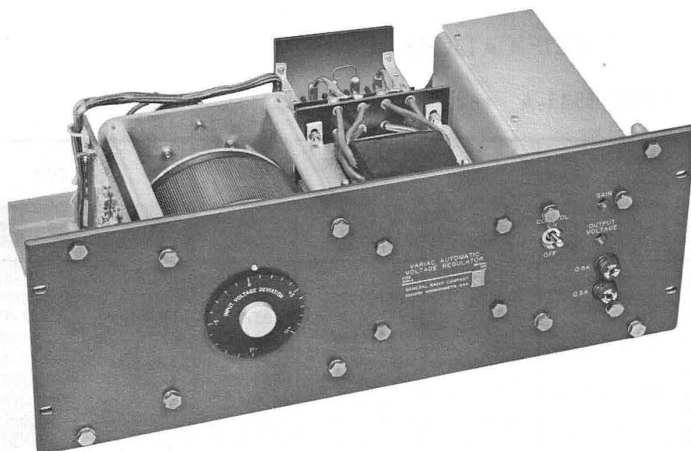


# SPECIFICATIONS (Cont)

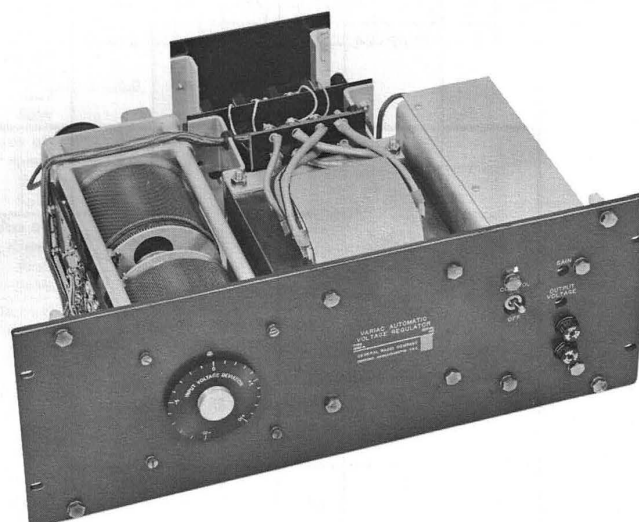
## TYPE 1581-A and TYPE 1582-A

Output Voltage	Correction Range* %	Output Current (A)	KVA	Max Response Speed (V/s)	Accuracy (% of output V)	Mounting or Style	60 c/s*		400 c/s	
							Type Number	Catalog Number	Type Number	Catalog Number
115 V Adjustable $\pm 10\%$	90 to 110	50	5.8	40	0.25	No cabinet Bench Rack Wall	1581-AL	1581-9831	1581-ALJ	1581-9551
							1581-ALM	1581-9964	1581-ALMJ	1581-9552
		85	9.8	20	0.25	No cabinet Bench Rack Wall	1581-ALR	1581-9974	1581-ALRJ	1581-9554
							1581-ALW	1581-9980	1581-ALWJ	1581-9555
	82 to 124	25	2.9	80	0.5	No cabinet Bench Rack Wall	1582-AL	1582-9831	1582-ALJ	1582-9551
							1582-ALM	1582-9964	1582-ALMJ	1582-9552
		42.5	4.9	40	0.5	No cabinet Bench Rack Wall	1582-ALR	1582-9974	1582-ALRJ	1582-9554
							1582-ALW	1582-9980	1582-ALWJ	1582-9555
230 V Adjustable $\pm 10\%$	95 to 105	40	9.2	40	0.25	No cabinet Bench Rack Wall	1581-AH5	1581-9516	1581-AH5J	1581-9530
							1581-AHM5	1581-9517	1581-AHM5J	1581-9531
		85	19.7	20	0.25	No cabinet Bench Rack Wall	1581-AHR5	1581-9518	1581-AHR5J	1581-9532
							1581-AHW5	1581-9521	1581-AHW5J	1581-9533
	90 to 110	20	4.6	80	0.25	No cabinet Bench Rack Wall	1582-AH5	1582-9516	1582-AH5J	1582-9530
							1582-AHM5	1582-9517	1582-AHM5J	1582-9531
		42.5	9.8	40	0.25	No cabinet Bench Rack Wall	1582-AHR5	1582-9518	1582-AHR5J	1582-9532
							1582-AHW5	1582-9521	1582-AHW5J	1582-9533
	82 to 124	10	2.3	160	0.5	No cabinet Bench Rack Wall	1581-AH	1581-9817	1581-AHJ	1581-9522
							1581-AHM	1581-9951	1581-AHMJ	1581-9523
							1581-AHR	1581-9961	1581-AHRJ	1581-9524
							1581-AHW	1581-9971	1581-AHWJ	1581-9525
		21.3	4.9	80	0.5	No cabinet Bench Rack Wall	1582-AH	1582-9817	1582-AHJ	1582-9522
							1582-AHM	1582-9951	1582-AHMJ	1582-9523
							1582-AHR	1582-9961	1582-AHRJ	1582-9524
							1582-AHW	1582-9971	1582-AHWJ	1582-9525
460 V Adjustable $\pm 10\%$	95 to 105	34	15.6	40	0.25	No cabinet Bench Rack Wall	1581-AH2	1581-9770	1581-AH2J	1581-9526
							1581-AHM2	1581-9771	1581-AHM2J	1581-9527
							1581-AHR2	1581-9772	1581-AHR2J	1581-9528
							1581-AHW2	1581-9773	1581-AHW2J	1581-9529
	90 to 110	17	7.8	80	0.25	No cabinet Bench Rack Wall	1582-AH2	1582-9770	1582-AH2J	1582-9526
							1582-AHM2	1582-9771	1582-AHM2J	1582-9527
							1582-AHR2	1582-9772	1582-AHR2J	1582-9528
							1582-AHW2	1582-9773	1582-AHW2J	1582-9529
	82 to 124	8.5	3.9	160	0.5	No cabinet Bench Rack Wall	1582-AK5	1582-9535	1582-AK5J	1582-9546
							1582-AKM5	1582-9536	1582-AKM5J	1582-9547
							1582-AKR5	1582-9537	1582-AKR5J	1582-9548
							1582-AKW5	1582-9538	1582-AKW5J	1582-9549
460 V Adjustable $\pm 10\%$	95 to 105	34	15.6	40	0.25	No cabinet Bench Rack Wall	1582-AK	1582-9819	1582-AKJ	1582-9541
							1582-AKM	1582-9534	1582-AKMJ	1582-9542
							1582-AKR	1582-9426	1582-AKRJ	1582-9544
							1582-AKW	1582-9821	1582-AKWJ	1582-9545
	90 to 110	17	7.8	80	0.25	No cabinet Bench Rack Wall	1582-AK2	1582-9391	1582-AK2J	1582-9395
							1582-AKM2	1582-9392	1582-AKM2J	1582-9396
							1582-AKR2	1582-9393	1582-AKR2J	1582-9397
							1582-AKW2	1582-9394	1582-AKW2J	1582-9398

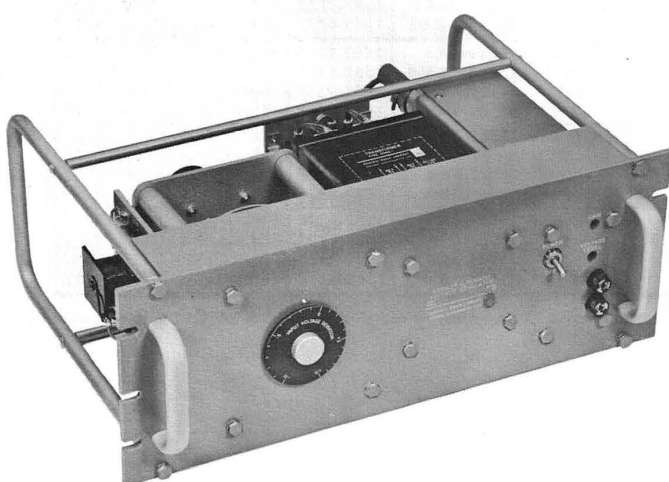
\* Ranges listed are for 57- to 63-cycle operation; for 48- to 63-cycle operation, corresponding correction ranges are 95 to 105%, 91 to 109%, and 84 to 119%.



Type 1581-A



Type 1582-A



Type 1571-A

Figure 1-1. Variac Automatic Voltage Regulators.

## SECTION 1

## INTRODUCTION

## 1.1 PURPOSE

These Variac® Automatic Line-Voltage Regulators (Figure 1-1) are high-speed electro-mechanical regulators that provide constant output voltage at a predetermined level. They yield an accurate, constant voltage for supplying large loads independent of the load power factor and without introducing harmonic distortion.

The regulators are available in three basic models. The Type 1581, for commercial applications, and the Type 1571, for military applications, are basically 6-kVA regulators and are available for 115-volt or 230-volt service (refer to the specifications). The Type 1582 is a nominal 9.8-kVA regulator for commercial applications and is available for 115-, 230-, or 460-volt use. All three basic models are available for operation on line frequencies of either 48 or 63 c/s or 400 c/s. Provision is made for remote programming, remote sensing, and for the use of an external detector.

## 1.2 DESCRIPTION

## 1.2.1 GENERAL.

The Types 1571-A, 1581-A, and 1582-A Automatic Line-Voltage Regulators comprise three components (see Figure 1-2): a motor-driven Variac adjustable autotransformer for voltage adjustment, a buck-boost step-down transformer to multiply the power rating of the transformer, and a control unit to operate the servo motor on the Variac autotransformer.

## 1.2.2. CONTROLS.

**1.2.2.1 CONTROL Switch.** The CONTROL toggle switch on the panel controls the servo amplifier. With this switch in the AUTOMATIC (ON) position, the Variac autotransformer is automatically adjusted to

maintain constant output voltage regardless of load variations or input-voltage fluctuations. With the switch in the MANUAL (OFF) position, power is removed from the servo amplifier, permitting manual control of the output voltage by rotation of the INPUT VOLTAGE DEVIATION dial on the front panel.

**WARNING**

The CONTROL switch does not remove power from the regulator or from any load connected to the regulator.

**1.2.2.2 INPUT VOLTAGE DEVIATION Dial.** The INPUT VOLTAGE DEVIATION dial on the panel is calibrated from -10 to +10 in units that roughly correspond (on models with a  $\pm 10$ -percent correction range) to percent or volts deviation of the input voltage from the desired output voltage. On models with  $\pm 20$ -percent correction range the dial indication must be doubled to indicate deviation. The approximate calibration denotes the available correction range of the regulator.

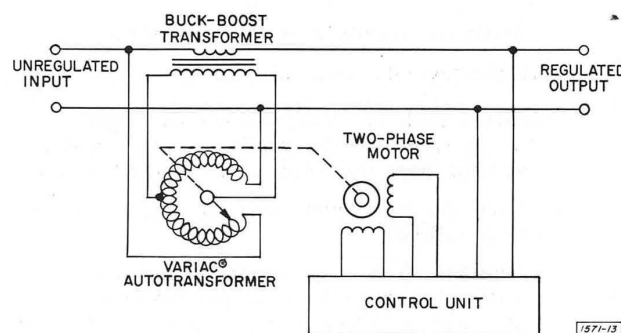


Figure 1-2. Functional diagram of the three components of the regulators.



## SECTION 2

## INSTALLATION

## 2.1 MOUNTING

The Type 1571-A Regulator is designed for relay-rack installation. The Types 1581 and 1582 are primarily for permanent installation, but they can be readily adapted for portable use; they are available in four different mounting styles: rack, bench, wall or without cabinet. The regulators will operate satisfactorily in any position.

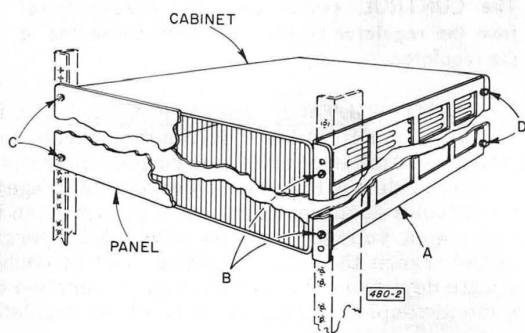


Figure 2-1. Installation of relay-rack models.

To install the regulator in a relay rack:

- Attach each mounting bracket (A, Figure 2-1) to the rack; use the two No. 12-24 roundhead screws (B) in the inside holes on the brackets.
- Slide the instrument onto the brackets as far as it will go.
- Insert the four panel screws (C) with attached washers through the panel and the bracket and thread them into the rack. The washers protect the face of the instrument.
- Toward the rear of each bracket, put a thumb-screw (D) through the slot in the bracket and into the hole in the side of the cabinet.

- On the rear of the cabinet, remove the two roundhead screws that hold the cabinet to the instrument.

To remove the instrument from the rack, remove only the four panel screws (C) with washers, and draw the instrument forward, out of the rack. To remove the cabinet with the instrument remaining in the rack, remove only the two thumbscrews (D) at the rear of the brackets and pull the cabinet off the instrument from the rear of the rack.

The bench models are shipped complete with end frames attached, as in Figure 2-2.

Four corner holes are provided in the base of the wall models to mount the regulator. Remove the four screws in the corners of the panel and slide the instrument forward, out of the cabinet. Fasten the cabinet securely to the wall and replace the instrument.

The uncased models are shown in Figure 1-1.

In all installations, suitable fuses and disconnect switches should be included (refer to Table 2-1). Note that when the input voltage is 10 or 20 percent less than the desired output voltage, the input current will be 10 or 20 percent greater than the output current. Therefore, always use input fuses of a higher rating than the output fuses. If the voltage drop across the

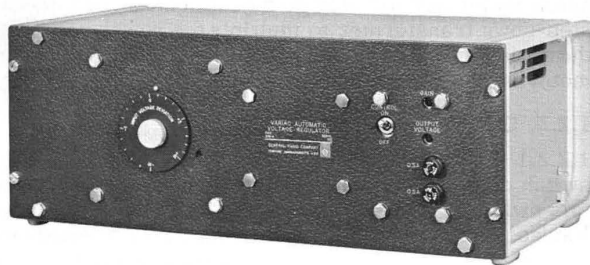


Figure 2-2. Bench model complete with end frames.



Table 2-1  
FUSE AND DISCONNECT-SWITCH RATINGS.

REGULATOR VOLTAGE	115 VOLTS				230 VOLTS						460 VOLTS		
REGULATOR TYPE NO.'S	1571 and 1581		1582		1571 and 1581			1582			1582		
RANGE	± 10%	± 20%	± 10%	± 20%	± 5%	± 10%	± 20%	± 5%	± 10%	± 20%	± 5%	± 10%	± 20%
DISCONNECT SWITCH (Amperes)	60	30	100	60	60	40	40	100	60	40	60	40	40
INPUT FUSE (Amperes)	60	30	100	50	50	25	15	90	50	25	40	20	12
OUTPUT FUSE (Amperes)	50	25	90	45	40	20	10	90	45	25	35	17.5	9

output fuse due to the load current is undesirable, use the remote-sensing feature (refer to paragraph 2.6).

Line cords of the type for electric ranges can be used (refer to the rating plate at the center, rear, of the regulator).

## 2.2 SINGLE-PHASE CONNECTIONS

### 2.2.1 SINGLE-PHASE, ONE LINE GROUNDED.

#### NOTE

The chassis can be connected to the system ground, if desired. One of the empty tapped holes within the regulator or one of the cabinet-mounting screws can be utilized for the connection.

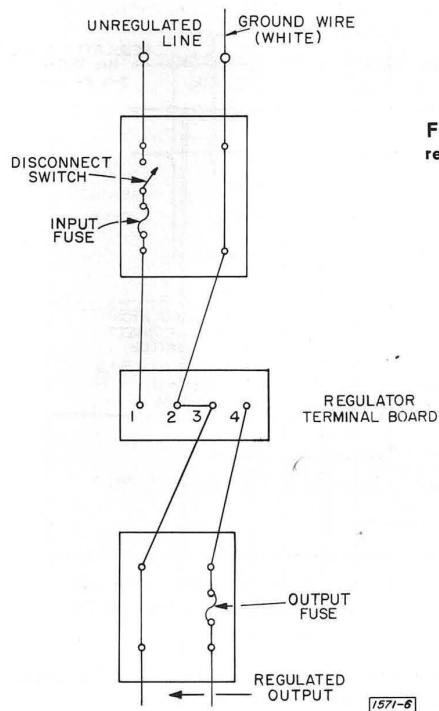


Figure 2-3. Circuit diagram for regulation of single-phase system, one line grounded.

Figure 2-4. Circuit diagram for regulation of one side only of a balanced, three-wire, single-phase line.

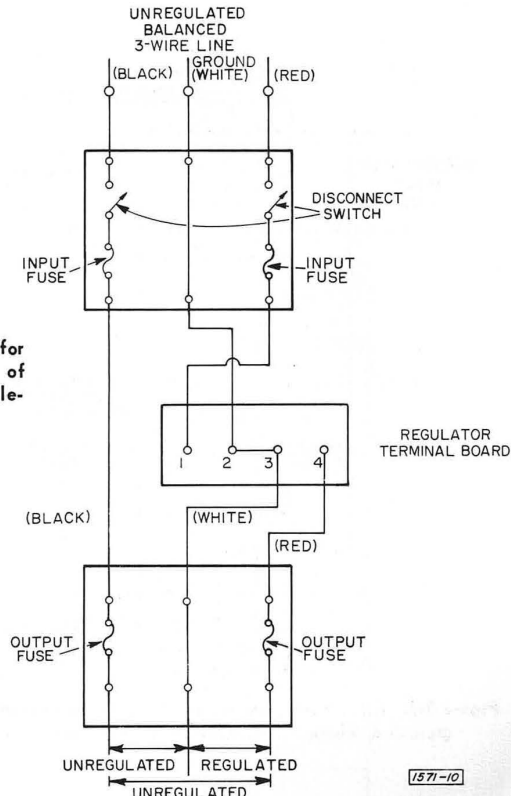


Figure 2-3 shows the proper connections for either 115- or 230-volt single-phase regulators where one side of the line is grounded. Suitable fuses and a disconnect switch, as listed in Table 2-1, should be provided. Do not use a fuse in the grounded side of the line. If neither side of the line is grounded, refer to paragraph 2.2.2.

### 2.2.2 SINGLE-PHASE, BALANCED, THREE-WIRE OR UNGROUNDED SYSTEMS.

2.2.2.1 Regulating One Side of a Balanced Single-Phase Line. To regulate one side only of a three-wire system, connect the regulator as shown in Figure 2-4. With this connection, regulated power is available on one side of the line to neutral, while the other side of the

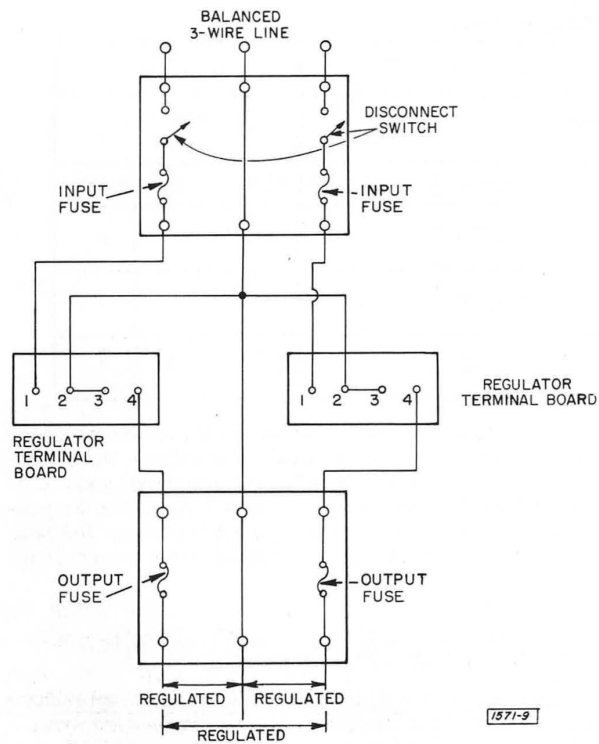


Figure 2-5. Circuit diagram, two regulators, for regulation of both side of a balanced, three-wire line.

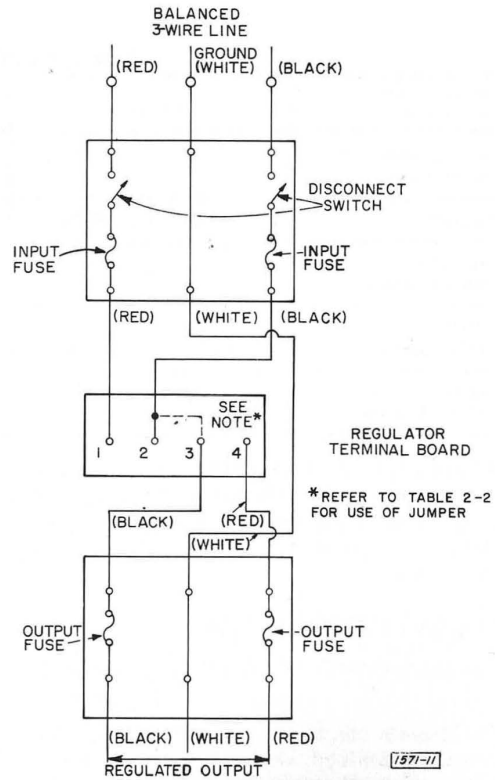


Figure 2-6. Circuit diagram for regulation of line-to-line voltage in a three-wire line.

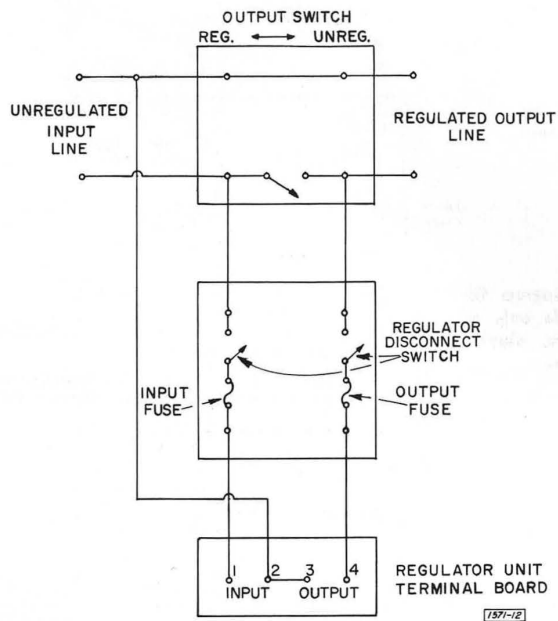


Figure 2-7. Circuit diagram for a single-phase system, one line grounded, where interruption of power is not desirable.

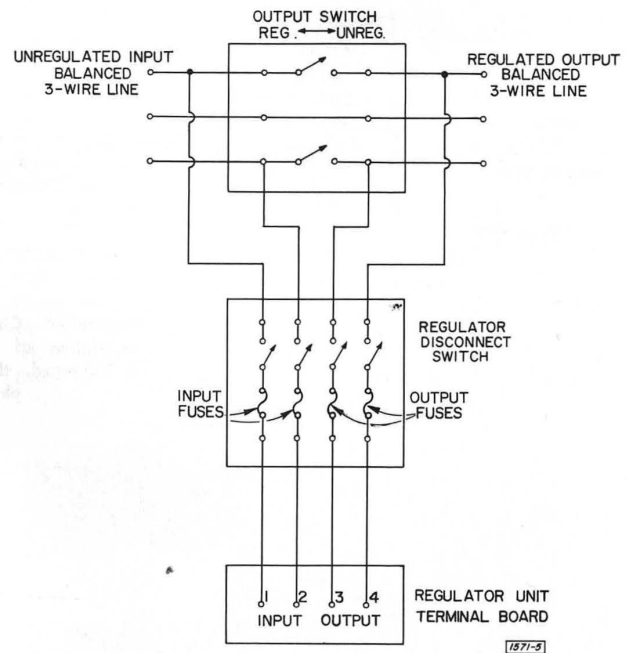


Figure 2-8. Circuit diagram for a balanced, three-wire line, where interruption of power is not desirable.

line-to-neutral and the line-to-line power are unregulated. For the proper sizes of fuses and disconnect switch, refer to Table 2-1.

**2.2.2.2 Use of Two Regulators to Regulate Both Sides of a Balanced Line.** Each line-to-neutral output and also the line-to-line output can be regulated by the use of two regulators as shown in Figure 2-5. Each regulator maintains constant output voltage from one line to neutral. Thus a balanced output is obtained, regardless of any unbalance in the input voltage or the output load.

The proper sizes of fuses and disconnect switch are shown in Table 2-1.

**2.2.2.3 Regulation of Line-to-Line Voltage Only.** The connections for the regulation of the line-to-line voltage only, in a balanced three-wire line where neither side is grounded, are shown in Figure 2-6. Install suitable fuses and a disconnect switch as noted in Table 2-1.

As normally supplied, regulators introduce the full correction voltage on one side of the line (see Figure 1-2). The balance between the line-to-neutral voltages is satisfactory in most systems. However, if the unregulated input line is fairly well balanced, a better output-line balance can be obtained by distributing the correction, half on each side of the line. This is accomplished by rewiring the buck-boost transformer, T4, as shown in Table 2-2.

**2.2.2.4 Connecting the Regulator when Interruption of Power for Routine Maintenance is not Desirable.** In applications where the interruption of power for rou-

tine maintenance is not desirable, use of the circuit of Figure 2-7 or 2-8 makes possible the removal of the regulator without shutdown. In these circuits the output switch is normally in the regulated position and the regulator disconnect switch is on. To remove the regulator from the circuit without interrupting the flow of power, proceed as follows:

- Set the toggle switch on the regulator to the MANUAL position, so that the motor is inoperative.
- Rotate the input-voltage dial on the regulator unit to zero to reduce the voltage across the output switch to zero.
- Set the output switch (Figures 2-7 and 2-8) in the unregulated position. This transfers the flow of current from the regulator to the output switch.
- Turn the regulator disconnect switch off. This removes all voltage from the regulator.

To return the regulator to service:

- Be sure the toggle switch on the regulator is in the MANUAL position.
- Rotate the input-voltage dial on the regulator unit to zero.
- Turn on the regulator disconnect switch (Figures 2-7 and 2-8).
- Set the output switch to the regulated position.
- Set the toggle switch on the regulator to the AUTOMATIC position. The output is now regulated.

Table 2-2

INTERNAL CONNECTIONS FOR BUCK-BOOST TRANSFORMER AND INPUT-OUTPUT TERMINALS  
(REFER TO PARAGRAPH 2.2.2.3 AND SCHEMATIC DIAGRAMS, FIGURES 4-4, 4-7, and 4-8.)

Correction Range	As Normally Supplied for 115 Volts		As Normally Supplied for 230 or 460 Volts (Entire Correction on One Side of Line)		For Balanced Correction (230- or 460-Volt, 3-Wire, Balanced, Single-Phase Lines Only)	
	Buck-Boost Transformer Terminals (T501)	INPUT-OUTPUT Terminals	Buck-Boost Transformer Terminals (T501)	INPUT-OUTPUT Terminals	Buck-Boost Transformer Terminals (T501)	INPUT-OUTPUT Terminals
± 5%			5-6-7-8	1		
			9-10-11-12	4		
				2-3		
± 10%	5-6-7-8	1	5-6	1	7-8	1
	9-10-11-12	4	7-7-9-10		11-12	4
		2-3	11-12	4	5-6	3
				2-3	9-10	2
± 20%	5-6	1	5	1	5	3
	7-8-9-10		6-9		6-9	
	11-12	4	7-10		10	2
		2-3	8-11		7	1
			12	4	8-11	
				2-3	12	4

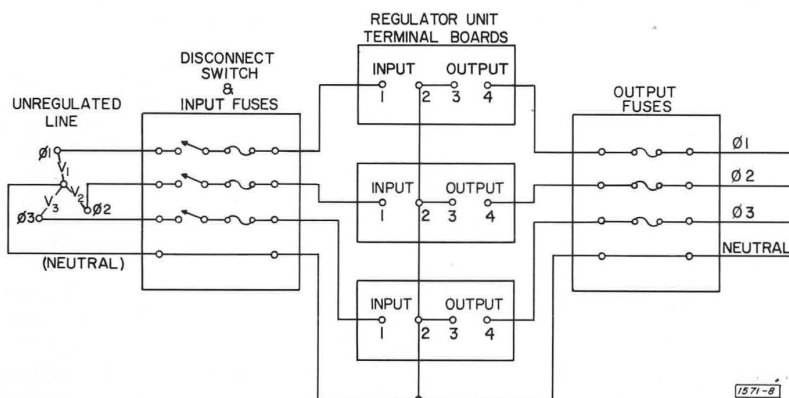


Figure 2-9. Circuit diagram for three regulators, four-wire wye connection.

## 2.3 THREE-PHASE CONNECTIONS

### 2.3.1 CONNECTION OF THREE REGULATORS TO REGULATE THREE-PHASE VOLTAGES.

**2.3.1.1 General.** To regulate three-phase voltages it may be necessary to regulate each phase independently of the others, since any unbalance may not affect all phases equally. In this case three separate regulators must be used. It is also practical to use two regulators connected in open delta to regulate a three-wire (delta) line.

**2.3.1.2 Four-Wire Wye Connection.** Figure 2-9 shows the connection of three regulators, with the disconnect switch and input and output fuses. The regulator voltage rating should be equal to the line-to-neutral voltage. Refer to Table 2-1 for appropriate fuse and disconnect-switch ratings.

**2.3.1.3 Three-Wire Closed-Delta Connection.** The three regulators must be connected as shown in Figure 2-10 to regulate a closed-delta line. Note that the jumpers have been removed from between terminals #2 and #3 on the input-output terminal blocks, and appropriate connections have been made between each terminal #3 and the regulated output line. The regulator voltage rating should be equal to the line-to-line voltage. The output voltage adjustment has sufficient range to permit regulation of line voltages below the nominal rating for the regulator. For example, 230-volt regulators can be used to regulate a 208-volt line. Operation will be normal for input voltage variations within

the specified correction range above and below 208 volts.

**2.3.1.4 Three-Wire Open-Delta Connection.** Two regulators can be used in the open-delta configuration shown in Figure 2-11 to regulate three-wire delta lines. The fuse and switch ratings are the same as for single-phase operation of the selected regulators (refer to Table 2-1.).

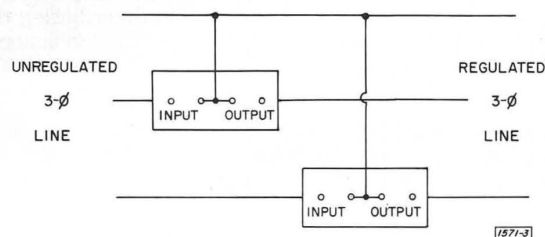
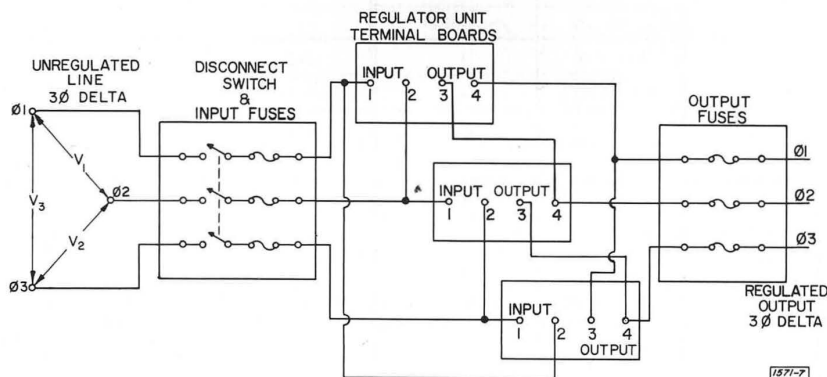


Figure 2-11. Circuit diagram for two regulators, three-wire open-delta connection.

## 2.4 CHANGE OF CORRECTION RANGE (See Figure 2-12)

Table 2-2 shows the connections for the buck-boost transformer for various correction ranges. The speed of correction and correction accuracy are affected by the correction range (refer to the specifications). The nominal line-voltage rating cannot be altered by a wiring change except for the 115- and 230-volt models of the Type 1582 regulator.

Figure 2-10. Circuit diagram for three regulators, three-wire closed-delta connection.





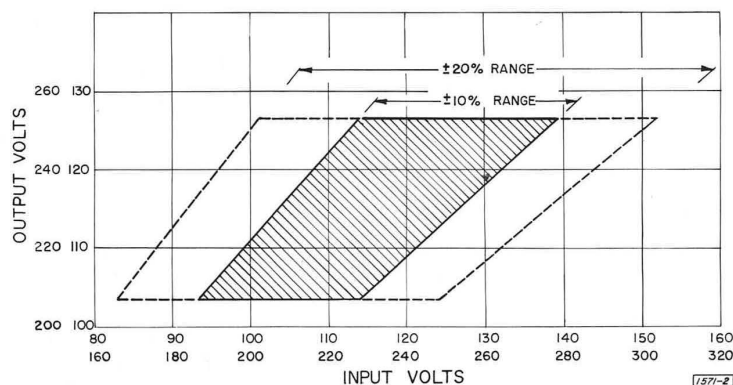


Figure 2-12. Range of operation for 115- and 230-volt models.  
(For 460-volt models, multiply 230-volt scales by 2.)

## 2.5 CHANGE OF FREQUENCY RANGE

The regulators are normally supplied for operation over a specified frequency range about a nominal 60 c/s or 400 c/s. Operation at a nominal frequency other than that specified for the particular regulator requires a change in the Variac drive motor and reference-phase capacitor. Regulators supplied for a nominal 60 c/s operate from 57 c/s to 63 c/s and utilize the overvoltage connection on the Variac autotransformer. If operation in the range of 48 c/s to 63 c/s is required, the Variac autotransformer must be rewired as indicated on the appropriate schematic diagram. This tap change causes a slight reduction of the total available correction range. No tap change is required for the proper operation of 400-cycle regulators over their entire specified frequency range.

## 2.6 REMOTE SENSING

To utilize the remote-sensing feature, the cable-mounted female plug, SO501, at the rear of the control unit (see Figure 4-1) must be disassembled. On type 1571 Regulators, remove the jumper between terminals E and F and between terminals H and J on SO501. Connect the remote-sensing line to terminals F and H. The connection need not be heavy, as only a few milliamperes of current will be drawn.

On Types 1581 and 1582, remove the jumpers between terminals #7 and #10 and between terminals #9 and #12. Connect the remote-sensing line to terminals

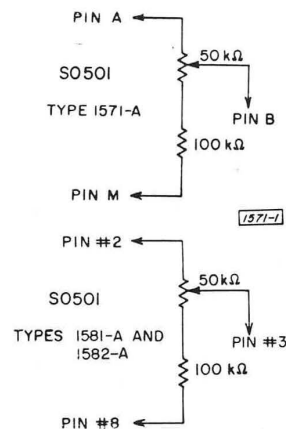


Figure 2-13. Connections for an external voltage divider. (Refer also to Figure 4-1.)

#10 and #12. The proper phase-relationship must be observed. If the input line voltage is within specifications, and the arm of the Variac autotransformer moves to one end of its range when power is applied, the phase of the remote-sensing line must be reversed.

## 2.7 REMOTE PROGRAMMING

The regulated output voltage can be varied by an external variable resistor. Connect the resistor from pins A and B to ground on the control-unit connecting plug, SO501, (see Figure 4-1) on the Type 1571 Regulators and between pins #2 and #3 and ground on the Types 1581 and 1582 models. To ensure full-range adjustment, set the OUTPUT VOLTAGE control at its maximum counterclockwise position.

For maximum linearity, use an external voltage divider connected to the control-unit plug, as shown in Figure 2-13. The jumper between pins A and B or pins #2 and #3 (depending on the model) must be removed,

## 2.8 USE OF AN EXTERNAL DETECTOR

If an external detector is used, it should provide a well-filtered signal of approximately +9 volts with respect to ground. For the Type 1571 Regulator, remove the jumper between pins A and B of SO501 (see Figure 4-1) and apply the signal from the external detector to pin B. For Types 1581 and 1582, remove the jumper between terminals #2 and #3 and apply the detector signal to pin #3.



## SECTION 3

## THEORY OF OPERATION

## 3.1 GENERAL

The ac output of the regulator is measured and compared with a reference voltage. Any difference voltage is applied to a servo motor that readjusts a Variac autotransformer. The latter, through a step-down transformer, adjusts the voltage added to or subtracted from the input, thus providing a constant output voltage.

## 3.2 VOLTAGE-ADJUSTING SYSTEM

By means of the buck-boost circuit (see Figure 1-2), a large amount of power can be controlled by a Variac autotransformer of considerably smaller power rating. The auxiliary transformer uses multiple windings to provide either a  $\pm 10$ -percent or  $\pm 20$ -percent correction range at 115 or 230 volts. A  $\pm 5$ -percent range is also possible at 230 or 460 volts.

The Duratrak<sup>®</sup> contact surface of the special ball-bearing Variac autotransformer provides a stable brush track capable of withstanding severe overloads. The ball bearings minimize friction, thereby extending the life of a system demanding continual motion.

## 3.3 CONTROL CIRCUIT

The regulated output voltage is measured by an rms detector, Figure 3-1, to obtain a dc voltage proportional to the ac output voltage. The rms response is effected by proper choice of the rectifier conduction angle. The rectifier is full wave, so that the ripple frequency is well beyond the pass band of the regulator. A ripple filter provides considerable rejection from 90 to 130 c/s, with a small phase shift below 5 c/s. The filtered voltage is compared with a reference voltage from a precision temperature-compensated Zener diode, and the difference between these voltages is ultimately used to readjust the Variac autotransformer. Any such difference or error voltage is fed through a synchronous modulator and low-level amplifier circuit. The amplified error voltage, now synchronous with the input line frequency, is further amplified by a power amplifier and is applied to the control winding of a two-phase servo motor. The reference phase of the motor derives its power from the regulated output line through a capacitor that makes the phase of the reference-winding current  $90^\circ$  out of phase with the control-winding current.

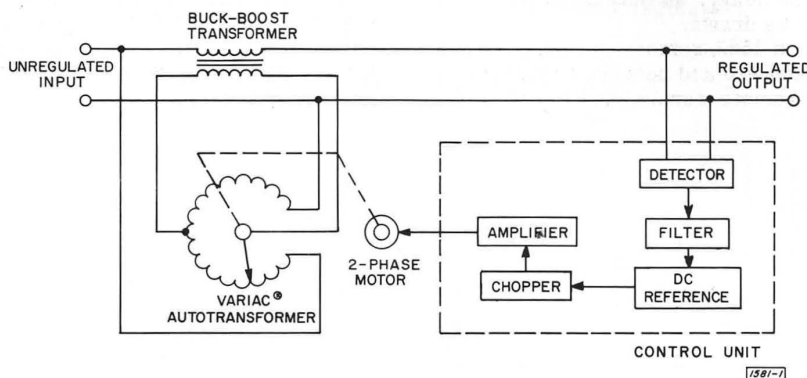


Figure 3-1. Elementary diagram of the regulators.

## SECTION 4

## SERVICE AND MAINTENANCE

## 4.1 WARRANTY

We warrant that each new instrument manufactured and sold by us is free from defects in material and workmanship, and that properly used, it will perform in full accordance with applicable specifications for a period of two years after original shipment. Any instrument or component that is found within the two-year period not to meet these standards after examination by our factory, Sales Engineering Office, or authorized personnel, will be repaired, or, at our option, replaced without charge, except for tubes or batteries that have given normal service.

## 4.2 SERVICE

The two-year warranty stated above attests the quality of materials and workmanship in our products. When difficulties do occur, our service engineers will assist in any way possible. If the difficulty cannot be eliminated by the use of the following service instructions, please write or phone our Service Department (see rear cover), giving full information of the trouble and steps taken to remedy it. Be sure to mention the serial and type numbers of the instrument.

Before returning an instrument to General Radio for service, please write to our Service Department or nearest sales engineering office, requesting a Returned Material Tag. Use of this tag will ensure proper handling and identification. For instruments not covered by the warranty, a purchase order should be forwarded to avoid unnecessary delay.

## 4.3 ADJUSTMENTS

## 4.3.1. OUTPUT VOLTAGE ADJUSTMENT.

By means of the OUTPUT VOLTAGE control (potentiometer R104 on the etched board), the output voltage can be adjusted ten percent higher or lower than the nominal value (115, 230, or 460 volts) to which it is set at the factory. This control is a screwdriver

adjustment and is available through a hole in the front panel. Use an accurate voltmeter, preferably of the dynamometer type, to set the output voltage. This control should not require readjustment unless a component in the reference or detector circuit is changed. The allowable input voltage range is always within either 10 or 20 percent of the output-voltage setting.

## 4.3.2 GAIN CONTROL.

The GAIN control (R132, on the etched board) is also a screwdriver adjustment that is available through a hole in the front panel. As this control is turned clockwise (gain is increased), the regulator accuracy is improved but the regulator becomes less stable. If the GAIN control is set too far clockwise, the motor speed will jump back and forth (overshoot) several times after each correction. At full gain the motor may oscillate continuously. The GAIN control is set at the factory to give just a trace of overshoot. If this is objectionable, reduce the gain slightly. If somewhat greater accuracy is needed and more overshoot can be tolerated, increase the gain as necessary.

## 4.3.3 FILTER.

An RC filter with a broad notch is used to reject the ripple component of the detector output voltage. It is factory tuned by means of a 54-cycle input line. This adjustment should not be disturbed unless it is absolutely necessary. On the Type 1571-A Regulators, this tuning is fixed; no further adjustment is possible. On the Types 1581-A and 1582-A models, the notch frequency can be shifted slightly by readjustment of resistor R105 on the etched-circuit board (Figure 4-5). Proper tuning is indicated by minimum input power on a 0-50 wattmeter with no load connected to the regulator output. Proper tuning is also indicated by the minimum steady-state ac voltage between anchor terminals #10 and #11 on the terminal plate of the Variac autotransformer (Figure 4-1).

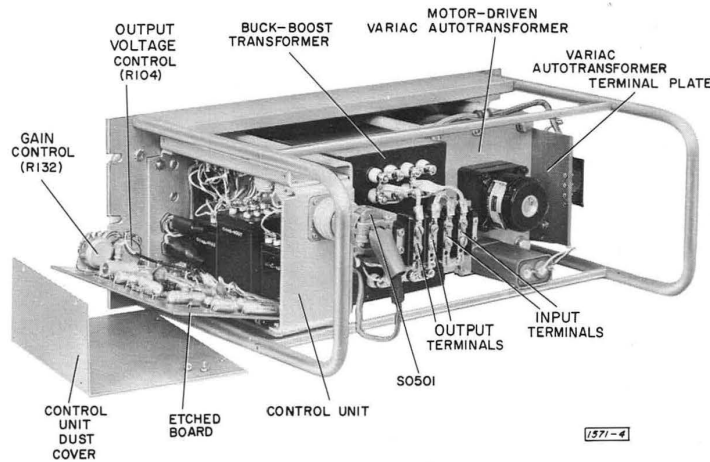


Figure 4-1. Rear view of regulator with dust cover removed and etched board swung out for access to components and wiring.

#### 4.4 ACCESS TO COMPONENTS

All wiring is easily accessible to bench servicing; no sub-assemblies need to be removed from the front panel. To remove the dust cover from the control unit (Figure 4-1), remove two screws from the top and two from the side of the unit. Remove only the two screws at the top of the etched-circuit board. This allows the board to swing down, exposing all components and the wiring of the control unit. Removal of four 1/4-inch bolts in the front panel will allow removal of the control unit from the regulator, if necessary.

#### 4.5 MOTOR-DRIVEN VARIAC<sup>®</sup> AUTOTRANSFORMER

##### 4.5.1 MAINTENANCE.

Clean the Duratrak contact surface of the Variac autotransformer periodically; use a soft cloth and a safe solvent such as alcohol or "white" (nonleaded) gasoline.

#### CAUTION

Do not use abrasives; they may destroy the stabilized contact surface.

Inspect the brush assembly periodically; note any unevenness of wear or evidence of arcing or pitting of the brush-track surface. Excessive load current accelerates brush deterioration and damages windings. Rapid brush failure is a sure sign of overload.

Two brushes are used on the autotransformer, one on the outer-circumference brush track and one on the inner take-off collar. Type numbers of replacement brushes for each model are given in Table 4-1.

Under normal conditions, the inner brush is not subject to wear and it seldom needs replacing. However, if this brush must be replaced, use care when tightening the holding screws; the brush holder must not bind or restrict the action of the brush spring.

To remove the outer brush, remove the two screws on the brush assembly. Note that the brush pigtail is secured to the radiator by one of these screws.

Newly installed or reinstalled brushes must be correctly seated for proper operation. With the power off, a few swings of the brush over the abrasive side of a piece of crocus cloth resting on the brush track will effectively mate brush and track.

#### CAUTION

Do not loosen the nuts that secure the motor to the back plate of the Variac autotransformer, as this may result in shaft misalignment and possible degradation of regulator performance.

##### 4.5.2 LUBRICANTS.

All bearings and gears are factory lubricated with MIL-approved oils and greases; relubrication will not normally be required. Proper lubrication requires disassembly of the Variac autotransformer and servo gear motor, with subsequent precise realignment of the motor and Variac shafts. If relubrication is desired, lubricate the gear-shaft bearings with Emoline 2958 (Shell Oil Co.). All other bearings and gears should be lubricated with Shell 7A. Equivalent compatible lubricants can be used.

If in doubt about lubricant compatibility, contact the General Radio Company.

Table 4-1  
REPLACEMENT BRUSHES FOR THE  
VARIAC AUTOTRANSFORMER

Type Number	Regulator Output Voltage*			
	115V		230V, 460V	
	Brush Type Numbers			
	Inner	Outer	Inner	Outer
1571*	W10-4180 (uses 2)	VBT 10	W10-4180 (uses 2)	VBT 11
1581	W10-4180 (uses 2)	VBT 10	W10-4180 (uses 2)	VBT 11
1582	W5-4180	VB 3	W5-4180	VB 1

\*May differ from data on Variac autotransformer terminal plate.



## 4.6 TROUBLE-SHOOTING

### 4.6.1 DETAILED TROUBLE-SHOOTING DATA.

- a. No motor torque; Variac autotransformer does not respond, but can be turned freely by means of dial.

1. Be sure switch is set to the AUTOMATIC CONTROL position.
2. Control-unit fuses may have blown.
3. GAIN control may be set to minimum. Rotate control clockwise, to increase gain.
4. Be sure input voltage at regulator terminal board is correct.
5. Be sure control unit cable is plugged into control unit.
6. Coupling between motor and Variac autotransformer may be loose.
7. Measure the primary voltages of transformers T101 and T102. The voltage should vary over the regulator correction range as the the Variac autotransformer dial is rotated.
8. Measure the motor voltages at the Variac autotransformer terminal plate (see Figure 4-1). The voltage between terminals #8 and #9 should be 105 volts, ac. The voltage between terminals #10 and #11 should be approximately 22 volts, ac, over most of the dial range and should give a minimum at some intermediate dial setting.
9. If the voltages are correct, check for an open motor winding. To do this, disconnect the cable from the control unit (at SO501). Remove the cable wire from anchor terminal #8 on the Variac terminal plate. For 60-cycle models, the dc resistance between terminals #8 and #9 should be 400 ohms; between terminals #10 and #11 it should be 11 ohms. For 400-cycle models, the dc resistance between terminals #8 and #9 should be 25 ohms; between terminals #10 and #11 it should be 2.3 ohms.
10. Perform the tests listed in Table 4-2.

- b. The Variac autotransformer is at the limit of its travel (against the stop) and does not move. Full motor torque prevents manual rotation of the dial.

1. Be sure the input voltage on the regulator terminal board is within the range of the regulator.
2. Check the adjustment of the OUTPUT VOLTAGE control.
3. Be sure the Variac autotransformer brush is in continuous contact with the track.
4. Set the switch to MANUAL CONTROL to check the motor and gear train. The dial should now rotate freely by hand.
5. Perform the tests listed in Table 4-2.

- c. Poor accuracy; Variac autotransformer behaves sluggishly or irregularly in either or both directions.

1. Turn the GAIN control clockwise (increase the gain).
2. Check for arcing of the Variac brush (refer to paragraph 4.5.1).
3. Replace power transistors Q108 and Q109.
4. Turn the switch to MANUAL CONTROL; rotate the dial to be sure the motor and Variac autotransformer are not binding.
5. Perform the tests listed in Table 4-2.

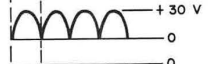
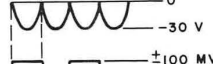
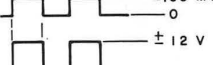

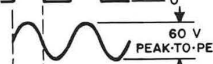
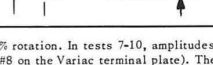
- d. Motor oscillates or hunts.

1. Turn the GAIN control counterclockwise (reduce the gain) to improve the stability.
2. Be sure the Variac brush is in continuous contact with the track.

### 4.6.2 VOLTAGE AND WAVEFORM MEASUREMENTS.

Voltage and waveform data are given in Table 4-2. Use a 20,000 ohms/volt dc meter or an oscilloscope as indicated, to measure the voltages. Set the regulated output voltage to the nominal value except as noted.

Table 4-2  
TROUBLE-SHOOTING TESTS

Test No.	Measure	Normal Indication
1	Voltage across C116	21 volts, dc
2	Voltage across C117	-21 volts, dc
3	Voltage from A.T. #111 to ground	+10 volts, dc
4	Voltage across CR110	8.5-9.5 volts, dc
5	*Waveform at A.T. #112	
6	*Waveform at A.T. #116	
7	*Waveform at base of Q101	
8	*Waveform on terminal #1 of T103	
9	*Waveform at A.T. #119	
10	*Waveform at A.T. #117	

\*Measured with an oscilloscope. GAIN control set at 50% rotation. In tests 7-10, amplitudes shown are with motor reference winding disconnected (terminal #8 on the Variac terminal plate). The waveform amplitude and phase should vary (through a null) as the Variac dial is rotated from one limit to the other. Some minor aberrations that are present on the waveforms are not reproduced in the table.

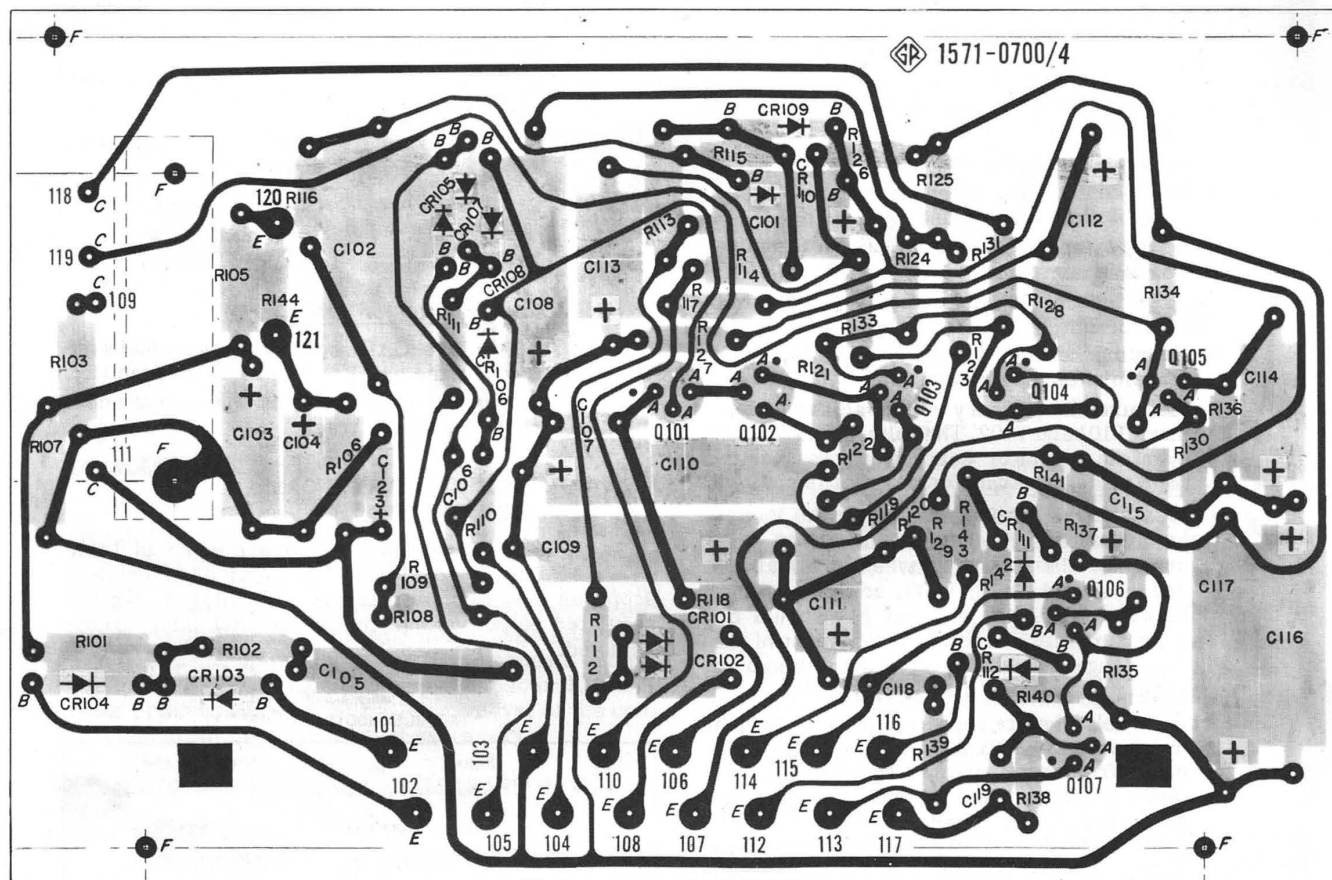


Figure 4-2. Etched board, Type 1571-A Regulator.  
(Complete etched-board assembly is 1571-2701.)

NOTE: The number appearing on the foil side is not the part number.

# PARTS LIST

## TYPE 1571 VARIAC AUTOMATIC VOLTAGE REGULATOR PARTS LIST FOR CONTROL UNIT

REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
<b>CAPACITORS</b>			<b>RESISTORS (Cont.)</b>		
C101	Electrolytic, 10 $\mu$ F +100-10% 50V	8420-3950	R130	Carbon, 20k $\Omega$ $\pm$ 5% 1/2W	6100-3205
C102	Electrolytic, (Tantalum) 1 $\mu$ F $\pm$ 10% 200V	8420-1600	R131	0 $\Omega$	5080-1000
C103	Electrolytic, (Tantalum) 15 $\mu$ F $\pm$ 10% 35V	8420-4020	R132	Potentiometer, 10k $\Omega$ $\pm$ 10%	8420-4200
C104	Electrolytic, (Tantalum) 3.3 $\mu$ F $\pm$ 10% 35V	8420-4000	R133	Carbon, 10k $\Omega$ $\pm$ 5% 1/2W	6100-3105
C105	Paper, 0.001 $\mu$ F $\pm$ 10% 100V	8420-1360	R134	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625
C106	Ceramic, 0.01 $\mu$ F $\pm$ 20% 500V	8420-1640	R135	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105
C107	Ceramic, 0.01 $\mu$ F $\pm$ 20% 500V	8420-1640	R136	Carbon, 5.1k $\Omega$ $\pm$ 5% 1/2W	6100-2515
C108	Electrolytic, 50 $\mu$ F +100-10% 25V	8420-3940	R137	Carbon, 3.3k $\Omega$ $\pm$ 5% 1/2W	6100-2335
C109	Electrolytic, 50 $\mu$ F +100-10% 25V	8420-3940	R138	Carbon, 47k $\Omega$ $\pm$ 5% 1/2W	6100-3475
C110	Electrolytic, 250 $\mu$ F +100-10% 5V	8420-3900	R139	Carbon, 470 $\Omega$ $\pm$ 5% 1/2W	6100-1475
C111	Electrolytic, 15 $\mu$ F +100-10% 25V	8420-3930	R140	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105
C112	Electrolytic, 100 $\mu$ F +100-10% 15V	8420-3920	R141	Carbon, 180 $\Omega$ $\pm$ 5% 1/2W	6100-1185
C113	Electrolytic, 15 $\mu$ F +100-10% 25V	8420-3930	R142	Carbon, 180 $\Omega$ $\pm$ 5% 1/2W	6100-1185
C114	Electrolytic, 10 $\mu$ F +100-10% 50V	8420-3950	R143	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155
C115	Electrolytic, 50 $\mu$ F +100-10% 5V	8420-3910	R144	Carbon, $\pm$ 5% Lab Select 1/2W	6100-
C116	Electrolytic, 50 $\mu$ F +100-10% 25V	8420-3940	<b>DIODES AND RECTIFIERS</b>		
C117	Electrolytic, 50 $\mu$ F +100-10% 25V	8420-3940	CR101	Diode, 1N3253	6081-1001
C118	Ceramic, 0.01 $\mu$ F $\pm$ 20% 500V	8420-1640	CR102	Diode, 1N3253	6081-1001
C119	Ceramic, 470 $\mu$ F 20% 500V	8420-1620	CR103	Diode, 1N645	6082-1016
C120	Paper, 0.1 $\mu$ F +10% 100V	8420-1010	CR104	Diode, 1N645	6082-1016
C121	Paper, 0.1 $\mu$ F +10% 100V	8420-1010	CR105	Diode, 1N645	6082-1016
C123	Electrolytic, (Tantalum) 1 $\mu$ F $\pm$ 10% 35V	8420-4010	CR106	Diode, 1N645	6082-1016
<b>RESISTORS</b>			CR107	Diode, 1N645	6082-1016
R101	Film, 549 $\Omega$ $\pm$ 1% 1/4W	6350-0549	CR108	Diode, 1N645	6082-1016
R102	Carbon, 240k $\Omega$ $\pm$ 5% 1/2W	6100-4245	CR109	Diode, 1N968A	6083-1017
R103	Film, 20k $\Omega$ $\pm$ 1% 1/4W	6350-2200	CR110	Diode, 1N935	6083-1026
R104	Potentiometer, 10k $\Omega$ $\pm$ 10%	8420-4200	CR111	Diode, 1N645	6082-1016
R105	Film, 1.3k $\Omega$ $\pm$ 1% 1/4W	6350-1130	CR112	Diode, 1N645	6082-1016
R106	Film, 12.1k $\Omega$ $\pm$ 1% 1/4W	6350-2121	CR113	Rectifier, 1N254	6081-1013
R107	Film, 2.15k $\Omega$ $\pm$ 1% 1/4W	6350-1215	CR114	Rectifier, 1N254	6081-1013
R108	Carbon, 6.8k $\Omega$ $\pm$ 5% 1/2W	6100-2685	CR115	Rectifier, 1N254	6081-1013
R109	Carbon, 11k $\Omega$ $\pm$ 5% 1/2W=	6100-3115	CR116	Rectifier, 1N254	6081-1013
R110	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155	<b>TRANSISTORS</b>		
R111	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155	Q101	2N338	8210-1021
R112	Carbon, 22 $\Omega$ $\pm$ 5% 1/2W	6100-0225	Q102	2N338	8210-1021
R113	Carbon, 1.5k $\Omega$ $\pm$ 5% 1W	6110-2155	Q103	2N1305	8210-1305
R114	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625	Q104	2N1304	8210-1304
R115	Carbon, 1.6k $\Omega$ $\pm$ 5% 1/2W	6100-2165	Q105	2N1305	8210-1305
R116	Carbon, 33k $\Omega$ $\pm$ 5% 1/2W	6100-3335	Q106	2N651A	8210-1051
R117	Carbon, 75 $\Omega$ $\pm$ 5% 1/2W	6100-0755	Q107	2N651A	8210-1051
R118	Carbon, 2M $\Omega$ $\pm$ 5% 1/2W	6100-5205	Q108	2N1011	8210-1050
R119	Carbon, 22k $\Omega$ $\pm$ 5% 1/2W	6100-3225	Q109	2N1011	8210-1050
R120	Carbon, 5.1k $\Omega$ $\pm$ 5% 1/2W	6100-2515	<b>MISCELLANEOUS</b>		
R121	Carbon, 15k $\Omega$ $\pm$ 5% 1/2W	6100-3155	J101	Connecting Device	8420-3400
R122	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155	Etched Circuit Assembly, complete		1571-2701
R123	Carbon, 24k $\Omega$ $\pm$ 5% 1/2W=	6100-3245	F101,		
R124	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625	102	Fuses, FUF 1, 0.5 ampere	5330-1000
R125	Carbon, 1.1k $\Omega$ $\pm$ 5% 1/2W	6100-2115	S101	Switch	8420-3200
R126	Carbon, 15k $\Omega$ $\pm$ 5% 1/2W	6100-3155	T101	Transformer	0745-4270
R127	Carbon, 470 $\Omega$ $\pm$ 5% 1/2W	6100-1475	T102	Transformer	0345-4007
R128	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105	T103	Transformer	0745-4280
R129	Carbon, 1.1k $\Omega$ $\pm$ 5% 1/2W	6100-2115			

## PARTS LIST

### TYPE 1571 VARIAC AUTOMATIC VOLTAGE REGULATOR PARTS LIST FOR POWER CIRCUIT

REF. NO.	DESCRIPTION	PART NO.
C506	Capacitor, Paper, 0.22 $\mu$ F $\pm$ 20% 400V (Part of Transformer T502)	8420-1000
C507	Capacitor, Paper, 0.22 $\mu$ F $\pm$ 20% 400V (Part of Transformer T502)	8420-1000
C508	Capacitor, Oil, 2 $\mu$ F $\pm$ 10% 600V (Part of Transformer T502) (For 60-cycle motor)	
C508	Capacitor, Oil, 0.15 $\mu$ F $\pm$ 10% 600V (Part of Transformer T502) (For 400-cycle motor)	
L501	Inductor (Part of Transformer T502)	V10-207
M0501	Motor, 60-cycle (Part of Transformer T502)	MOD-3000
M0501	Motor, 400-cycle (Part of Transformer T502)	MOD-3002
S0501	Socket	8420-3600
T501	Transformer	
	For 115V, 60 c/s, $\pm$ 10% range	0565-4241
	For 115V, 400 c/s, $\pm$ 10% range	0565-4241
	For 115V, 60 c/s, $\pm$ 20% range	0565-4242
	For 115V, 400 c/s, $\pm$ 20% range	0565-4242
	For 230V, 60 c/s, $\pm$ 10% range	0565-4243
	For 230V, 400 c/s, $\pm$ 10% range	0565-4243
	For 230V, 60 c/s, $\pm$ 20% range	0565-4244
	For 230V, 400 c/s, $\pm$ 20% range	0565-4244
	For 230V, 60 c/s, $\pm$ 5% range	0565-4245
	For 230V, 400 c/s, $\pm$ 5% range	0565-4245
T502	Transformer	
	For 115V, 60-cycle motor	3060-4700
	For 115V, 400-cycle motor	3060-4701
	For 230V, 60-cycle motor	3060-4710
	For 230V, 400-cycle motor	3060-4711

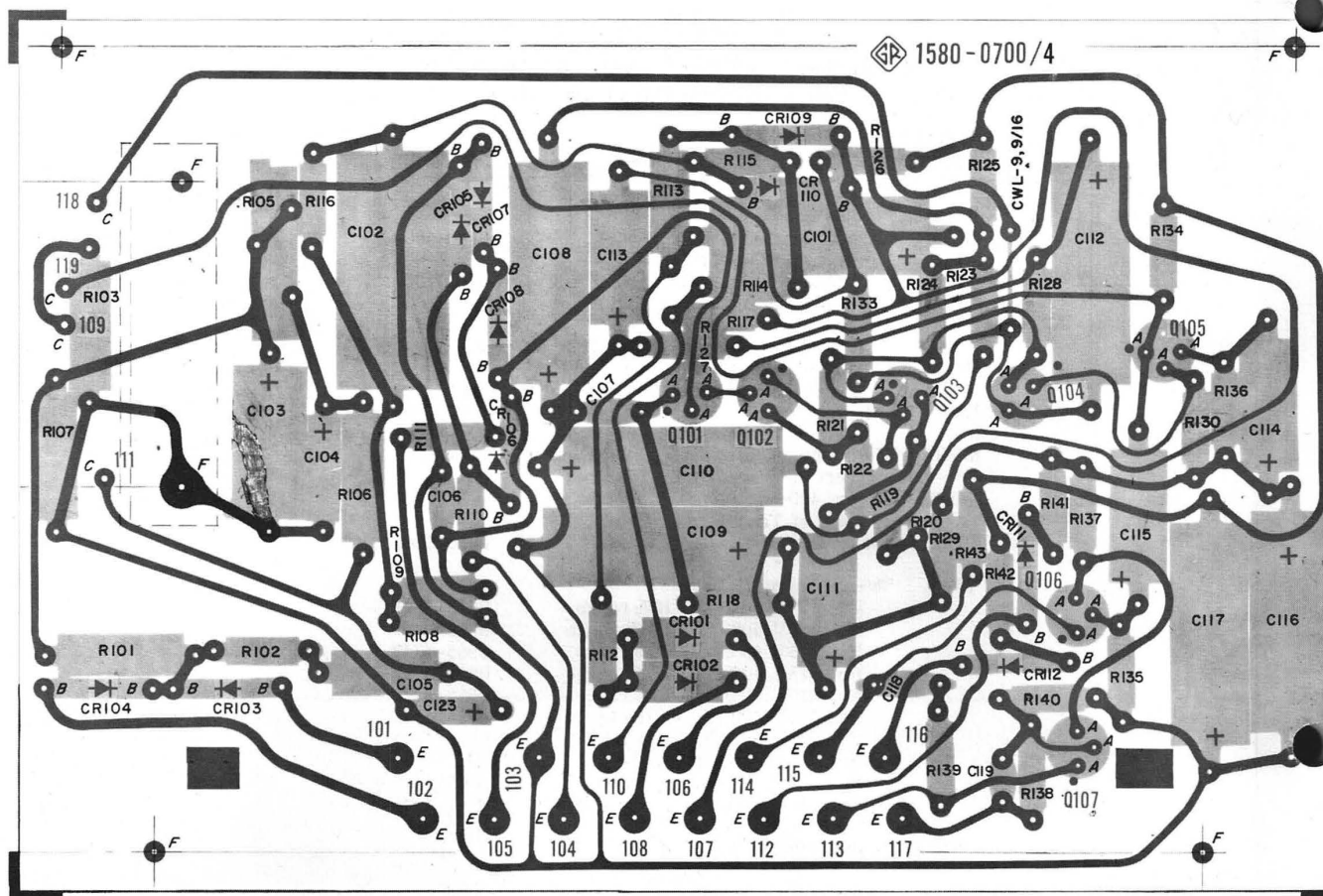


Figure 4-5. Etched board, Types 1581-A and 1582-A Regulators.  
(Complete etched-board assembly is 1580-2701.)

NOTE: The number appearing on the foil side is not the part number.

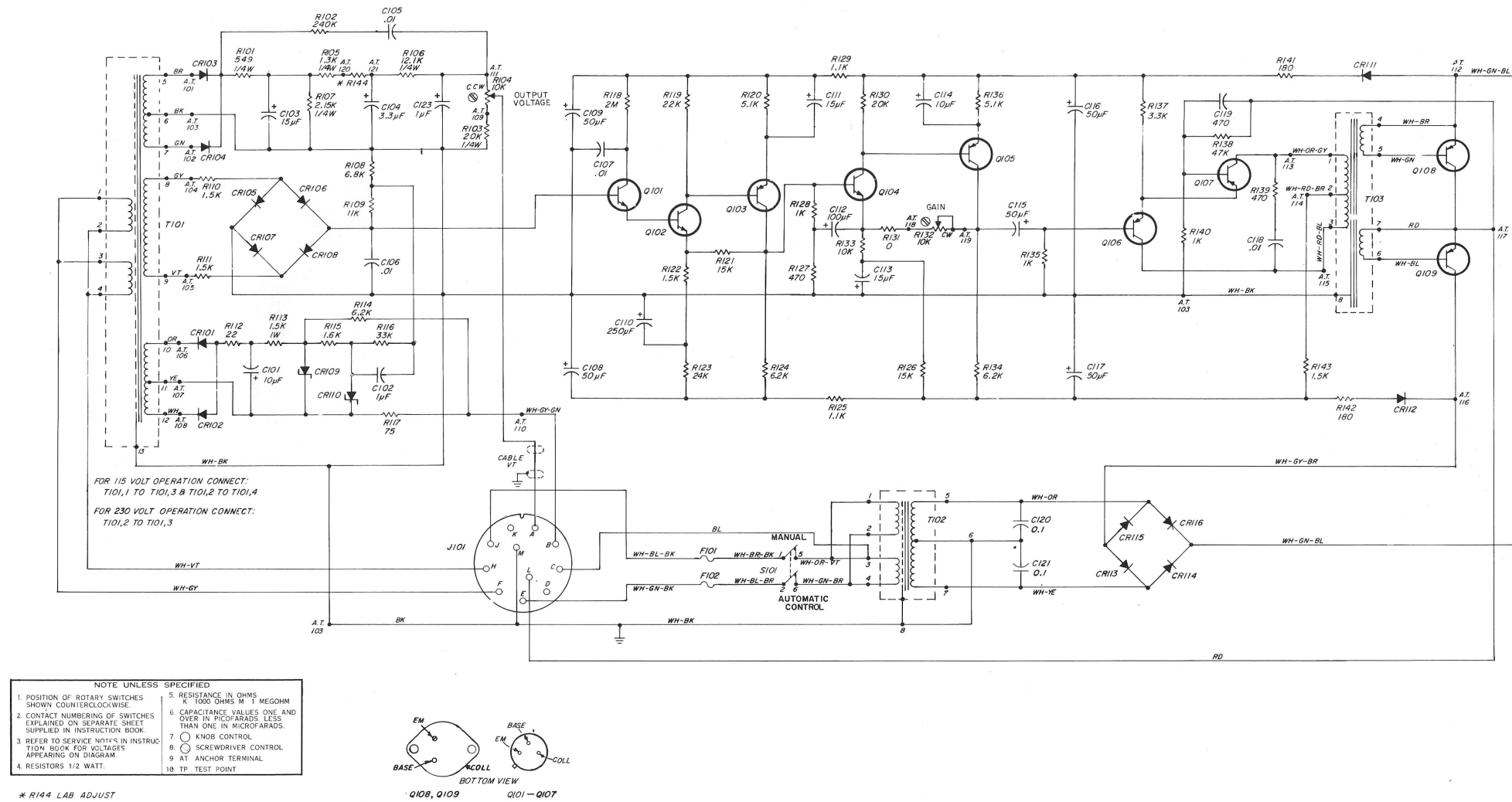


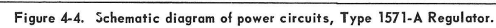
## PARTS LIST

### TYPES 1581 AND 1582 VARIAC AUTOMATIC VOLTAGE REGULATOR PARTS LIST FOR CONTROL UNIT

REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
<b>CAPACITORS</b>			<b>RESISTORS (Cont.)</b>		
C101	Electrolytic, 10 $\mu$ F +100-10% 150V	4450-3100	R131	0 $\Omega$	
C102	Wax, 1 $\mu$ F $\pm$ 10% 100V	5010-3700	R132	Potentiometer, 10k $\Omega$ $\pm$ 10%	6050-1800
C103	Electrolytic, 15 $\mu$ F +100-10% 25V	8420-3930	R133	Carbon, 10k $\Omega$ $\pm$ 5% 1/2W	6100-3105
C104	Electrolytic, 3.3 $\mu$ F $\pm$ 10% 35V	8420-4000	R134	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625
C105	Plastic, .01 $\mu$ F $\pm$ 10% 100V	4860-7750	R135	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105
C106	Ceramic, .01 $\mu$ F +80-20% 500V	4406-3109	R136	Carbon, 5.1k $\Omega$ $\pm$ 5% 1/2W	6100-2515
C107	Ceramic, .01 $\mu$ F +80-20% 500V	4406-3109	R137	Carbon, 3.3k $\Omega$ $\pm$ 5% 1/2W	6100-2335
C108	Electrolytic, 60 $\mu$ F +100-10% 25V	4450-2900	R138	Carbon, 47k $\Omega$ $\pm$ 5% 1/2W	6100-3475
C109	Electrolytic, 60 $\mu$ F +100-10% 25V	4450-2900	R139	Carbon, 470 $\Omega$ $\pm$ 5% 1/2W	6100-1475
C110	Electrolytic, 200 $\mu$ F +100-10% 6V	4450-2610	R140	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105
C111	Electrolytic, 10 $\mu$ F +100-10% 25V	4450-3800	R141	Carbon, 180 $\Omega$ $\pm$ 5% 1/2W	6100-1185
C112	Electrolytic, 100 $\mu$ F +100-10% 15V	4450-2800	R142	Carbon, 180 $\Omega$ $\pm$ 5% 1/2W	6100-1185
C113	Electrolytic, 15 $\mu$ F +100-10% 15V	4450-3700	R143	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155
C114	Electrolytic, 10 $\mu$ F +100-10% 25V	4450-3800			
C115	Electrolytic, 50 $\mu$ F +100-10% 3V	4450-5590	<b>DIODES AND RECTIFIERS</b>		
C116	Electrolytic, 60 $\mu$ F +100-10% 25V	4450-2900	CR101	Diode, 1N3253	6081-1001
C117	Electrolytic, 60 $\mu$ F +100-10% 25V	4450-2900	CR102	Diode, 1N3253	6081-1001
C118	Ceramic, .01 $\mu$ F +80-20% 500V	4406-3109	CR103	Diode, 1N645	6082-1016
C119	Ceramic, 470 pF $\pm$ 10% 500V	4404-1478	CR104	Diode, 1N645	6082-1016
C120	Ceramic, 0.1 $\mu$ F +80-20% 50V	4403-4100	CR105	Diode, 1N645	6082-1016
C121	Ceramic, 0.1 $\mu$ F +80-20% 50V	4403-4100	CR106	Diode, 1N645	6082-1016
C123	Electrolytic, 1 $\mu$ F $\pm$ 10% 35V	4450-4301	CR107	Diode, 1N645	6082-1016
C124	Ceramic, .01 $\mu$ F +80-20% 500V	4406-3109	CR108	Diode, 1N645	6082-1016
C125	Ceramic, .01 $\mu$ F +80-20% 500V	4406-3109	CR109	Diode, 1N968A	6083-1017
<b>RESISTORS</b>			CR110	Diode, 1N935	6083-1026
R101	Film, 549 $\Omega$ $\pm$ 1% 1/2W	6450-0549	CR111	Diode, 1N645	6082-1016
R102	Carbon, 240k $\Omega$ $\pm$ 5% 1/2W	6100-4245	CR112	Diode, 1N645	6082-1016
R103	Film, 20k $\Omega$ $\pm$ 1% 1/2W	6450-2200	CR113	Rectifier, 1N3492	6081-1005
R104	Potentiometer, 10k $\Omega$ $\pm$ 10%	6050-1800	CR114	Rectifier, 1N3492	6081-1005
R105	Potentiometer, 2.5k $\Omega$ $\pm$ 10%	6059-2259	CR115	Rectifier, 1N3492	6081-1005
R106	Film, 12.1k $\Omega$ $\pm$ 1% 1/2W	6450-2121	CR116	Rectifier, 1N3492	6081-1005
R107	Film, 2.15k $\Omega$ $\pm$ 1% 1/2W	6450-1215	<b>TRANSISTORS</b>		
R108	Carbon, 6.8k $\Omega$ $\pm$ 5% 1/2W	6100-2685	Q101	2N2714	8210-1047
R109	Carbon, 11k $\Omega$ $\pm$ 5% 1/2W	6100-3115	Q102	2N2714	8210-1047
R110	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155	Q103	2N1305	8210-1305
R111	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155	Q104	2N1304	8210-1304
R112	Carbon, 22 $\Omega$ $\pm$ 5% 1/2W	6100-0225	Q105	2N1305	8210-1305
R113	Carbon, 1.5k $\Omega$ $\pm$ 5% 1W	6110-2155	Q106	2N1377	8210-1377
R114	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625	Q107	2N1377	8210-1377
R115	Carbon, 1.6k $\Omega$ $\pm$ 5% 1/2W	6100-2165	Q108	2N1011	8210-1050
R116	Carbon, 33k $\Omega$ $\pm$ 5% 1/2W	6100-3335	Q109	2N1011	8210-1050
R117	Carbon, 75 $\Omega$ $\pm$ 5% 1/2W	6100-0755	<b>MISCELLANEOUS</b>		
R118	Carbon, 2M $\Omega$ $\pm$ 5% 1/2W	6100-5205			
R119	Carbon, 22k $\Omega$ $\pm$ 5% 1/2W	6100-3225			
R120	Carbon, 5.1k $\Omega$ $\pm$ 5% 1/2W	6100-2515			
R121	Carbon, 15k $\Omega$ $\pm$ 5% 1/2W	6100-3155			
R122	Carbon, 1.5k $\Omega$ $\pm$ 5% 1/2W	6100-2155			
R123	Carbon, 24k $\Omega$ $\pm$ 5% 1/2W	6100-3245			
R124	Carbon, 6.2k $\Omega$ $\pm$ 5% 1/2W	6100-2625			
R125	Carbon, 1.1k $\Omega$ $\pm$ 5% 1/2W	6100-2115			
R126	Carbon, 15k $\Omega$ $\pm$ 5% 1/2W	6100-3155			
R127	Carbon, 470 $\Omega$ $\pm$ 5% 1/2W	6100-1475			
R128	Carbon, 1k $\Omega$ $\pm$ 5% 1/2W	6100-2105			
R129	Carbon, 1.1k $\Omega$ $\pm$ 5% 1/2W	6100-2115			
R130	Carbon, 20k $\Omega$ $\pm$ 5% 1/2W	6100-3205			
			F101,	Etched Circuit Assembly, complete	1580-2701
			102	Fuses, FUF1, 0.5 ampere	5330-1000
			PL101	Plug	4220-4613
			S101	Switch	7910-1300
			T101	Transformer, (For 115V and 230V)	0745-4350
			T101	Transformer, (For 460V)	0745-4370
			T102	Transformer, (For 115V and 230V)	0345-4009
			T102	Transformer, (For 460V)	0345-4015
			T103	Transformer	0745-4360

TYPE 1571-A CONTROL UNIT





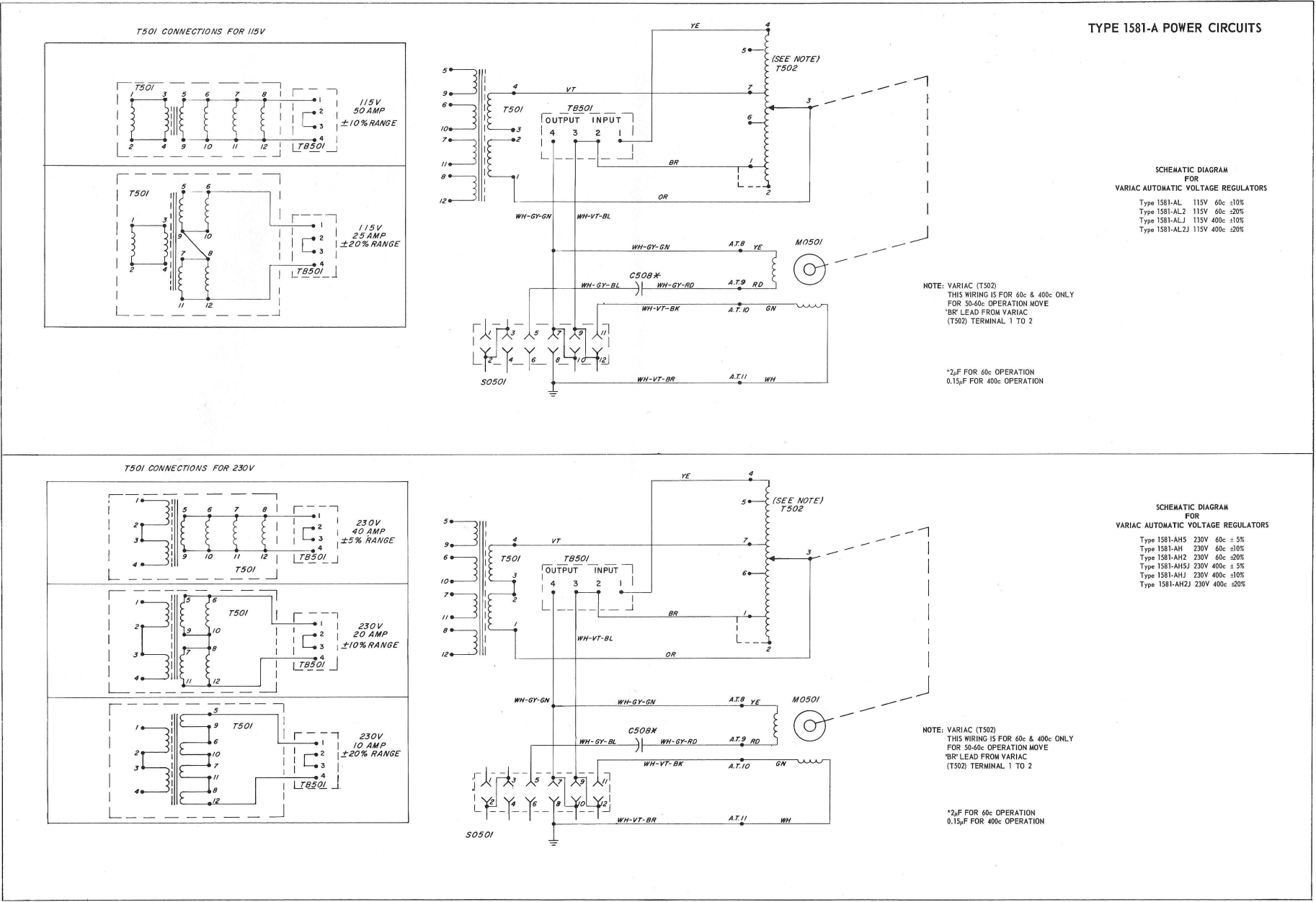


Figure 4-7. Schematic diagram of power circuits, Type 1581-A Regulator.

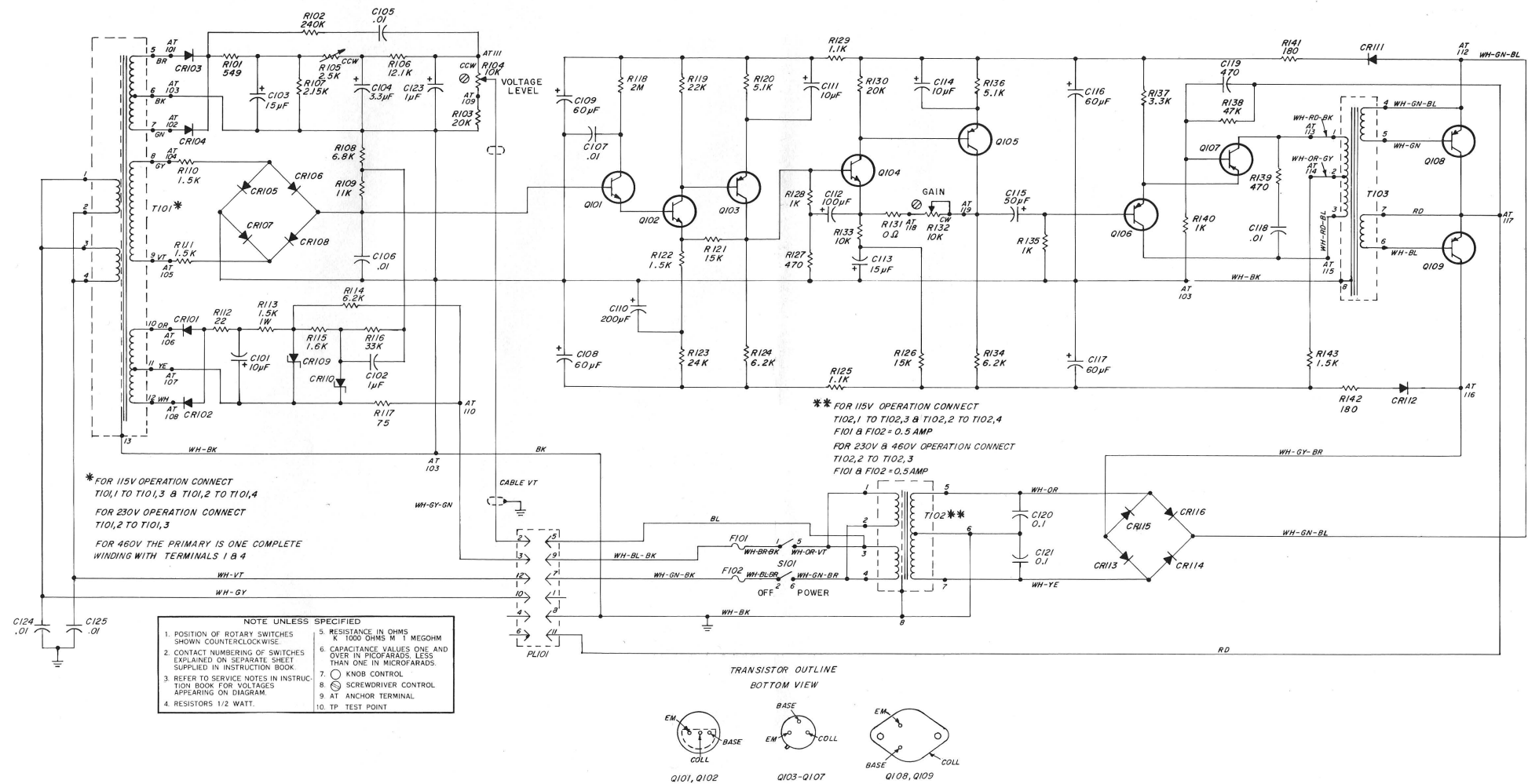


Figure 4-6. Schematic diagram of control unit, Types 1581-A and 1582-A Regulators.



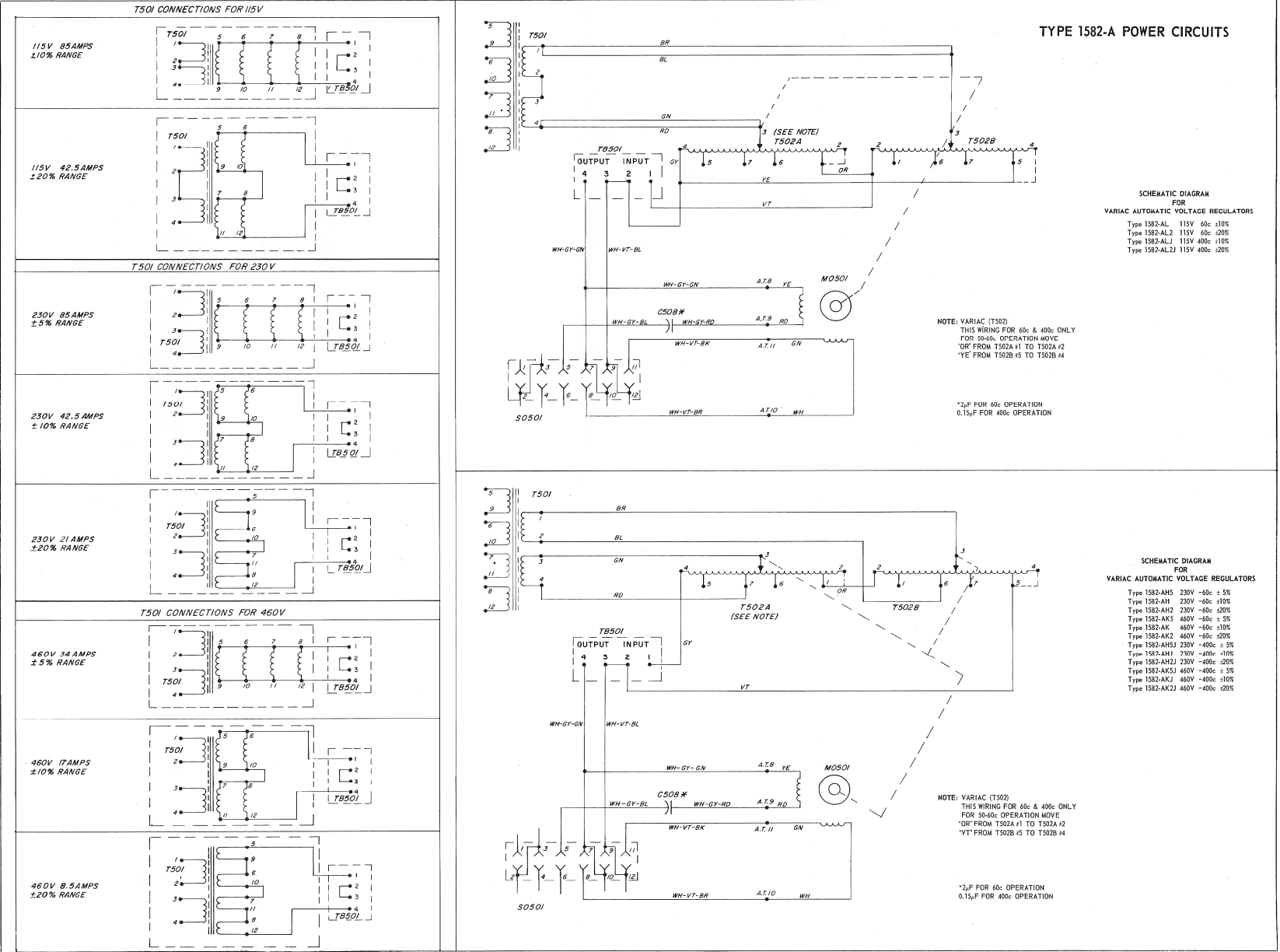


Figure 4-8. Schematic diagram of power circuits, Type 1582-A Regulator.